

Calorifier charging system

Consisting of:

- calorifier charging module TransTherm® aqua L
- hot water charging tank CombiVal E or CombiVal C (optional)



Calorifier charging module

TransTherm® aqua L

- Fully assembled station with plate heat exchanger for the provision of domestic hot water using the tank storage principle
- Intended for wall installation
- The primary side (heating side) contains the three-way valve, high-efficiency pump, air-bleeding, contact sensor and the filling and drain valve, line balancing valve. These components ensure a constant flow temperature at the plate heat exchanger. Pipes made from steel
- The secondary side (DHW side) contains the safety valve (10 bar), non-return valve and a filling/drain valve, line balancing valve. A flow sensor ensures the correct charging temperature for the hot process water storage tank. Pipes made from stainless steel
- Stainless steel plate heat exchanger 1.4404, copper-soldered or copper-free
- EPP insulation, 30 mm, for the heat exchanger
- Switch-on and switch-off of the charging pump is regulated via two sensors (included in the scope of delivery) in the storage tank.
- Mount tank sensor on the tank on site and connect it to the controller
- T-piece with dummy plug for on-site connection of the circulation group. Connect the pump to the controller on site.
- TopTronic® E control with integrated thermal disinfection of the DHW storage tank (anti-legionella circuit)

Delivery

- The storage tank required is not included in the scope of delivery

On site

- Installation of a circulation unit; the necessary connection is provided.
- Electrical connection of the controller

Suitable hot water charging tanks

see next page

TopTronic® E controller

TopTronic® E basic module district heating/fresh water

- Control unit for controlling district heating systems in non-communicative networks and the corresponding consumers with integrated control functions for
 - primary valve control
 - cascade management
 - 1 heating/cooling circuit with mixer
 - 1 heating/cooling circuit without mixer
 - 1 hot water charging circuit
 - various additional functions

Range

Calorifier charging module

TransTherm® aqua L type	Output kW
(1-10)	50
(1-16)	90
(1-20)	115
(1-30)	175
(1-40)	230
(1-50)	275

Range

Hot water charging tank

CombiVal E	Content l	CombiVal C	Content l
(300)	301	(200)	212
(500)	475	(300)	289
(800)	747	(400)	411
(1000)	968	(500)	490
(1500)	1472	(750)	756
(2000)	2000	(1000)	990
		(1500)	1415
		(2000)	1975
		(2500)	2450

- Various functions for hot water:
 - selection of different basic programs (week programs, economy mode, holiday until, etc.)
 - various operating modes (e.g. accumulator priority or parallel mode)
 - buffer storage circuit on the primary or secondary side
 - adjustable loading criteria (e.g. adjustable loading times, undershooting the minimum nominal value, etc.)
 - adjustable switch-off criteria (e.g. achieving the setpoint valve, achieving the lower sensor setpoint value, etc.)
 - adjustable loading block (if the loading flow temperature is too low, the setpoint temperature is not reached, differential temperature-dependent solar circuit control)
- Definable switching times for recirculation pump control
- Outdoor sensor
- Immersion sensor (calorifier sensor)
- Contact sensor (flow temperature sensor)
- Complete plug set for DH module
- RPM-regulated pumps

No further module expansions or controller modules can be installed in the control panel!

Option

TopTronic® E control module

- Simple, intuitive operating concept
- Display of the most important operating states
- Configurable start screen
- Operating mode selection

- Configurable day and week programs
- Operation of all connected Hoval CAN bus modules
- Commissioning wizard
- Service and maintenance function
- Fault message management
- Analysis function
- Weather display (with HovalConnect option)
- Adaptation of the heating strategy based on the weather forecast (with HovalConnect option)

Notice

The TopTronic® E control module for operating the basic module district heating/fresh water must be ordered separately!

Further information about the TopTronic® E see "Controls"

Delivery

- All armatures required for operation, such as flow balancing and shut-off valves, backflow preventer, air-bleeding and drain valve are fitted.

Caution

As a result of thermal disinfection of the domestic hot water for legionella protection, increased water temperatures (at least 65-70 °C) occur. Depending on the water quality, this may result in increased calcification at the installed armatures and heat exchangers and also brings the risk of scalding at the tapping points. Corresponding protective measures must be implemented on site.

CombiVal C (200-2500)

- Charging tank made from stainless steel (without built-in heating coil) for combination with calorifier charging module TransTherm® aqua L.
- (200-1000) with one flange
(1500-2000) with two flanges
(2500) with one manhole in each case with installed dummy flange plate for maintenance or, for types (200-2000), installation of a flange-type electrical heating insert
- Thermal insulation: Neodul® insulation (EPS rigid foam outside and 20 mm polyester fibre fleece inside) with zip, outer jacket made of polypropylene, colour red
(200-1000) 2-piece
(1500) 3-piece
(2000-2500) 4-piece
- Thermometer incl. immersion sleeve loose (packed with the product)
- Sensor terminal bar
- Observe limit values for chloride content in domestic water - see "Engineering".

Delivery

- (200-1000) charging tank with thermal insulation set completely installed
(1500-2500) charging tank, thermal insulation set separately packed

Design on request

- (200-2000) Flange-mounted electric heating element

On site

- Installation of immersion sleeve for thermometer
- (1500-2500) Installation of the thermal installation kit and attachments of the protection rosettes

Flange-mounted electric heating elements for CombiVal C (200-2000)**Type EFHK-C 4 to EFHK-C 9**

- Made from Incoloy® alloy 825
- Heat output 4.0 to 9.0 kW, depending on specifications from electricity provider
- With temperature regulator and safety temperature limiter
- Connection 3 x 400 V
- Not suitable for exclusively electric heating.

Delivery

- Included in separate packaging

On site

- Installation of the electrical heating element

CombiVal E (300-2000)

- Charging tank made of steel, enamelled inside (without built-in heating coil) for combination with calorifier charging module TransTherm® aqua L
- (300-1000) with one flange
(1500,2000) with two flanges in each case with installed dummy flange plate for maintenance or installation of a flange-type electrical heating insert
- (300-1000) one built-in magnesium protection anode
(1500,2000) two built-in magnesium protection anodes
- Thermal insulation made of
 - (300,500) polyurethane rigid foam, directly foamed, with dismantable foil casing, 1-part, red coloured
 - (800-2000) polyester fleece with foil jacket, completely removable, red coloured
(800-1500) 2-part
(2000) 3-part
- with thermometer
- (300,500) sensor channel
(800-2000) two terminal bars for contact sensor

Delivery

- (300,500) with foil casing completely mounted
- (800-2000) with thermal insulation set completely mounted (removable)

Design on request

- Flange electrical heating element

On site

- Installation of the thermometer
- Attachment of the glue-on protection rosettes to the thermal insulation

Flange-mounted electric heating elements for CombiVal E (300-2000)**Type EFHK-E 4-180 to EFHK-E 6-180**

- Made from Incoloy® alloy 825
- Heat output 4.0 or 6.0 kW, depending on specifications from electricity provider
- With temperature regulator and safety temperature limiter
- Connection 3 x 400 V
- Not suitable for exclusively electric heating.

Delivery

- Included in separate packaging

On site

- Installation of the electrical heating element

Water quality

see end of this brochure

Calorifier charging module**TransTherm® aqua L**

Fully assembled station with plate heat exchanger for the provision of domestic hot water using the storage tank charging principle and built-in Hoval TopTronic® E control. The required storage tank is not supplied.

TransTherm® aqua L	Output kW
(1-10)	50
(1-16)	90
(1-20)	115
(1-30)	175
(1-40)	230
(1-50)	275

Part No.

8005 864
8005 865
8005 866
8005 867
8005 868
8005 869

Version with copper-free heat exchanger**TransTherm® aqua L**
with copper-free heat exchanger

TransTherm® aqua L	Output kW
(1-10)	50
(1-16)	90
(1-20)	115
(1-30)	175
(1-40)	230
(1-50)	275

8006 491
8006 492
8006 493
8006 494
8006 495
8006 496

**TopTronic® E control module black**

- For operation of all controller modules connected to the bus system (basic, solar, buffer modules, etc.)
- Connection to the Hoval Bus system by RJ45 plug connection or plug-in terminals (max. 0.75 mm²)
- Flat design with flexible mounting option
- Mounting
 - in the control panel of the heat generator,
 - in the Hoval wall casing,
 - on the front of the control panel
- Colour touchscreen 4.3 inch with black high-gloss trim
- Customer-specific configuration of the start-up screen
- Display of the current weather or weather forecast (only possible in combination with HovalConnect)

6043 844

Consisting of:

- TopTronic® E control module black
- clamping device set for control module
- RJ45 Rast-5 CAN cable, L = 500

Accessories**Return changeover valve set**

Consisting of:

- Temperature sensor
- Changeover valve
- Drive (8 sec.)
- Seals
- Screw connections

Nominal diameter	Output kW	kvs m³/h	Part No.
DN 20	50-90	6.3	7010 832
DN 25	115-175	10	7010 836
DN 32	230-275	16	7011 009
DN 40	350	25	7011 025
DN 50	450	40	7016 331
DN 65	580	63	7016 332
DN 80	700	100	7016 333

Notice

When using a circulation set (also on-site recirculation pump), it is imperative to install a return switching valve set.

**Circulation set**

for TransTherm® aqua L, F

Piping of parts in contact with domestic water in stainless steel and gunmetal

Consisting of:

- Temperature sensor PT1000
- Recirculation pump Wilo Yonos PARA
- Regulating valve
- Non-return valve

Connection	Flow rate m³/h	Recirculation pump	Part No.
DN 20 ¾" Rp	1.9	Z15/7.0 RKC	8005 279
DN 25 1" Rp	3.4	Z25/1-8 (0-10 V)	8005 280
DN 32 1¼" Rp	5.8	Z25/1-8 (0-10 V)	8005 281

**Test valve DN 8 G ¼"**

for TransTherm® aqua L, LS and F, FS

Test valve suitable for flame treatment for hygienic-microbiologic tests.

2049 861

Part No.



**Sludge separator with magnet
MB3/L DN25...DN50**
With variable connection for vertical
or horizontal pipelines
Fast and continuous removal of ferromagnetic
and non-magnetic dirt and sludge particles.
Sludge separation up to a particle size of 5 µm.
Brass housing
Max. operating pressure: 6 bar
Max. flow temperature: 110 °C

Type	Connection	Flow rate [m³/h] at 1 m/s flow speed	
CS 20	Rp 1"	2.0	2062 165
CS 25	Rp 1½"	3.6	2062 166
CS 32	Rp 1¾"	5.0	2062 167
CS 40	Rp 2"	7.0	2062 168

Additional sludge separators
see "Various system components"



Temperature monitor 0...120 °C
for TransTherm® aqua L, LS, F, FS

2048 299



Safety temperature monitor 70...130 °C
for TransTherm® aqua L, LS, F, FS

2048 300



**Immersion sleeve G ½" stainless steel
for thermostat**
for TransTherm® aqua L, LS, F, FS
Installation length = 100 mm
Outer Ø: 8 mm, inner Ø: 6.5 mm

2048 285



Safety temperature limiter 70...130 °C
for TransTherm® aqua L, LS, F, FS

2049 619



**Immersion sleeve G ½" stainless steel
for 2 thermostats**
for TransTherm® aqua L, LS, F, FS
Installation length = 100 mm
Outer Ø: 15 mm, inner Ø: 13.5 mm

2048 288

Hot water charging tank

CombiVal E
Enamelled charging tank
(without heating coil)
 CombiVal E (300-1000) with one flange
 CombiVal E (1500,2000) with two flanges
 - (300,500) thermal insulation
 mounted with foil casing
 - (800-2000) thermal insulation set
 completely mounted (removable)

CombiVal type	Content l	
E (300)	301	6044 187
E (500)	475	6044 188
E (800)	747	6044 189
E (1000)	968	6044 190
E (1500)	1472	6044 191
E (2000)	2000	6044 192



CombiVal C
Stainless steel charging tank
(without heating coil)
 CombiVal C (200-1000) with one flange
 CombiVal C (1500-2000) with two flanges
 CombiVal C (2500) with one manhole
 Thermal insulation set
 - (200-1000) completely mounted (removable)
 - (1500-2000) separately packed

CombiVal type	Content l	
C (200)	212	6049 693
C (300)	289	6049 694
C (400)	411	6049 695
C (500)	490	6049 696
C (750)	756	6049 697
C (1000)	990	6049 698
C (1500)	1415	6049 699
C (2000)	1975	6049 700
C (2500)	2450	6049 701

Accessories

**Flange electrical heating insets
for CombiVal E**

With temperature controller and safety temperature limiter (see Engineering). Delivered separately, installation on site. Not suitable for exclusively electric heating.

Installation permitted only in charging tank CombiVal E.

EFHK-E Heat Changeable Install. CombiVal
output to length
3x400 V

Type	[kW]	[mm]
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4-180	4.0	380 E (300-2000)	6053 353
		2.6 kW/3x400 V	
		2.0 kW/3x400 V	
		1.3 kW/3x400 V	
		1.3 kW/1x230 V	
6-180	6.0	460 E (300-2000)	6053 354
		4.0 kW/3x400 V	
		3.0 kW/3x400 V	
		2.0 kW/3x400 V	
		2.0 kW/1x230 V	
9-180	8.5	615 E (800-2000)	6052 438
		6.0 kW/3x400 V	
		4.5 kW/3x400 V	
		3.0 kW/3x400 V	
		3.0 kW/1x230 V	

**Flange electrical heating insets
for CombiVal C (200-2000)**

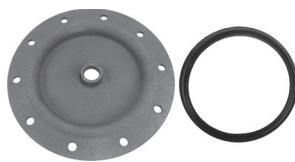
With temperature controller and safety temperature limiter (see Engineering). Delivered separately, installation on site. Not suitable for exclusively electric heating.

EFHK-C Heat Changeable Install. CombiVal
output to length
3x400 V

Type	[kW]	[mm]
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4-180	4.0	380 C (200-2000)	6049 564
		2.6 kW/3x400 V	
		2.0 kW/3x400 V	
		1.3 kW/3x400 V	
		1.4 kW/1x230 V	
6-180	6.0	460 C (200-2000)	6049 565
		4.0 kW/3x400 V	
		3.0 kW/3x400 V	
		2.0 kW/3x400 V	
		2.0 kW/1x230 V	
9-180	9.0	670 C (750-2000)	6049 566
		6.0 kW/3x400 V	
		4.5 kW/3x400 V	
		3.0 kW/3x400 V	
		3.0 kW/1x230 V	

For CombiVal E (300-2000)



UP 2.3-919

Flange cover 180 - 3/4"
 for the installation of the Correx®
 impressed current anode in flange
 Ø 180/110 mm,
 enamelled on the inside with Rp 3/4"
 sleeve
 Seal included

2077 035

Correx® impressed current anode set
 for long-term corrosion protection for
 installation in the enamel-painted
 calorifier incl. reducing elbow fitting.
 Installation length: 395 mm

684 760

Either a Correx® impressed current anode
or one/two magnesium anodes
 may be used.

For CombiVal C (200-2000)



UP 1.9-924

Flange cover 180 - 1 1/2"
 for the installation of the Correx®
 impressed current anode
 in flange Ø 180/110 mm,
 stainless steel with Rp 1 1/2" sleeve
 Seal and screws included

2077 911

**Kit Correx® impressed current anode
 CX 40-20-UP1.9-L395/1**
 for long-term corrosion protection for
 installation in the stainless steel
 calorifier
 with reduction R 1 1/2" - Rp 3/4"
 Installation length: 395 mm
 1 Correx® impressed current anode
 (up to 800 l)

6031 813

To install the impressed current anode set,
 the flange cover 180 - 1 1/2 "
 must also be ordered

Performance data

TransTherm® aqua L (1-10 to 1-50)

Domestic water secondary	TransTherm® aqua L	Heating water temperature flow									
		55 °C (1-..)					60 °C (1-..)				
		(10)	(16)	(20)	(30)	(40)	(50)	(10)	(16)	(20)	(30)
60/5 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	ṁprimary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	ṁsecondary m³/h	-	-	-	-	-	-	-	-	-	-
60/10 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	ṁprimary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	ṁsecondary m³/h	-	-	-	-	-	-	-	-	-	-
60/15 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	ṁprimary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	ṁsecondary m³/h	-	-	-	-	-	-	-	-	-	-
60/20 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	ṁprimary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	ṁsecondary m³/h	-	-	-	-	-	-	-	-	-	-
55/5 °C	T return primary °C	-	-	-	-	-	30	30	30	30	30
	ṁprimary m³/h	-	-	-	-	-	1.25	2.04	2.51	3.71	4.76
	Q max. kW	-	-	-	-	-	43	70	86	127	163
	ṁsecondary m³/h	-	-	-	-	-	0.74	1.2	1.48	2.18	2.8
55/10 °C	T return primary °C	-	-	-	-	-	30	30	30	30	30
	ṁprimary m³/h	-	-	-	-	-	1.11	2.04	2.51	3.71	4.76
	Q max. kW	-	-	-	-	-	38	70	86	127	163
	ṁsecondary m³/h	-	-	-	-	-	0.73	1.34	1.64	2.43	3.12
55/15 °C	T return primary °C	-	-	-	-	-	30	30	30	30	30
	ṁprimary m³/h	-	-	-	-	-	0.76	1.46	1.95	3.06	4.23
	Q max. kW	-	-	-	-	-	26	50	67	105	145
	ṁsecondary m³/h	-	-	-	-	-	0.56	1.08	1.44	2.26	3.12
55/20 °C	T return primary °C	-	-	-	-	-	30	30	30	30	30
	ṁprimary m³/h	-	-	-	-	-	0.47	0.9	1.17	1.9	2.63
	Q max. kW	-	-	-	-	-	16	31	40	65	90
	ṁsecondary m³/h	-	-	-	-	-	0.39	0.76	0.99	1.6	2.22
50/5 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	ṁprimary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.28	2.04	2.51	3.71
	Q max. kW	37	58	72	105	135	162	44	70	86	127
	ṁsecondary m³/h	0.71	1.11	1.37	2	2.58	3.09	0.84	1.34	1.64	2.43
50/10 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	ṁprimary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.28	2.04	2.51	3.73
	Q max. kW	38	58	72	105	135	162	44	70	86	128
	ṁsecondary m³/h	0.82	1.25	1.77	2.26	2.9	3.48	0.95	1.51	1.85	2.75
50/15 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	ṁprimary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.11	1.95	2.48	3.76
	Q max. kW	37	58	72	105	135	162	38	67	85	129
	ṁsecondary m³/h	0.91	1.43	1.77	2.58	3.32	3.99	0.94	1.65	2.09	3.18
50/20 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	ṁprimary m³/h	1.15	2.03	2.55	3.7	4.75	5.69	0.96	1.69	2.13	3.24
	Q max. kW	33	58	73	106	136	163	33	58	73	111
	ṁsecondary m³/h	0.95	1.67	2.1	3.05	3.91	4.69	0.95	1.67	2.1	3.19

T return primary °C Temperature primary return

ṁprimary m³/h Flow rate primary

Q max. kW Output

ṁsecondary m³/h Flow rate secondary

The specified technical data relate to the full load of the module in each case.

Performance data

TransTherm® aqua L (1-10 to 1-50)

Domestic water secondary	TransTherm® aqua L	Heating water temperature flow									
		65 °C (1-..)					70 °C (1-..)				
		(10)	(16)	(20)	(30)	(40)	(50)	(10)	(16)	(20)	(30)
60/5 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	1.08	1.88	2.5	3.73	4.84	5.77	1.32	2.09	2.59	3.76
	W secondary m³/h	43	75	100	149	193	230	60	95	118	171
60/10 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	0.8	1.5	2.01	3.16	4.34	5.39	1.08	1.94	2.48	3.77
	W secondary m³/h	32	60	80	126	173	215	50	90	115	175
60/15 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	0.55	1.05	1.38	2.13	3.08	3.96	0.97	1.8	2.37	3.73
	W secondary m³/h	22	42	55	85	123	158	44	82	108	170
60/20 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	0.3	0.6	0.8	1.28	1.75	2.33	0.62	1.14	2.05	2.4
	W secondary m³/h	12	24	32	51	70	93	28	52	68	109
55/5 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	0.8	1.5	2.01	3.16	4.34	5.39	1.08	2.09	2.53	3.74
	W secondary m³/h	32	60	80	126	173	215	50	95	115	170
55/10 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	1.3	2.06	2.53	3.71	4.81	5.64	1.08	1.87	2.42	3.74
	W secondary m³/h	52	82	101	148	192	225	49	85	110	170
55/15 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	0.97	1.65	2.11	3.71	4.81	5.64	1.1	1.88	2.41	3.74
	W secondary m³/h	44	75	96	148	192	225	44	75	96	148
55/20 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	0.95	1.68	2.13	3.23	4.24	5.14	0.84	1.47	1.87	2.84
	W secondary m³/h	38	67	85	129	169	205	38	67	85	129
50/5 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	1.25	2.06	2.53	3.71	4.81	5.64	1.08	1.87	2.42	3.56
	W secondary m³/h	50	82	101	148	192	225	49	85	110	162
50/10 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	1.1	1.88	2.41	3.71	4.81	5.64	0.97	1.65	2.11	3.25
	W secondary m³/h	44	75	96	148	192	225	44	75	96	148
50/15 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	0.95	1.68	2.13	3.23	4.24	5.14	0.84	1.47	1.87	2.84
	W secondary m³/h	38	67	85	129	169	205	38	67	85	129
50/20 °C	T return primary °C Q max.	30	30	30	30	30	30	30	30	30	30
	W primary m³/h W secondary m³/h	0.83	1.45	1.81	2.44	3.63	4.44	0.73	1.28	1.61	2.44
	W secondary m³/h	33	58	73	111	145	177	33	58	73	111

T return primary °C Temperature primary return

W primary m³/h Flow rate primary

Q max. kW Output

W secondary m³/h Flow rate secondary

The specified technical data relate to the full load of the module in each case.

Performance data**TransTherm® aqua L (1-10 to 1-50)**

Temperature primary 70 °C flow/30 °C return

Domestic water heating

			Cold water 10 °C Domestic water 60 °C							
			TransTherm® aqua L	(10)	(16)	(20)	(30)	(40)		
			kW	50	90	115	175	230		
			m³/h	0.86	1.54	1.97	3.00	3.94		
			l/min	14.3	25.7	32.9	50.0	65.7		
Tank size			l/s	0.2	0.4	0.5	0.8	1.1		
I								1.3		
200	Vs	I/10 min	343	457	529	-	-	-		
			Hourly output l/h at 60 °C	1057	1743	2171	-	-		
			NL index	13	22	29	-	-		
300	Vs	I/10 min	443	557	629	800	-	-		
			Hourly output l/h at 60 °C	1157	1843	2271	3300	-		
			NL index	21	31	39	57	-		
400	Vs	I/10 min	543	657	729	900	-	-		
			Hourly output l/h at 60 °C	1257	1943	2371	3400	-		
			NL index	23	41	49	69	-		
500	Vs	I/10 min	643	757	829	1000	1157	-		
			Hourly output l/h at 60 °C	1357	2043	2471	3500	4443		
			NL index	25	44	56	80	100		
800	Vs	I/10 min	943	1057	1129	1300	1457	-		
			Hourly output l/h at 60 °C	1657	2343	2771	3800	4743		
			NL index	33	52	64	94	123		
1000	Vs	I/10 min	1143	1257	1329	1500	1657	1786		
			Hourly output l/h at 60 °C	1857	2543	2971	4000	4943		
			NL index	38	57	69	100	128		
1500	Vs	I/10 min	-	1757	1829	2000	2157	2286		
			Hourly output l/h at 60 °C	-	3043	3471	4500	5443		
			NL index	-	71	83	114	143		
2000	Vs	I/10 min	-	2257	2329	2500	2657	2786		
			Hourly output l/h at 60 °C	-	3543	3971	5000	5943		
			NL index	-	84	97	128	158		
2500	Vs	I/10 min	-	2757	2829	3000	3157	3286		
			Hourly output l/h at 60 °C	-	4043	4471	5500	6443		
			NL index	-	99	115	144	174		
 Vs								198		
NL index										
I/10 min			10 minutes peak flow rate at 60 °C							
Performance figure in accordance with DIN 4708 = number of flats, which can be supplied with hot water if the water heater is heated with the boiler and is permanently after-heated (Standard flat: 1 bath - 4 rooms - 3.5 persons)										

Performance data**TransTherm® aqua L (1-10 to 1-50)**

Tapping point (mixing temperature)

	TransTherm® aqua L	Cold water 10 °C Domestic water 45 °C				
		(10)	(16)	(20)	(30)	(40)
kW	50	90	115	175	230	275
m³/h	1.22	2.20	2.82	4.29	5.63	6.73
l/min	20.4	36.7	46.9	71.4	93.9	112.2
l/s	0.3	0.6	0.8	1.2	1.6	1.9

Tank size

200	Vs	I/10 min	490	653	755	-	-
	Hourly output	I/h at 45 °C	1510	2490	3102	-	-
	NL index		13	22	29	-	-
300	Vs	I/10 min	633	796	898	1143	-
	Hourly output	I/h at 45 °C	1653	2633	3245	4714	-
	NL index		21	31	39	57	-
400	Vs	I/10 min	776	939	1041	1286	-
	Hourly output	I/h at 45 °C	1796	2776	3388	4857	-
	NL index		23	41	49	69	-
500	Vs	I/10 min	918	1082	1184	1429	1653
	Hourly output	I/h at 45 °C	1939	2918	3531	5000	6347
	NL index		25	44	56	80	100
800	Vs	I/10 min	1347	1510	1612	1857	2082
	Hourly output	I/h at 45 °C	2367	3347	3959	5429	6776
	NL index		33	52	64	94	123
1000	Vs	I/10 min	1633	1796	1898	2143	2367
	Hourly output	I/h at 45 °C	2653	3633	4245	5714	7061
	NL index		38	57	69	100	128
1500	Vs	I/10 min	-	2510	2612	2857	3082
	Hourly output	I/h at 45 °C	-	4347	4959	6429	7776
	NL index		-	71	83	114	143
2000	Vs	I/10 min	-	3224	3327	3571	3796
	Hourly output	I/h at 45 °C	-	5061	5673	7143	8490
	NL index		-	84	97	128	158
2500	Vs	I/10 min	-	3939	4041	4286	4510
	Hourly output	I/h at 45 °C	-	5776	6388	7857	9204
	NL index		-	99	115	144	174
	NL index						198

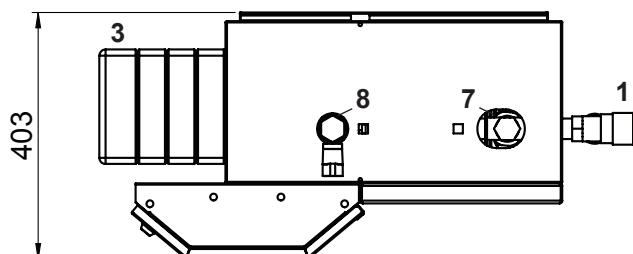
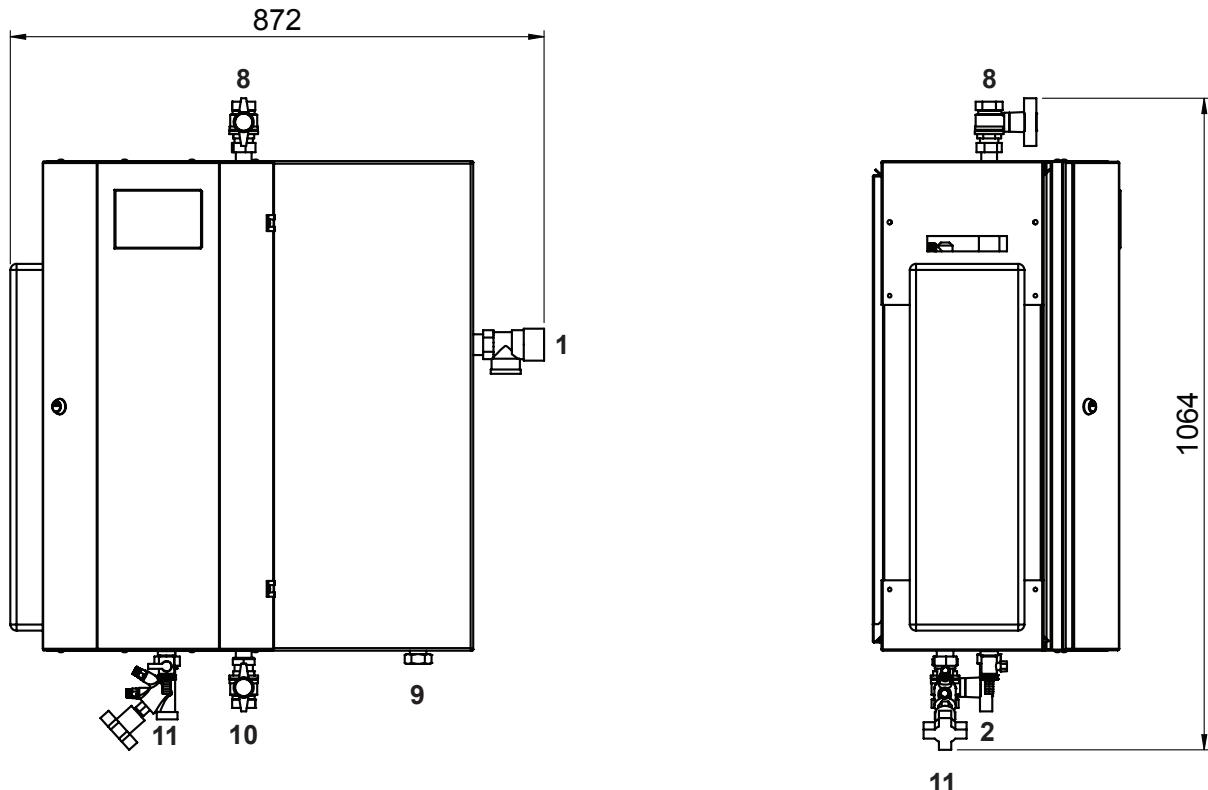
Vs I/10 min 10 minutes peak flow rate at 45 °C
 Performance figure in accordance with DIN 4708 = number of flats, which can be supplied with hot water if the water heater is heated with the boiler and is permanently after-heated
 (Standard flat: 1 bath - 4 rooms - 3.5 persons)

Hot water charging tank CombiVal E (300-2000)

Type		(300)	(500)	(800)	(1000)	(1500)	(2000)
• Volume	dm³	301	475	747	968	1472	2000
• Max. operating pressure/test pressure	bar	10/13	10/13	10/13	10/13	10/13	10/13
• Max. DHW temperature	°C	95	95	95	95	95	95
• Thermal insulation		PU hard foam		polyester fleece			
	mm	75	75	100	100	120	120
• Thermal insulation λ	W/mK	0.027	0.027	0.040	0.040	0.040	0.040
• Fire protection class		B2	B2	B2	B2	B2	B2
• Heat loss at 65 °C	W	58	75	128	139	170	190
• Transport weight	kg	97	126	205	264	400	600
• U value	W/m²K	0.290	0.303	0.381	0.362	0.339	0.325

Hot water charging tank CombiVal C (200-2500)

Type		(200)	(300)	(400)	(500)	(750)	(1000)	(1500)	(2000)	(2500)
• Volume	dm³	212	289	411	490	756	990	1415	1975	2450
• Max. operating pressure/test pressure	bar	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12
• Max. DHW temperature	°C	95	95	95	95	95	95	95	95	95
• Thermal insulation		Neodul® insulation (EPS rigid foam outside and polyester fibre fleece inside)								
	mm	100	100	100	100	100	100	120	120	120
• Thermal insulation λ	W/mK	0.0316	0.0316	0.0316	0.0316	0.0316	0.0316	0.0316	0.0316	0.0316
• Fire protection class		B2	B2	B2	B2	B2	B2	B2	B2	B2
• Heat loss at 65 °C	W	62	68	77	82	120	140	162	180	206
• Transport weight	kg	55	70	83	85	119	150	215	265	445
• U value	W/m²K	0.329	0.329	0.329	0.329	0.329	0.329	0.273	0.273	0.273

Charging module TransTherm® aqua L (1-10)
 (Dimensions in mm)


- 1 Safety valve
Hot water 10 bar
2 Filling/drain valve
3 Heat exchanger

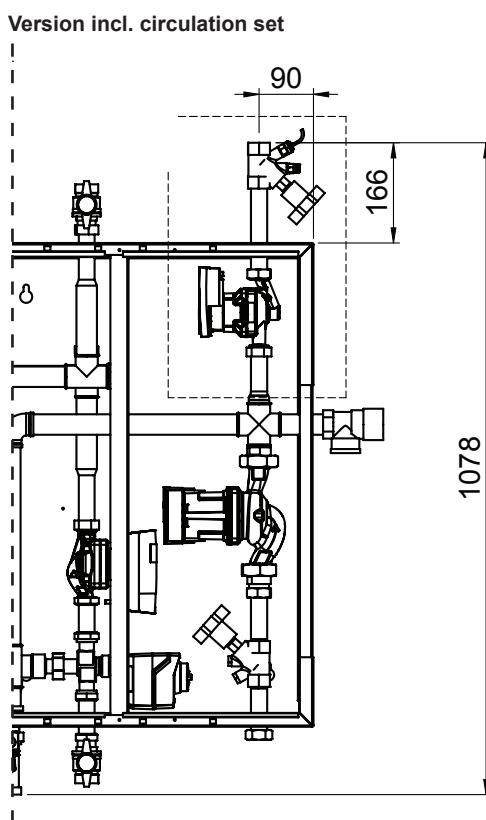
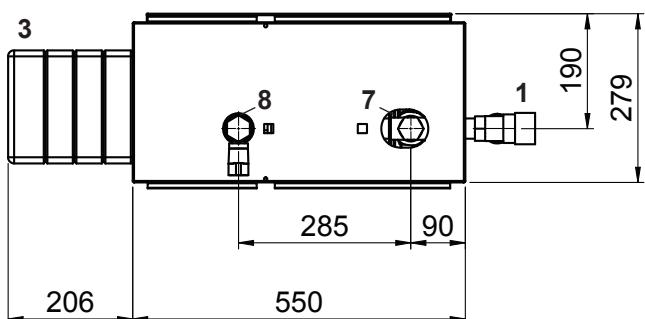
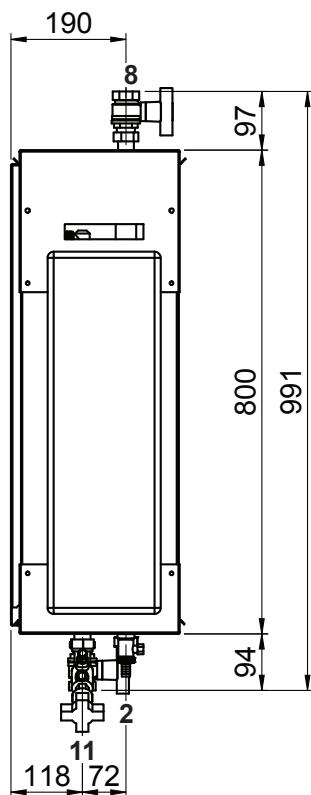
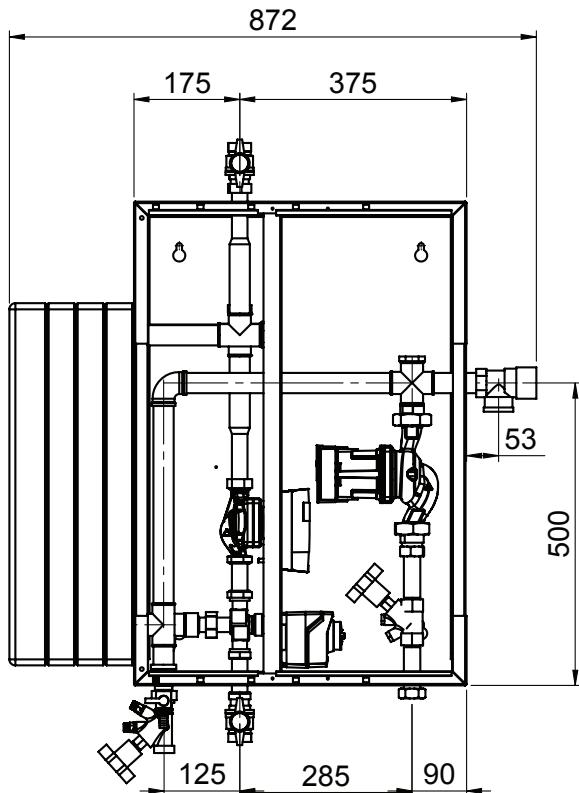
(1-10)

7 Circulation	DN 25, Rp 1" (20, Rp 3/4") (IT)
8 Hot water	DN 25, Rp 1" (IT)
9 Cold water	DN 20, Gp 1" (IT)
10 Flow heating water	DN 25, Rp 1" (IT)
11 Return heating water	DN 25, Gp 1" (IT)

Gp = straight internal thread

TransTherm® aqua L Weight in kg

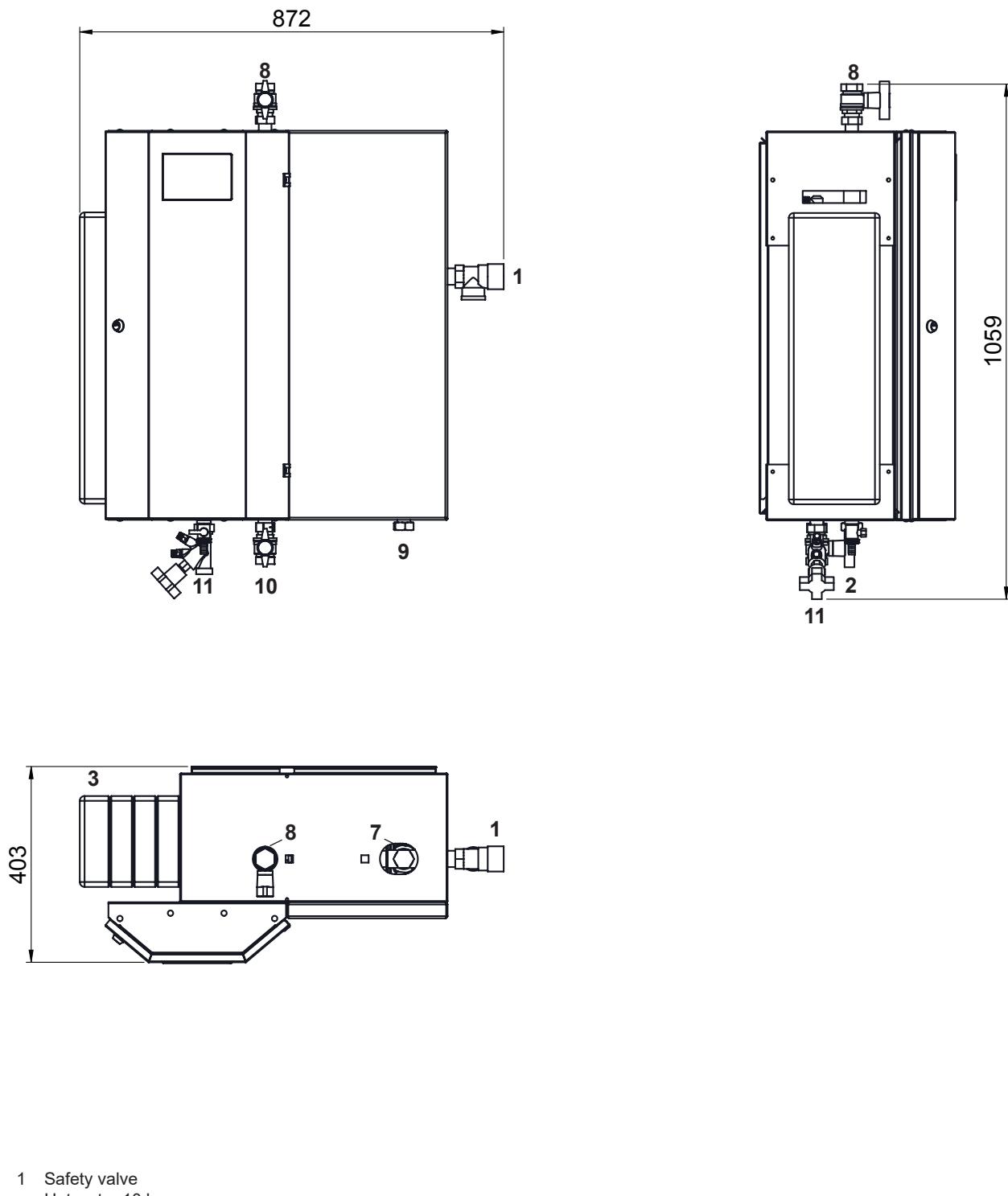
(1-10) 56

Charging module TransTherm® aqua L (1-10)
(Dimensions in mm)


- 1 Safety valve
Hot water 10 bar
2 Filling/drain valve
3 Heat exchanger
4 Primary three-way valve
5 Primary circulating pump
6 Secondary circulating pump

(1-10)	
7 Circulation	DN 25, Rp 1" (20, Rp ¾") (IT)
8 Hot water	DN 25, Rp 1" (IT)
9 Cold water	DN 20, Gp 1" (IT)
10 Flow heating water	DN 25, Rp 1" (IT)
11 Return heating water	DN 25, Gp 1" (IT)

Gp = straight internal thread

Charging module TransTherm® aqua L (1-16, 1-20)
 (Dimensions in mm)


- 1 Safety valve
Hot water 10 bar
2 Filling/drain valve
3 Heat exchanger

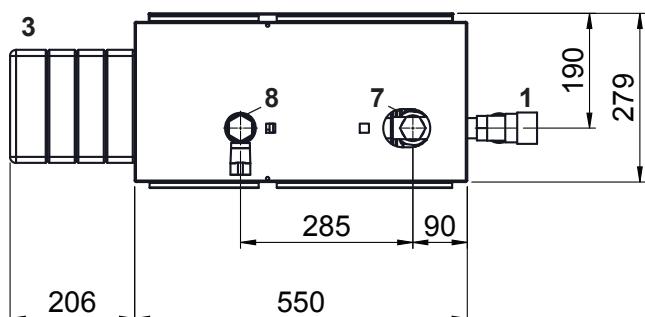
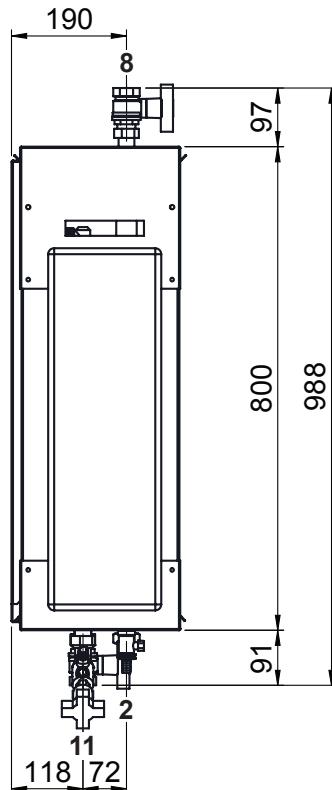
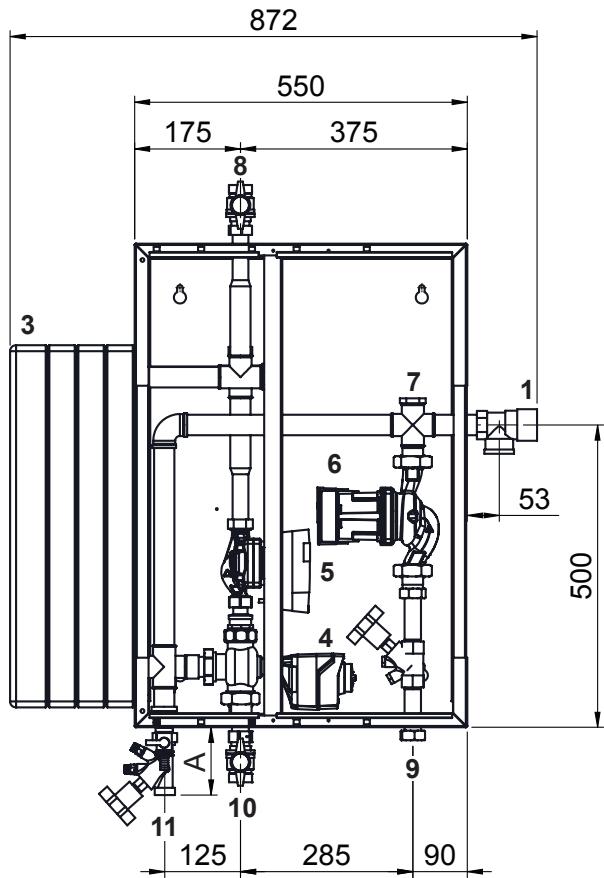
(1-16) (1-20)

7 Circulation	DN 25, Rp 1" (20, Rp 3/4") (IT)
8 Hot water	DN 25, Rp 1" (IT)
9 Cold water	DN 20, Gp 1" (IT)
10 Flow heating water	DN 25, Rp 1" (IT)
11 Return heating water	DN 25, Gp 1" (IT)

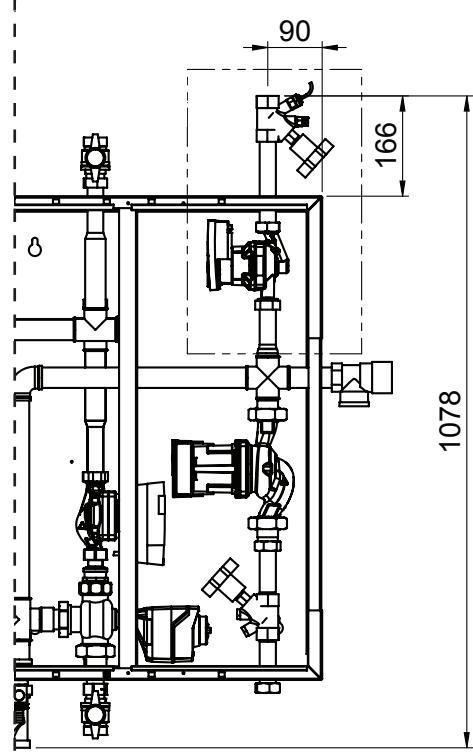
Gp = straight internal thread

TransTherm® aqua L Weight in kg

(1-16)	58
(1-20)	60

Charging module TransTherm® aqua L (1-16, 1-20)
(Dimensions in mm)


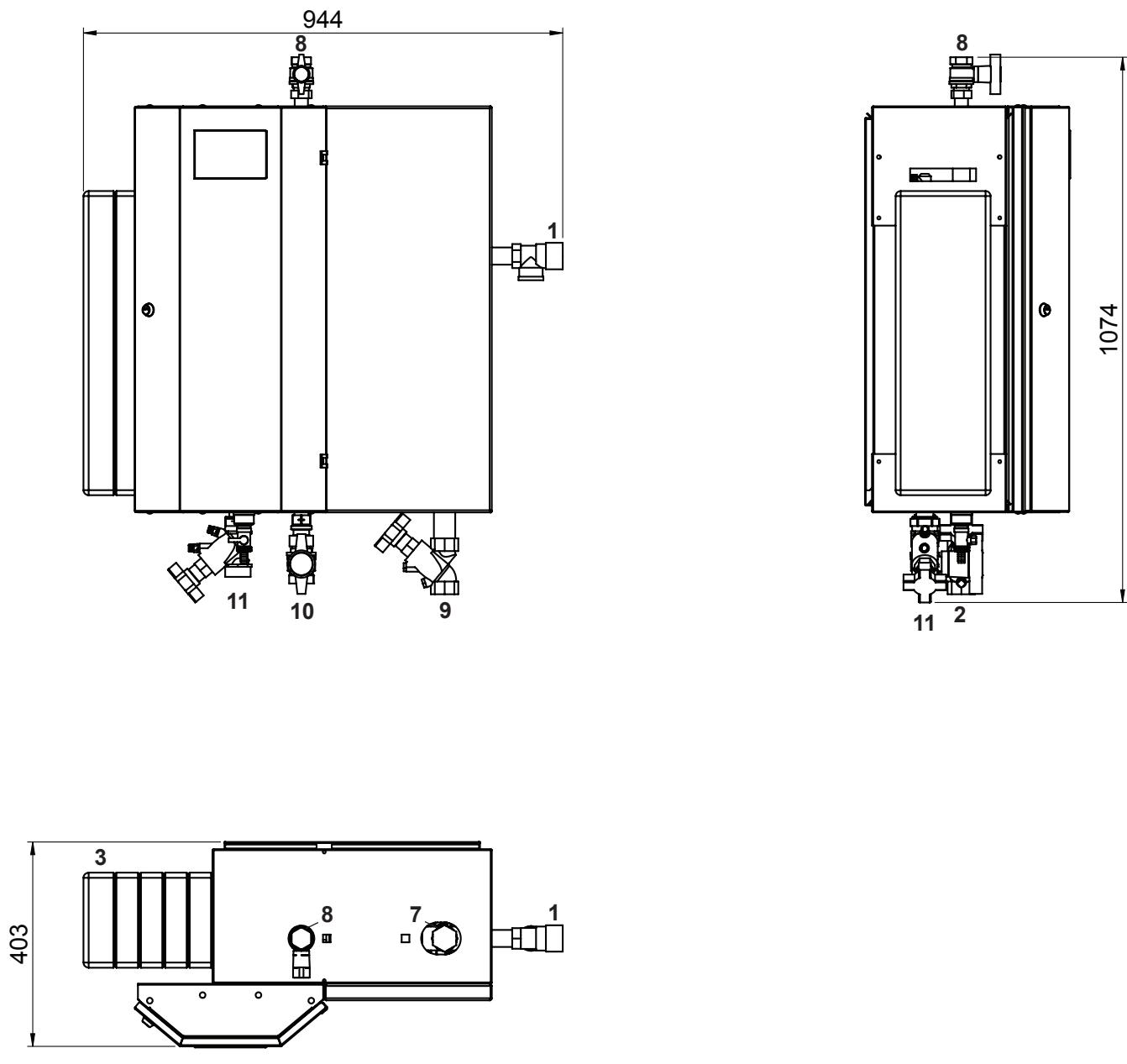
Version incl. circulation set



- 1 Safety valve
Hot water 10 bar
- 2 Filling/drain valve
- 3 Heat exchanger
- 4 Three-way valve primary
- 5 Primary circulating pump
- 6 Secondary circulating pump

	(1-16) (1-20)	A	B	C
7 Circulation	DN 25, Rp 1" (20, Rp ¾") (IT)	(1-16)	112	166
8 Hot water	DN 25, Rp 1" (IT)	(1-20)	128	193
9 Cold water	DN 20, Gp 1" (IT)			1078
10 Flow heating water	DN 25, Rp 1" (IT)			166
11 Return heating water	DN 25, Gp 1" (IT)			90

Gp = straight internal thread

Charging module TransTherm® aqua L (1-30 to 1-50)
(Dimensions in mm)


- 1 Safety valve
Hot water 10 bar
2 Filling/drain valve
3 Heat exchanger

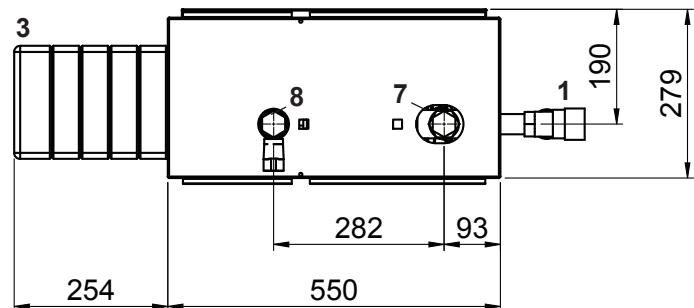
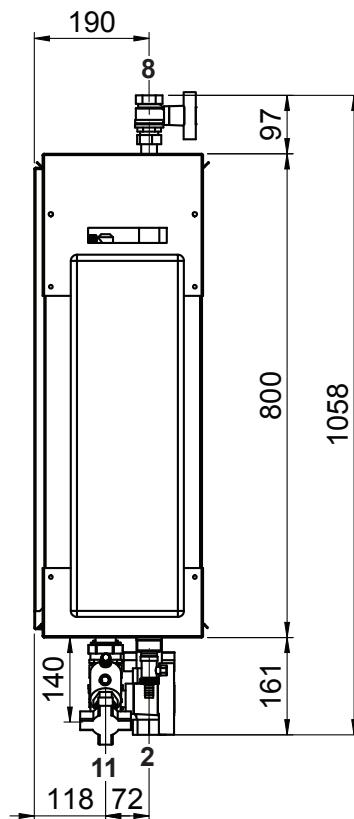
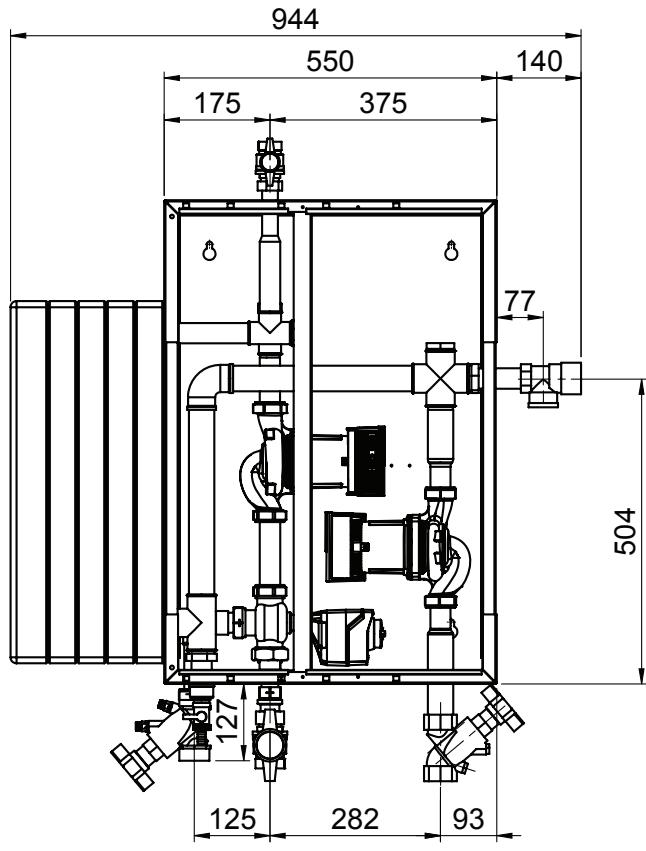
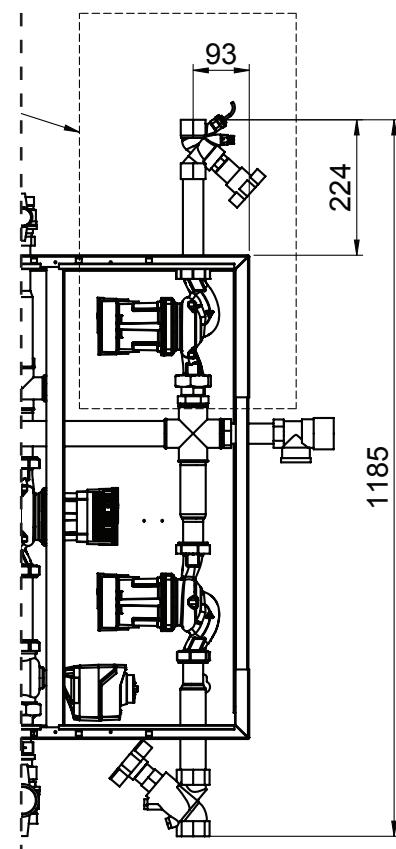
(1-30) (1-40) (1-50)

7 Circulation	DN 32, Rp 1 1/4" (25, Rp 1") (20, Rp 3/4") (IT)
8 Hot water	DN 32, Rp 1 1/4" (IT)
9 Cold water	DN 32, Rp 1 1/4" (IT)
10 Flow heating water	DN 32, Rp 1 1/4" (IT)
11 Return heating water	DN 32, Gp 1 1/2" (IT)

TransTherm® aqua L Weight in kg

(1-30)	66
(1-40)	68
(1-50)	70

Gp = straight internal thread

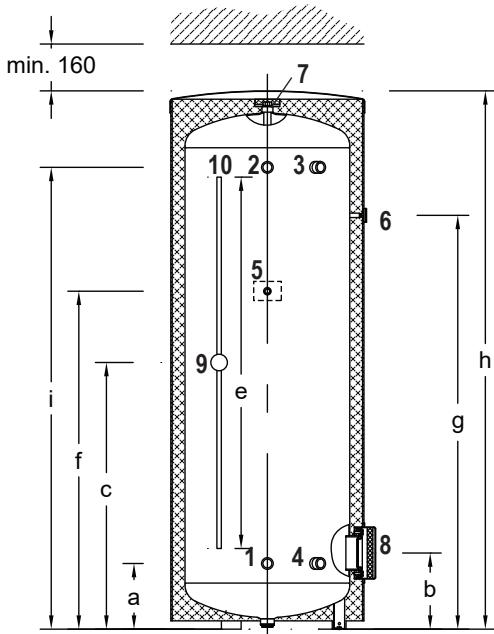
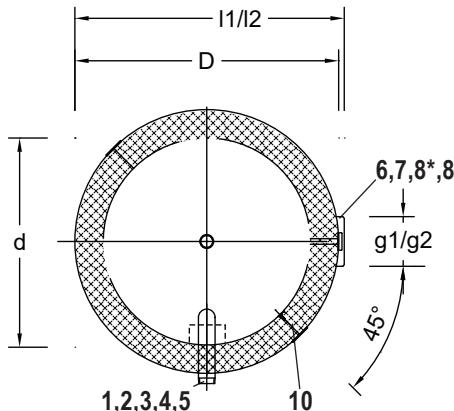
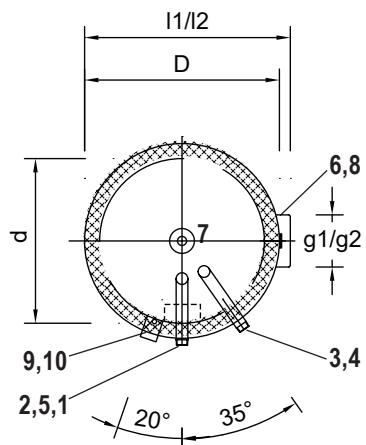
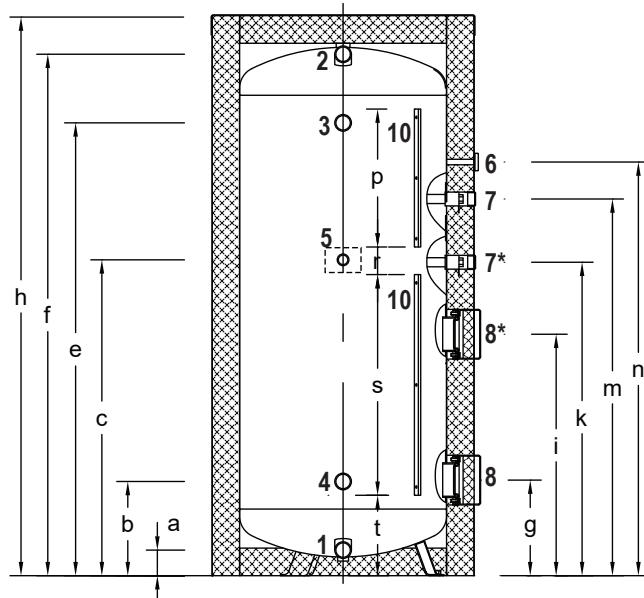
Charging module TransTherm® aqua L (1-30 to 1-50)
(Dimensions in mm)
**Version incl. circulation set**

- 1 Safety valve
Hot water 10 bar
- 2 Filling/drain valve
- 3 Heat exchanger
- 4 Primary three-way valve
- 5 Primary circulating pump
- 6 Secondary circulating pump

(1-30) (1-40) (1-50)

7 Circulation	DN 32, Rp 1¼" (25, Rp 1") (20, Rp ¾") (IT)
8 Hot water	DN 32, Rp 1¼" (IT)
9 Cold water	DN 32, Rp 1¼" (IT)
10 Flow heating water	DN 32, Rp 1¼" (IT)
11 Return heating water	DN 32, Gp 1½" (IT)

Gp = straight internal thread

CombiVal E (300,500)
(Dimensions in mm)

CombiVal E (800-2000)


1	Cold water (charging return)	Type (300,500)	G 1 1/4" (ET)
2	Hot water	Type (800-2000)	G 2" (ET)
3	Charging flow - hot	Type (300,500)	G 1 1/4" (ET)
4	Charging return - cold	Type (800-2000)	G 2" (ET)
		Type (300,500)	G 1 1/4" (ET)
		Type (800-2000)	G 2" (ET)

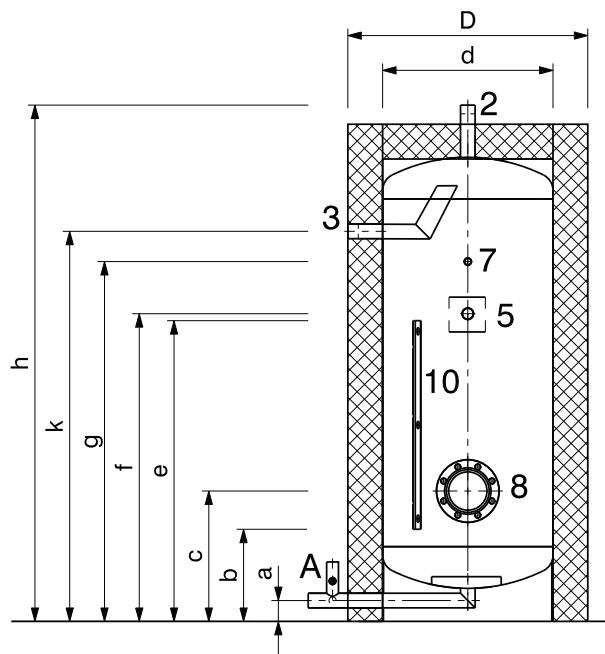
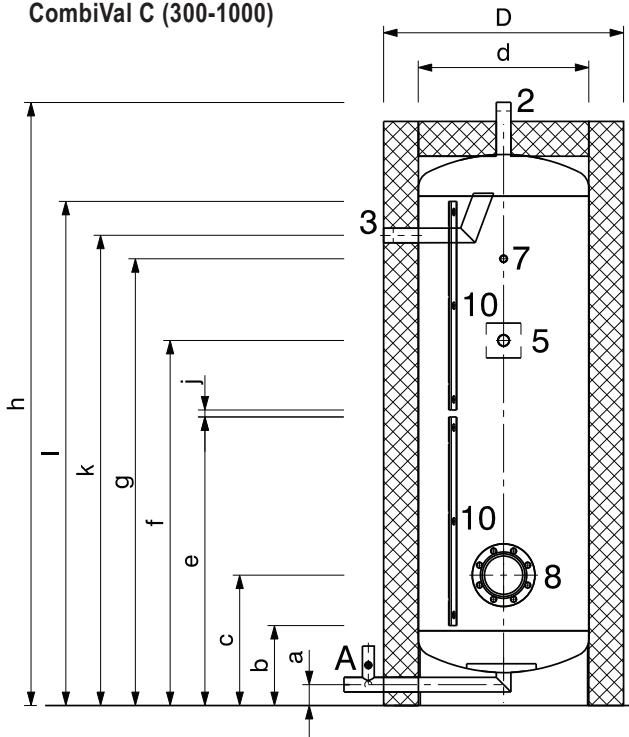
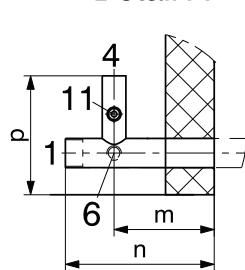
CombiVal E				
type	\varnothing g1	\varnothing g2	I1	I2 *
(300)	180	-	745	785
(500)	180	-	745	785
(800)	180	180	975	1020
(1000)	180	180	1075	1120
(1500)	180	180	1265	1310
(2000)	180	180	1465	1510

* Using a flange electrical immersion heater

5	Circulation	Type (300,500)	G 3/4" (ET)
		Type (800-2000)	G 1 1/4" (ET)
6	Thermometer	Type (300,500)	Rp 1" (IT)
7	Anode sleeve	Type (800-2000)	Rp 1 1/4" (IT)
7*	Anode sleeve	Type (1500,2000)	Rp 1 1/4" (IT)
8	Hand-hole flange (flange electrical heating inset) Ø 180/120 mm, pitch circle 150 mm, 8 x M10		
8*	Attention: type (800,1000) does not have a second flange		
9	Removable cap (60 mm) for positioning the sensor in the sensor channel		
10	Sensor duct inner Ø 11 mm	Type (300,500)	
	Terminal strip for contact sensor	Type (800-2000)	

Variation because of the
production tolerance possible
Dimension +/- 10 mm

CombiVal E	a	b	c	d	D	e	f	g	h	i	k	m	n	p	r	s	t	Tilting measure
(300)	235	325	613	500	650	735	1160	1505	1850	1584	-	-	-	-	-	-	1961	
(500)	238	276	966	597	750	1360	1225	1500	1960	1674	-	-	-	-	-	-	2082	
(800)	101	352	1150	750	950	1647	1893	347	2030	-	-	1336	1505	500	100	800	297	1960
(1000)	100	355	1158	850	1050	1655	1910	360	2060	-	-	1331	1500	500	100	800	305	2000
(1500)	105	375	1357	1000	1240	1782	2049	390	2240	890	1167	1521	1657	640	120	760	300	2370
(2000)	118	406	1388	1200	1440	1648	1933	421	2150	921	1118	1248	1498	520	100	760	330	2350

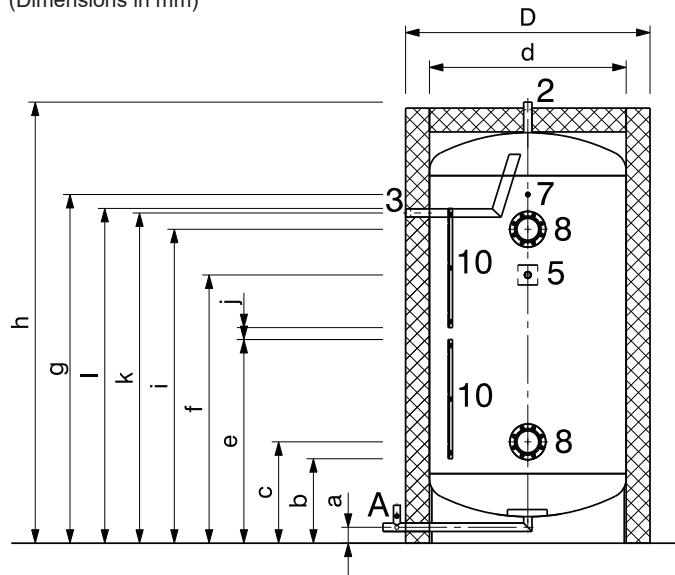
CombiVal C (200)
(Dimensions in mm)

CombiVal C (300-1000)

Detail A


- | | | | |
|---------------------------------|-----------------|----------------|---|
| 1 Cold water with baffle plate | Type (200,300) | Rp 1 1/4" (IT) | 7 Sleeve (Rp 1/2" (IT)) for mountable immersion sleeve and thermometer (L = 100 mm, inner Ø = 8 mm) |
| | Type (400,500) | Rp 1 1/2" (IT) | 8 Hand-hole flange (17.7 Nm) |
| | Type (750,1000) | Rp 2" (IT) | Ø 180/120 mm, pitch circle 150 mm, 8 x M10 or optional:
- flange-mounted electric heating element or
- impressed current anode set with flange cover, 180 - 1 1/2" (IT) |
| 2 Hot water | Type (200,300) | Rp 1 1/4" (IT) | 10 Sensor terminal bar 600 x 30 mm |
| | Type (400,500) | Rp 1 1/2" (IT) | 1 x type (200), 2 x type (300-1000) |
| | Type (750,1000) | Rp 2" (IT) | 11 Immersion sleeve M16 x 1.5 for sensor/thermostat |
| 3 Charging flow - hot | Type (200-500) | Rp 1" (IT) | |
| | Type (750,1000) | Rp 1 1/4" (IT) | |
| 4 Charging return - cold | Type (200-500) | Rp 1" (IT) | |
| | Type (750,1000) | Rp 1 1/4" (IT) | |
| 5 Circulation with baffle plate | Type (200-500) | Rp 1" (IT) | |
| | Type (750,1000) | Rp 1 1/4" (IT) | |
| 6 Drain | Type (200-500) | Rp 1/2" (IT) | |
| | Type (750,1000) | Rp 3/4" (IT) | |

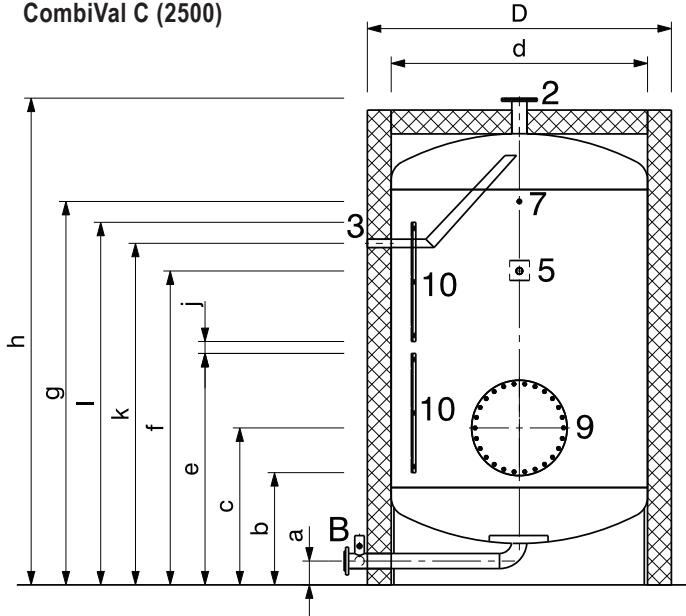
Variation because of the production tolerance possible
Dimension +/- 10 mm

CombiVal C Type	a	b	c	d	D	e	f	g	h	j	k	l	m	n	p	Tilting measure
(200)	60	240	375	490	690	840	885	1035	1485	-	1125	-	130	190	174	1515
(300)	60	240	375	490	690	840	1050	1285	1735	20	1355	1460	135	205	174	1765
(400)	70	285	420	590	790	885	1095	1330	1745	20	1365	1505	135	205	184	1780
(500)	80	295	430	640	840	895	1105	1340	1765	20	1375	1515	130	190	194	1805
(750)	80	335	470	740	940	935	1310	1590	2085	60	1665	1595	135	205	194	2130
(1000)	80	365	500	890	1090	965	1215	1495	1890	20	1384	1585	135	205	203	1950

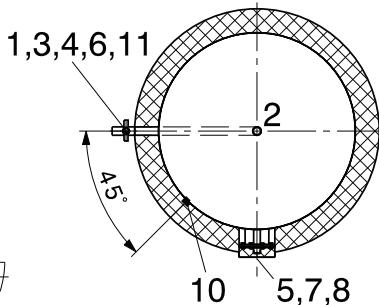
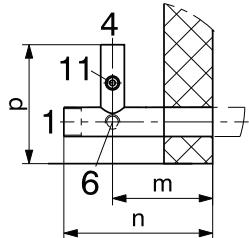
CombiVal C (1500,2000)
(Dimensions in mm)



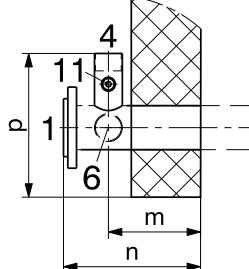
CombiVal C (2500)



Detail A



Detail B



1,3,4,6,11

10

5,7,8

2

10

5,7,9

2

- | | | | |
|---|---|------------------|--------------|
| 1 | Cold water with baffle plate | Type (1500,2000) | Rp 2" (IT) |
| | | Type (2500) | DN 65/PN 10 |
| 2 | Hot water | Type (1500,2000) | Rp 2" (IT) |
| | | Type (2500) | DN 65/PN 10 |
| 3 | Charging flow - hot | Type (1500-2000) | Rp 1 ½" (IT) |
| 4 | Charging return - cold | Type (1500-2000) | Rp 1 ½" (IT) |
| 5 | Circulation with baffle plate | Type (1500-2000) | Rp 1 ½" (IT) |
| 6 | Drain | Type (1500-2000) | Rp ¾" (IT) |
| 7 | Sleeve (Rp ½" (IT)) for mountable immersion sleeve and thermometer (L = 100 mm, inner Ø = 8 mm) | | |
| 8 | Hand-hole flange (17.7 Nm)
Ø 180/120 mm, pitch circle 150 mm, 8 x M10 or optional:
- flange-mounted electric heating element or
- impressed current anode set with flange cover, 180 - 1 ½" (IT) | | |

- | | |
|----|---|
| 9 | Manhole flange (40 Nm)
Ø 400/480 mm, pitch circle 445 mm, 26 x M14 or optional
Flange adapter:
- for electric heating element or
- for impressed current anode set with flange cover, 180 - 1 ½" (IT) |
| 10 | Sensor terminal bar 600 x 30 mm
2 x type (1500-2500) |
| 11 | Immersion sleeve M16 x 1.5 for sensor/thermostat |

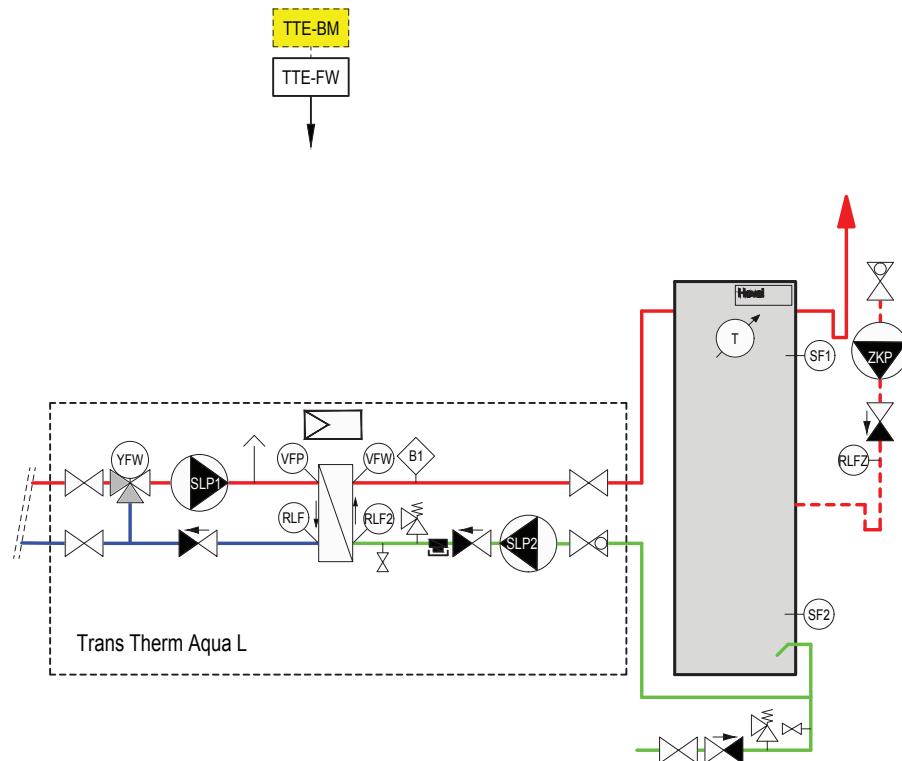
Variation because of the
production tolerance possible
Dimension +/- 10 mm

CombiVal C Type	a	b	c	d	D	e	f	g	h	i	j	k	m	n	p	Tilting measure
(1500)	80	375	510	990	1230	975	1350	1755	2220	1580	60	1674	165	235	203	2300
(2000)	80	405	530	1090	1330	1005	1580	2035	2525	1860	165	1909	165	235	203	2610
(2500)	120	515	790	1290	1530	1115	1580	1930	2450	-	60	1719	165	250	243	2570

Water heating

TransTherm® aqua L

- Circulation via storage tank
- Storage tank charging system



TTE-FW	Basic module district heating/fresh water
B1	Flow temperature monitor (if required)
VFP	Primary flow sensor
VFW	Flow sensor hot water
RLF	Primary return sensor
RLF2	Return sensor cold water
SF1	Calorifier sensor 1
SF2	Calorifier sensor 2
RLFZ	Circulation sensor
PF1	Buffer sensor 1
SLP1	Calorifier charging pump primary
SLP2	Calorifier charging pump secondary
YFW	Three-way valve with actuator
ZKP	Recirculation pump

Option

BM TopTronic® E control module

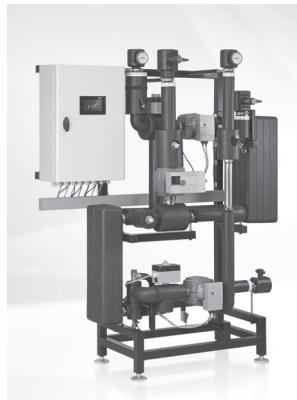
Notice

A safety valve (6 bar) must be installed in the cold water line. The loading module is already protected with a safety valve (10 bar).

Calorifier charging system

Consisting of:

- calorifier charging module TransTherm® aqua LS
- hot water charging tank CombiVal E or CombiVal C (optional)



Calorifier charging module

TransTherm® aqua LS

Heating circuit consisting of:

- ball valve
- thermometer
- strainer (optional)
- 3-way valve with actuator
- adapter for heat meter
- heat meter (optional)
- M-BUS for heat meter (optional)
- high-efficiency pump
- non-return valve
- flow temperature sensor
- return temperature sensor
- filling and drain valve ½"
- corrosion protection coating of all media carrying lines

Buffer storage circuit consisting of:

- stainless steel plate heat exchanger copper-soldered or copper-free
- flow temperature sensor
- temperature controller (optional)
- protection temperature monitor (optional)
- protection temperature limiter (optional)
- diaphragm safety valve 10 bar
- high-efficiency pump
- non-return valve
- ball valve
- temperature regulating valve with actuator
- filling and drain valve ½"
- return temperature sensor
- corrosion-resistant material of all media carrying lines

DWH circulation circuit consisting of:

- high-efficiency pump
- non-return valve
- line balancing valve
- circulation temperature sensor
- regulating valve
- sampling valve (optional)

Thermal insulation consisting of:

- thermal insulation of the heat exchanger with 30-mm EPP mouldings
- thermal insulation of the pipes with EPP mouldings. Insulation thickness of 50 % according to EnEV
- deep black, similar to RAL 9005
- suitable for damp rooms
- CFC-free
- normal flammability according to DIN 4102-1 and EN 13501-1 (fuel class: B2)
- no bleaching and disintegration of the insulation under the influence of UV light

Stand frame consisting of:

- frame with corrosion protection coating RAL 9005
- height-adjustable and vibration-damped feet

Range

Calorifier charging module

TransTherm® aqua LS type	Output kW
(4-10)	50
(4-16)	90
(4-20)	115
(4-30)	175
(4-40)	230
(4-50)	275

Range

Hot water charging tank

CombiVal E	Content l	CombiVal C	Content l
(300)	301	(200)	212
(500)	475	(300)	289
(800)	747	(400)	411
(1000)	968	(500)	490
(1500)	1472	(750)	756
(2000)	2000	(1000)	990
		(1500)	1415
		(2000)	1975
		(2500)	2450

Delivery

- The storage tank required is not included in the scope of delivery

On site

- Electrical connection of the controller

Suitable hot water charging tanks

see next page

Top Tronic® E controller

Top Tronic® E basic module district heating/fresh water

- Control unit for controlling district heating systems in non-communicative networks and the corresponding consumers with integrated control functions for
 - primary valve control
 - cascade management
 - 1 heating/cooling circuit with mixer
 - 1 heating/cooling circuit without mixer
 - 1 hot water charging circuit
 - various additional functions

• Various functions for hot water:

- selection of different basic programs (week programs, economy mode, holiday until, etc.) various operating modes (e.g. accumulator priority or parallel mode)
- buffer storage circuit on the primary or secondary side
- adjustable loading criteria (e.g.: adjustable loading times, undershooting the minimum nominal value, etc.)
- adjustable switch-off criteria (e.g. achieving the setpoint valve, achieving the lower sensor setpoint value, etc.)
- adjustable loading block (if the loading flow temperature is too low, the setpoint temperature is not reached, differential temperature-dependent solar circuit control)
- Definable switching times for recirculation pump control
- Outdoor sensor
- Immersion sensor (calorifier sensor)
- Contact sensor (flow temperature sensor)
- Complete plug set for DH module
- RPM-regulated pumps

No further module expansions or controller modules can be installed in the control panel!

Option**TopTronic® E control module**

- Simple, intuitive operating concept
- Display of the most important operating states
- Configurable start screen
- Operating mode selection
- Configurable day and week programs
- Operation of all connected Hoval CAN bus modules
- Commissioning wizard
- Service and maintenance function
- Fault message management
- Analysis function
- Weather display (with HovalConnect option)
- Adaptation of the heating strategy based on the weather forecast (with HovalConnect option)

Notice

The TopTronic® E control module for operating the basic module district heating/fresh water must be ordered separately!

Further information about the TopTronic® E
see "Controls"**Delivery**

- Incl. thermometer, non-return valves, cut-off ball valves on the domestic water side
- All armatures required for operation, such as strainers, flow balancing and shut-off valves, backflow preventer, air-bleeding and drain valve are fitted.

Caution

As a result of thermal disinfection of the domestic hot water for legionella protection, increased water temperatures (at least 65-70 °C) occur. Depending on the water quality, this may result in increased calcification at the installed armatures and heat exchangers and also brings the risk of scalding at the tapping points. Corresponding protective measures must be implemented on site

CombiVal C (200-2500)

- Charging tank made from stainless steel (without built-in heating coil) for combination with calorifier charging module TransTherm® aqua LS.
- (200-1000) with one flange (1500,2000) with two flanges (2500) with one manhole in each case with installed dummy flange plate for maintenance or, for types (200-2000), installation of a flange-type electrical heating insert
- Thermal insulation: Neodul® insulation (EPS rigid foam outside and 20 mm polyester fibre fleece inside) with zip, outer jacket made of polypropylene, colour red (200-1000) 2-piece (1500) 3-piece (2000-2500) 4-piece
- Thermometer incl. immersion sleeve loose (packed with the product)
- Sensor terminal bar
- Observe limit values for chloride content in domestic water - see "Engineering".

Delivery

- (200-1000) charging tank with thermal insulation set completely installed
- (1500-2500) charging tank, thermal insulation set separately packed

Design on request

- (200-2000) Flange-mounted electric heating element

On site

- Installation of immersion sleeve for thermometer
- (1500-2500) Installation of the thermal installation kit and attachments of the protection rosettes

Flange-mounted electric heating elements for CombiVal C (200-2000)**Type EFHK-C 4 to EFHK-C 9**

- Made from Incoloy® alloy 825
- Heat output 4.0 to 9.0 kW, depending on specifications from electricity provider
- With temperature regulator and safety temperature limiter
- Connection 3 x 400 V
- Not suitable for exclusively electric heating

Delivery

- Included in separate packaging

On site

- Installation of the electrical heating element

CombiVal E (300-2000)

- Charging tank made of steel, enamelled inside (without built-in heating coil) for combination with calorifier charging module TransTherm® aqua LS.
- (300-1000) with one flange (1500,2000) with two flanges in each case with installed dummy flange plate for maintenance or installation of a flange-type electrical heating insert.
- (300-1000) one built-in magnesium protection anode (1500,2000) two built-in magnesium protection anodes
- Thermal insulation made of
 - (300,500) polyurethane rigid foam, directly foamed, with dismantlable foil casing, 1-part, red coloured
 - (800-2000) polyester fleece with foil jacket, completely removable, red coloured (800-1500) 2-part (2000) 3-part
- With thermometer
- (300,500) sensor channel (800-2000) two terminal bars for contact sensor

Delivery

- (300,500) with foil casing completely mounted
- (800-2000) with thermal insulation set completely mounted (removable)

Design on request

- Flange electrical heating element

On site

- Installation of the thermometer
- Attachment of the glue-on protection rosettes to the thermal insulation

Flange-mounted electric heating elements for CombiVal E (300-2000)**Type EFHK-E 4-180 to EFHK-E 6-180**

- Made from Incoloy® alloy 825
- Heat output 4.0 or 6.0 kW, depending on specifications from electricity provider
- With temperature regulator and safety temperature limiter
- Connection 3 x 400 V
- Not suitable for exclusively electric heating

Delivery

- Included in separate packaging

On site

- Installation of the electrical heating element

Water quality

see end of this brochure

Calorifier charging module**TransTherm® aqua LS**

Fully assembled station with 2 plate heat exchangers for the provision of domestic hot water using the storage tank charging principle and built-in Hoval TopTronic® E control. The required storage tank is not supplied.

TransTherm® aqua LS	Output kW	
(4-10)	50	8006 375
(4-16)	90	8006 376
(4-20)	115	8006 377
(4-30)	175	8006 378
(4-40)	230	8006 379
(4-50)	275	8006 380

Version with copper-free heat exchanger**TransTherm® aqua LS**
with copper-free heat exchanger

TransTherm® aqua LS	Output kW	
(4-10)	50	8006 509
(4-16)	90	8006 510
(4-20)	115	8006 511
(4-30)	175	8006 512
(4-40)	230	8006 513
(4-50)	275	8006 514

**TopTronic® E control module black**

- For operation of all controller modules connected to the bus system (basic, solar, buffer modules, etc.)
- Connection to the Hoval Bus system by RJ45 plug connection or plug-in terminals (max. 0.75 mm²)
- Flat design with flexible mounting option
- Mounting
 - in the control panel of the heat generator,
 - in the Hoval wall casing,
 - on the front of the control panel
- Colour touchscreen 4.3 inch with black high-gloss trim
- Customer-specific configuration of the start-up screen
- Display of the current weather or weather forecast (only possible in combination with HovalConnect)

6043 844

Consisting of:

- TopTronic® E control module black
- clamping device set for control module
- RJ45 Rast-5 CAN cable, L = 500

**Return changeover valve set**

Consisting of:

- Temperature sensor
- Changeover valve
- Drive (8 sec.)
- Seals
- Screw connections

Nominal diameter	Output kW	kvs m³/h	
DN 20	50-90	6.3	7010 832
DN 25	115-175	10	7010 836
DN 32	230-275	16	7011 009
DN 40	350	25	7011 025
DN 50	450	40	7016 331
DN 65	580	63	7016 332
DN 80	700	100	7016 333

**Test valve DN 8 G 1/4"**

for TransTherm® aqua L, LS and F, FS
Test valve suitable for flame treatment
for hygienic-microbiologic
tests.

2049 861

**Sludge separator with magnet****MB3/L DN25...DN50**

With variable connection for
vertical or horizontal pipelines

Fast and continuous removal of ferromagnetic
and non-magnetic dirt and sludge particles.

Sludge separation up to a particle size of 5 µm.

Brass housing

Max. operating pressure: 6 bar

Max. flow temperature: 110 °C

Type	Connection	Flow rate [m³/h] at 1 m/s flow speed	
CS 20	Rp 1"	2.0	2062 165
CS 25	Rp 1 1/4"	3.6	2062 166
CS 32	Rp 1 1/2"	5.0	2062 167
CS 40	Rp 2"	7.0	2062 168

Additional sludge separators
see "Various system components"

Part No.



Temperature monitor 0...120 °C
for TransTherm® aqua L, LS, F, FS

2048 299



Safety temperature monitor 70...130 °C
for TransTherm® aqua L, LS, F, FS

2048 300



Safety temperature limiter 70...130 °C
for TransTherm® aqua L, LS, F, FS

2049 619



**Immersion sleeve G 1/2" stainless steel
for thermostat**
for TransTherm® aqua L, LS, F, FS
Installation length = 100 mm
Outer Ø: 8 mm, inner Ø: 6.5 mm

2048 285



**Immersion sleeve G 1/2" stainless steel
for 2 thermostats**
for TransTherm® aqua L, LS, F, FS
Installation length = 100 mm
Outer Ø: 15 mm, inner Ø: 13.5 mm

2048 288

Hot water charging tank**CombiVal E****(without heating coil)**

CombiVal E (300-1000) with one flange

CombiVal E (1500,2000) with two flanges

- (300,500) thermal insulation mounted with foil casing
- (800-2000) thermal insulation set completely mounted (removable)

CombiVal type	Content I	
E (300)	301	6044 187
E (500)	475	6044 188
E (800)	747	6044 189
E (1000)	968	6044 190
E (1500)	1472	6044 191
E (2000)	2000	6044 192

**CombiVal C****Stainless steel charging tank****(without heating coil)**

CombiVal C (200-1000) with one flange

CombiVal C (1500-2000) with two flanges

CombiVal C (2500) with one manhole

Thermal insulation set

- (200-1000) completely mounted (removable)
- (1500-2000) separately packed

CombiVal type	Content I	
C (200)	212	6049 693
C (300)	289	6049 694
C (400)	411	6049 695
C (500)	490	6049 696
C (750)	756	6049 697
C (1000)	990	6049 698
C (1500)	1415	6049 699
C (2000)	1975	6049 700
C (2500)	2450	6049 701

Accessories

**Flange electrical heating insets
for CombiVal E**

With temperature controller and safety temperature limiter (see Engineering). Delivered separately, installation on site. Not suitable for exclusively electric heating.

Installation permitted only in charging tank CombiVal E.

EFHK-E Heat Changeable Install. CombiVal
output to length
3x400 V

Type	[kW]	[mm]	
4-180	4.0	380	E (300-2000)
		2.6 kW/3x400 V	
		2.0 kW/3x400 V	
		1.3 kW/3x400 V	
		1.3 kW/1x230 V	
6-180	6.0	460	E (300-2000)
		4.0 kW/3x400 V	
		3.0 kW/3x400 V	
		2.0 kW/3x400 V	
		2.0 kW/1x230 V	
9-180	8,5	615	E (800-2000)
		6,0 kW/3x400 V	
		4,5 kW/3x400 V	
		3,0 kW/3x400 V	
		3,0 kW/1x230 V	

Part No.

6053 353

6053 354

6052 438

**Flange electrical heating insets
for CombiVal C (200-2000)**

With temperature controller and safety temperature limiter (see Engineering). Delivered separately, installation on site. Not suitable for exclusively electric heating.

EFHK-C Heat Changeable Install. CombiVal
output to length
3x400 V

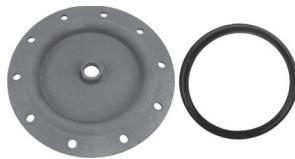
Type	[kW]	[mm]	
4-180	4.0	380	C (200-2000)
		2.6 kW/3x400 V	
		2.0 kW/3x400 V	
		1.3 kW/3x400 V	
		1.3 kW/1x230 V	
6-180	6.0	460	C (200-2000)
		4.0 kW/3x400 V	
		3.0 kW/3x400 V	
		2.0 kW/3x400 V	
		2.0 kW/1x230 V	
9-180	9.0	670	C (750-2000)
		6,0 kW/3x400 V	
		4,5 kW/3x400 V	
		3,0 kW/3x400 V	
		3,0 kW/1x230 V	

6049 564

6049 565

6049 566

For CombiVal E (300-2000)



UP 2.3-919

Flange cover 180 - 3/4"
for the installation of the Correx®
impressed current anode in flange
Ø 180/110 mm,
enamelled on the inside with Rp 3/4"
sleeve
Seal included

2077 035

Correx® impressed current anode set
for long-term corrosion protection for
installation in the enamel-painted
calorifier incl. reducing elbow fitting.
Installation length: 395 mm

684 760

Either a Correx® impressed current anode
or one/two magnesium anodes
may be used.

For CombiVal C (200-2000)



UP 1.9-924

Flange cover 180 - 1 1/2"
for the installation of the Correx®
impressed current anode
in flange Ø 180/110 mm,
stainless steel with Rp 1 1/2" sleeve
Seal and screws included

2077 911

**Kit Correx® impressed current anode
CX 40-20-UP1.9-L395/1**
for long-term corrosion protection for
installation in the stainless steel
calorifier
with reduction R 1 1/2" - Rp 3/4"
Installation length: 395 mm
1 Correx® impressed current anode
(up to 800 l)

6031 813

To install the impressed current anode set,
the flange cover 180 - 1 1/2"
must also be ordered

Performance data

TransTherm® aqua LS (1-10 to 1-50)

Domestic water secondary	TransTherm® aqua LS	Heating water temperature flow									
		55 °C (4-..)					60 °C (4-..)				
		(10)	(16)	(20)	(30)	(40)	(50)	(10)	(16)	(20)	(30)
60/5 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	\dot{V} primary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	\dot{V} secondary m³/h	-	-	-	-	-	-	-	-	-	-
60/10 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	\dot{V} primary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	\dot{V} secondary m³/h	-	-	-	-	-	-	-	-	-	-
60/15 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	\dot{V} primary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	\dot{V} secondary m³/h	-	-	-	-	-	-	-	-	-	-
60/20 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	\dot{V} primary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	\dot{V} secondary m³/h	-	-	-	-	-	-	-	-	-	-
55/5 °C	T return primary °C	-	-	-	-	-	-	30	30	30	30
	\dot{V} primary m³/h	-	-	-	-	-	-	1.25	2.04	2.51	3.71
	Q max. kW	-	-	-	-	-	-	43	70	86	127
	\dot{V} secondary m³/h	-	-	-	-	-	-	0.74	1.2	1.48	2.18
55/10 °C	T return primary °C	-	-	-	-	-	-	30	30	30	30
	\dot{V} primary m³/h	-	-	-	-	-	-	1.11	2.04	2.51	3.71
	Q max. kW	-	-	-	-	-	-	38	70	86	127
	\dot{V} secondary m³/h	-	-	-	-	-	-	0.73	1.34	1.64	2.43
55/15 °C	T return primary °C	-	-	-	-	-	-	30	30	30	30
	\dot{V} primary m³/h	-	-	-	-	-	-	0.76	1.46	1.95	3.06
	Q max. kW	-	-	-	-	-	-	26	50	67	105
	\dot{V} secondary m³/h	-	-	-	-	-	-	0.56	1.08	1.44	2.26
55/20 °C	T return primary °C	-	-	-	-	-	-	30	30	30	30
	\dot{V} primary m³/h	-	-	-	-	-	-	0.47	0.9	1.17	1.9
	Q max. kW	-	-	-	-	-	-	16	31	40	65
	\dot{V} secondary m³/h	-	-	-	-	-	-	0.39	0.76	0.99	1.6
50/5 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	\dot{V} primary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.28	2.04	2.51	3.71
	Q max. kW	37	58	72	105	135	162	44	70	86	127
	\dot{V} secondary m³/h	0.71	1.11	1.37	2	2.58	3.09	0.84	1.34	1.64	2.43
50/10 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	\dot{V} primary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.28	2.04	2.51	3.73
	Q max. kW	38	58	72	105	135	162	44	70	86	128
	\dot{V} secondary m³/h	0.82	1.25	1.77	2.26	2.9	3.48	0.95	1.51	1.85	2.75
50/15 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	\dot{V} primary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.11	1.95	2.48	3.76
	Q max. kW	37	58	72	105	135	162	38	67	85	129
	\dot{V} secondary m³/h	0.91	1.43	1.77	2.58	3.32	3.99	0.94	1.65	2.09	3.18
50/20 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	\dot{V} primary m³/h	1.15	2.03	2.55	3.7	4.75	5.69	0.96	1.69	2.13	3.24
	Q max. kW	33	58	73	106	136	163	33	58	73	111
	\dot{V} secondary m³/h	0.95	1.67	2.1	3.05	3.91	4.69	0.95	1.67	2.1	3.19

T return primary °C Temperature primary return

 \dot{V} primary m³/h Flow rate primary

Q max. kW Output

 \dot{V} secondary m³/h Flow rate secondary

The specified technical data relate to the full load of the module in each case.

Performance data

TransTherm® aqua LS (4-10 to 1-50)

Domestic water secondary	TransTherm® aqua LS	Heating water temperature flow											
		65 °C (4-..)					70 °C (4-..)						
		(10)	(16)	(20)	(30)	(40)	(50)	(10)	(16)	(20)	(30)		
60/5 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 1.08 43 0.67	30 1.88 75 1.17	30 2.5 100 1.55	30 3.73 149 2.33	30 4.84 193 3.01	30 5.77 230 3.59	30 1.32 60 0.94	30 2.09 95 1.48	30 2.59 118 1.84	30 3.76 171 2.67	30 4.82 219 3.42	30 5.72 260 4.06
60/10 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 0.8 32 0.55	30 1.5 60 1.03	30 2.01 80 1.38	30 3.16 126 2.17	30 4.34 173 2.98	30 5.39 215 3.7	30 1.08 50 0.86	30 1.94 90 1.54	30 2.48 115 1.98	30 3.77 175 3.01	30 4.95 230 3.95	30 5.92 275 4.73
60/15 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 0.55 22 0.42	30 1.05 42 0.8	30 1.38 55 1.05	30 2.13 85 1.63	30 3.08 123 2.35	30 3.96 158 3.02	30 0.97 44 0.84	30 1.8 82 1.57	30 2.37 108 2.08	30 3.73 170 3.24	30 4.84 220 4.21	30 5.72 260 4.98
60/20 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 0.3 12 0.26	30 0.6 24 0.52	30 0.8 32 0.69	30 1.28 51 1.1	30 1.75 70 1.51	30 2.33 93 2	30 0.62 28 0.6	30 1.14 52 1.12	30 2.05 68 1.47	30 2.4 109 2.36	30 3.43 156 3.36	30 4.22 192 4.14
55/5 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 0.8 32 0.55	30 1.5 60 1.03	30 2.01 80 1.38	30 3.16 126 2.17	30 4.34 173 2.98	30 5.39 215 3.7	30 1.08 50 0.86	30 2.09 95 1.63	30 2.53 115 1.97	30 3.74 170 2.92	30 4.84 220 3.78	30 5.76 262 4.5
55/10 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 1.3 52 0.99	30 2.06 82 1.57	30 2.53 101 1.93	30 3.71 148 2.83	30 4.81 192 3.67	30 5.64 225 4.3	30 1.08 49 0.94	30 1.87 85 1.62	30 2.42 110 2.1	30 3.74 170 3.24	30 4.84 220 4.21	30 5.72 260 4.98
55/15 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 0.97 44 0.95	30 1.65 75 1.61	30 2.11 96 2.07	30 3.71 148 3.19	30 4.81 192 4.13	30 5.64 225 4.84	30 1.1 44 0.94	30 1.88 75 1.62	30 2.41 96 2.1	30 3.74 148 3.19	30 4.22 192 4.21	30 5.1 232 5
55/20 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 0.95 38 0.94	30 1.68 67 1.65	30 2.13 85 2.09	30 3.23 129 3.18	30 4.24 169 4.16	30 5.14 205 5.05	30 0.84 38 0.94	30 1.47 67 1.65	30 1.87 85 2.09	30 2.84 129 3.18	30 3.72 169 4.16	30 4.51 205 5.05
50/5 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 1.25 50 0.95	30 2.06 82 1.57	30 2.53 101 1.93	30 3.71 148 2.83	30 4.81 192 3.67	30 5.64 225 4.3	30 1.08 49 0.94	30 1.87 85 1.62	30 2.42 110 2.1	30 3.56 162 3.09	30 4.84 220 4.21	30 5.72 260 4.98
50/10 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 1.1 44 0.95	30 1.88 75 1.61	30 2.41 96 2.07	30 3.71 148 3.19	30 4.81 192 4.13	30 5.64 225 4.84	30 0.97 44 0.95	30 1.65 75 1.61	30 2.11 96 2.07	30 3.25 148 3.19	30 4.22 192 4.13	30 5.1 232 5
50/15 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 0.95 38 0.94	30 1.68 67 1.65	30 2.13 85 2.09	30 3.23 129 3.18	30 4.24 169 4.16	30 5.14 205 5.05	30 0.84 38 0.94	30 1.47 67 1.65	30 1.87 85 2.09	30 2.84 129 3.18	30 3.72 169 4.16	30 4.51 205 5.05
50/20 °C	T return primary °C V _{primary} m ³ /h Q max. kW V _{secondary} m ³ /h	30 0.83 33 0.95	30 1.45 58 1.67	30 1.81 73 2.1	30 2.44 111 3.19	30 3.63 145 4.17	30 4.44 177 5.09	30 0.73 33 0.95	30 1.28 58 1.67	30 1.61 73 2.1	30 2.44 111 3.19	30 3.19 145 4.17	30 3.89 177 5.09

T return primary °C Temperature primary return

V_{primary} m³/h Flow rate primary

Q max. kW Output

V_{secondary} m³/h Flow rate secondary

The specified technical data relate to the full load of the module in each case.

Performance data**TransTherm® aqua LS (4-10 to 4-50)**

Temperature primary 70 °C flow/30 °C return

Domestic water heating

		TransTherm® aqua LS	Cold water 10 °C Domestic water 60 °C					
Tank size	Usable storage tank content		(10)	(16)	(20)	(30)	(40)	(50)
200	193	Vs	I/10 min	336	450	522	-	-
		Hourly output	I/h at 60 °C	1050	1736	2164	-	-
		Charging after Vs	min	13.5	7.5	5.9	-	-
		NL index		13	22	29	-	-
300	242	Vs	I/10 min	385	499	571	742	-
		Hourly output	I/h at 60 °C	1099	1785	2213	3242	-
		Charging after Vs	min	16.9	9.4	7.4	4.8	-
		NL index		21	31	39	57	-
400	352	Vs	I/10 min	495	609	681	852	-
		Hourly output	I/h at 60 °C	1209	1895	2323	3352	-
		Charging after Vs	min	24.6	13.7	10.7	7.0	-
		NL index		23	41	49	69	-
500	423	Vs	I/10 min	566	680	752	923	1080
		Hourly output	I/h at 60 °C	1280	1966	2394	3423	4366
		Charging after Vs	min	29.6	16.5	12.9	8.5	6.4
		NL index		25	44	56	80	100
800	727	Vs	I/10 min	870	984	1056	1227	1384
		Hourly output	I/h at 60 °C	1584	2270	2698	3727	4670
		Charging after Vs	min	50.9	28.3	22.1	14.5	11.1
		NL index		33	52	64	94	123
1000	828	Vs	I/10 min	971	1085	1157	1328	1485
		Hourly output	I/h at 60 °C	1685	2371	2799	3828	4771
		Charging after Vs	min	58.0	32.2	25.2	16.6	12.6
		NL index		38	57	69	100	128
1500	1227	Vs	I/10 min	-	1484	1556	1727	1884
		Hourly output	I/h at 60 °C	-	2770	3198	4227	5170
		Charging after Vs	min	-	47.7	37.3	24.5	18.7
		NL index		-	71	83	114	143
2000	1700	Vs	I/10 min	-	1957	2029	2200	2357
		Hourly output	I/h at 60 °C	-	3243	3671	4700	5643
		Charging after Vs	min	-	66.1	51.7	34.0	25.9
		NL index		-	84	97	128	158
2500	2200	Vs	I/10 min	-	2457	2529	2700	2857
		Hourly output	I/h at 60 °C	-	3743	4171	5200	6143
		Charging after Vs	min	-	85.6	67.0	44.0	33.5
		NL index		-	99	115	144	174
Vs		I/10 min	10 minutes peak flow rate at 60 °C Performance figure in accordance with DIN 4708 = number of flats, which can be supplied with hot water if the water heater is heated with the boiler and is permanently after-heated (Standard flat: 1 bath - 4 rooms - 3.5 persons)					
NL index								

Hot water charging tank CombiVal E (300-2000)

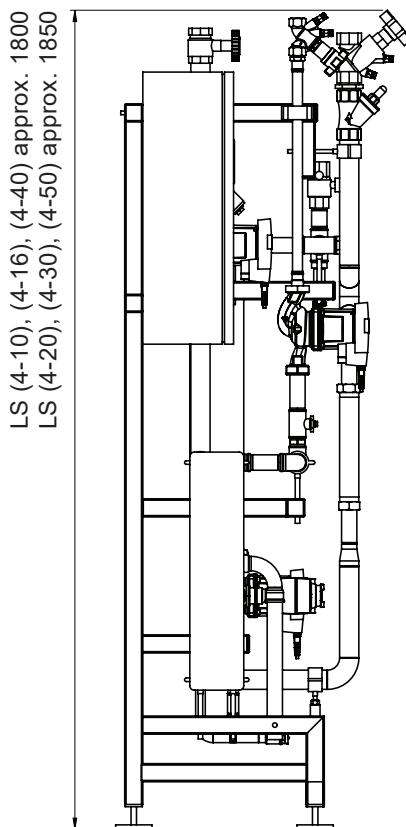
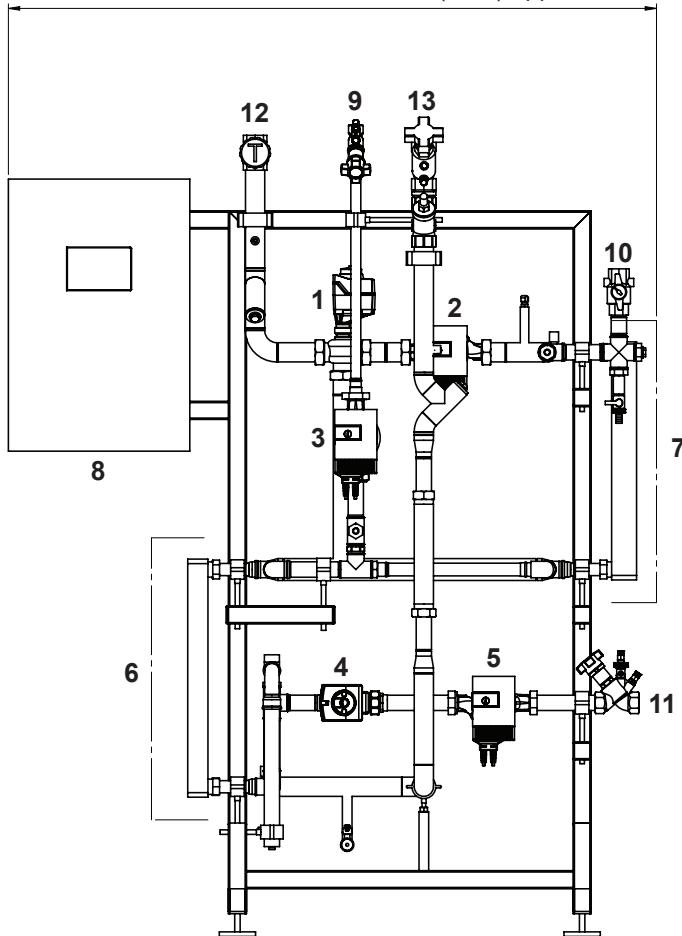
Type		(300)	(500)	(800)	(1000)	(1500)	(2000)
• Volume	dm ³	301	475	747	968	1472	2000
• Max. operating pressure/test pressure	bar	10/13	10/13	10/13	10/13	10/13	10/13
• Max. DHW temperature	°C	95	95	95	95	95	95
• Thermal insulation		PU hard foam		polyester fleece			
	mm	75	75	100	100	120	120
• Thermal insulation λ	W/mK	0.027	0.027	0.040	0.040	0.040	0.040
• Fire protection class		B2	B2	B2	B2	B2	B2
• Heat loss at 65 °C	W	58	75	128	139	170.0	190.0
• Transport weight	kg	97	126	205	264	400	600
• U value	W/m ² K	0.290	0.303	0.381	0.362	0.339	0.325

Hot water charging tank CombiVal C (200-2500)

Type		(200)	(300)	(400)	(500)	(750)	(1000)	(1500)	(2000)	(2500)
• Volume	dm ³	212	289	411	490	756	990	1415	1975	2450
• Max. operating pressure/test pressure	bar	10/13	10/13	10/13	10/13	10/13	10/13	10/13	10/13	10/13
• Max. DHW temperature	°C	95	95	95	95	95	95	95	95	95
• Thermal insulation		Neodul® insulation (EPS rigid foam outside and polyester fibre fleece inside)								
	mm	100	100	100	100	100	100	120	120	120
• Thermal insulation λ	W/mK	0.0316	0.0316	0.0316	0.0316	0.0316	0.0316	0.0316	0.0316	0.0316
• Fire protection class		B2	B2	B2	B2	B2	B2	B2	B2	B2
• Heat loss at 65 °C	W	62	68	77	82	120	140	162	180	206
• Transport weight	kg	55	70	83	85	119	150	215	265	445
• U value	W/m ² K	0.329	0.329	0.329	0.329	0.329	0.329	0.273	0.273	0.273

Charging module TransTherm® aqua LS (4-10 to 4-50)
(Dimensions in mm)

LS (4-10), (4-16), (4-20) approx. 1450
LS (4-30) approx. 1500
LS (4-40), (4-50) approx. 1550
LS (4-50) approx. 1600

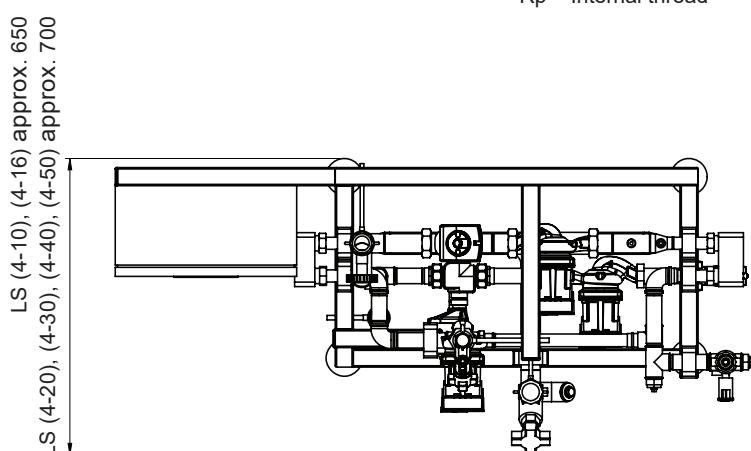


- 1 Primary 3-way control valve
- 2 Primary circulating pump
- 3 Recirculation pump
- 4 2-way control valve
- 5 Secondary circulating pump
- 6 Heat exchanger (pre-heater)
- 7 Heat exchanger (supplementary heater)
- 8 Control panel with control

- | | | | | |
|-------------------------|----------------|-----------------|-----------------|-----------------|
| 9 Circulation | (4-10) (4-16) | (4-20) (4-30) | (4-40) | (4-50) |
| 10 Hot water | DN 20, Rp 3/4" | DN 20 Rp 3/4" | DN 25 Rp 1" | DN 25 Rp 1" |
| 11 Cold water | DN 25, Rp 1" | DN 25 Rp 1" | DN 32 Rp 1 1/4" | DN 32 Rp 1 1/4" |
| 12 Flow heating water | DN 25, Rp 1" | DN 32 Rp 1 1/4" | DN 32 Rp 1 1/4" | DN 40 Rp 1 1/2" |
| 13 Return heating water | DN 25, Rp 1" | DN 32 Rp 1 1/4" | DN 32 Rp 1 1/4" | DN 40 Rp 1 1/2" |

	(4-10) (4-16)	(4-20) (4-30)	(4-40)	(4-50)
9 Circulation	DN 20, Rp 3/4"	DN 20 Rp 3/4"	DN 25 Rp 1"	DN 25 Rp 1"
10 Hot water	DN 25, Rp 1"	DN 25 Rp 1"	DN 32 Rp 1 1/4"	DN 32 Rp 1 1/4"
11 Cold water	DN 25, Rp 1"	DN 25 Rp 1"	DN 32 Rp 1 1/4"	DN 32 Rp 1 1/4"
12 Flow heating water	DN 25, Rp 1"	DN 32 Rp 1 1/4"	DN 32 Rp 1 1/4"	DN 40 Rp 1 1/2"
13 Return heating water	DN 25, Rp 1"	DN 32 Rp 1 1/4"	DN 32 Rp 1 1/4"	DN 40 Rp 1 1/2"

Rp = Internal thread


Adapters for heat meter:
PN16

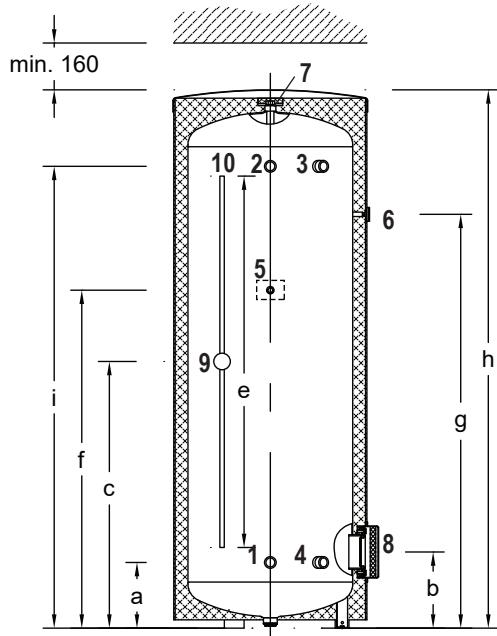
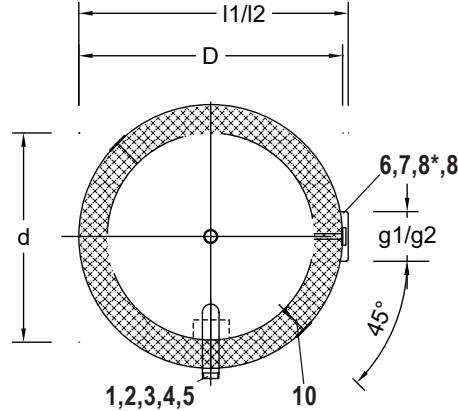
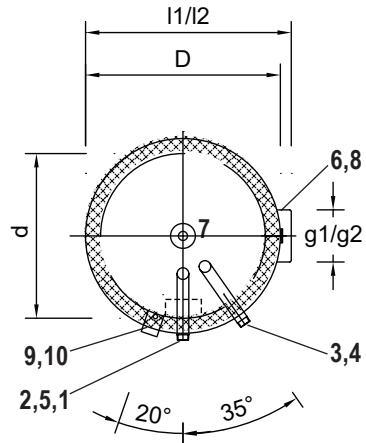
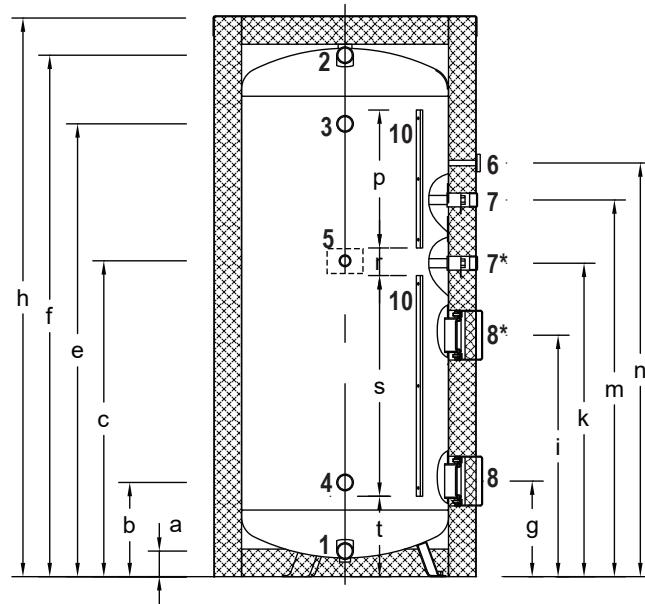
(4-10)	DN 15	110 mm
(4-16)	DN 20	130 mm
(4-20) (4-30) (4-40) (4-50)	DN 25	260 mm

TransTherm® aqua LS Weight in kg

(4-10)	122
(4-16)	136
(4-20)	142
(4-30)	148
(4-40)	154
(4-50)	174

CombiVal E (300,500)

(Dimensions in mm)

**CombiVal E (800-2000)**

1	Cold water (charging return)	Type (300,500)	G 1 1/4" (ET)	5	Circulation	Type (300,500)	G 3/4" (ET)
2	Hot water	Type (800-2000)	G 2" (ET)	6	Thermometer	Type (800-2000)	G 1 1/4" (ET)
3	Charging flow - hot	Type (300,500)	G 1 1/4" (ET)	7	Anode sleeve	Type (300,500)	G 1" (IT)
4	Charging return - cold	Type (300,500)	G 2" (ET)	7*	Anode sleeve	Type (800-2000)	G 1 1/4" (IT)
		Type (800-2000)	G 1 1/4" (ET)	8	Hand-hole flange (flange electrical heating inset)	Type (1500,2000)	G 1 1/4" (IT)
			G 2" (ET)		Ø 180/120 mm, pitch circle 150 mm, 8 x M10		
			G 1 1/4" (ET)	8*	Attention: type (800,1000) does not have a second flange		
			G 2" (ET)	9	Removable cap (60 mm)		
					for positioning the sensor in the sensor channel		
				10	Sensor duct inner Ø 11 mm	Type (300,500)	
					Terminal strip for contact sensor	Type (800-2000)	

CombiVal E

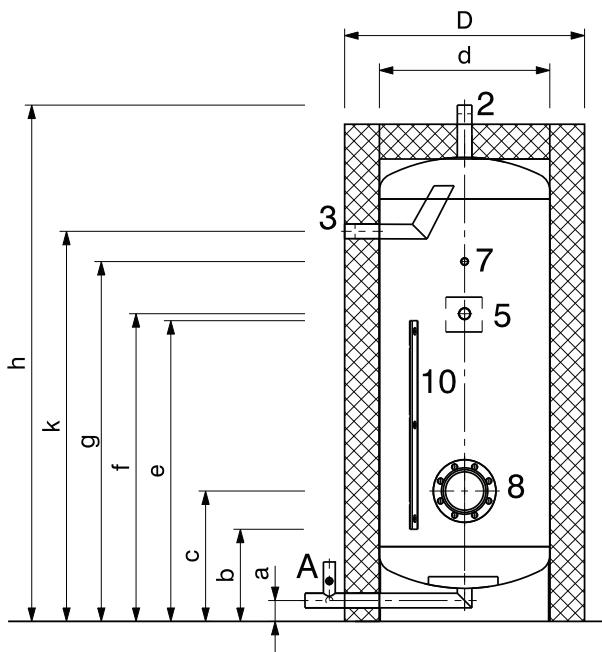
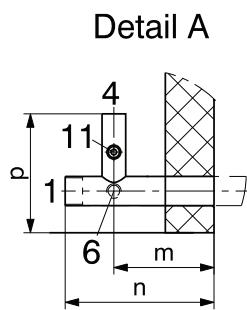
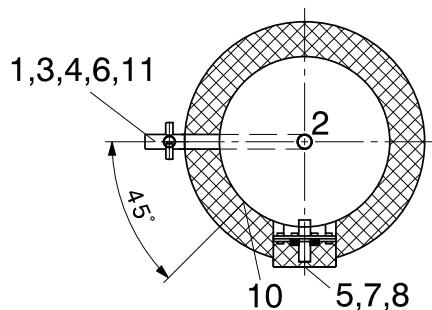
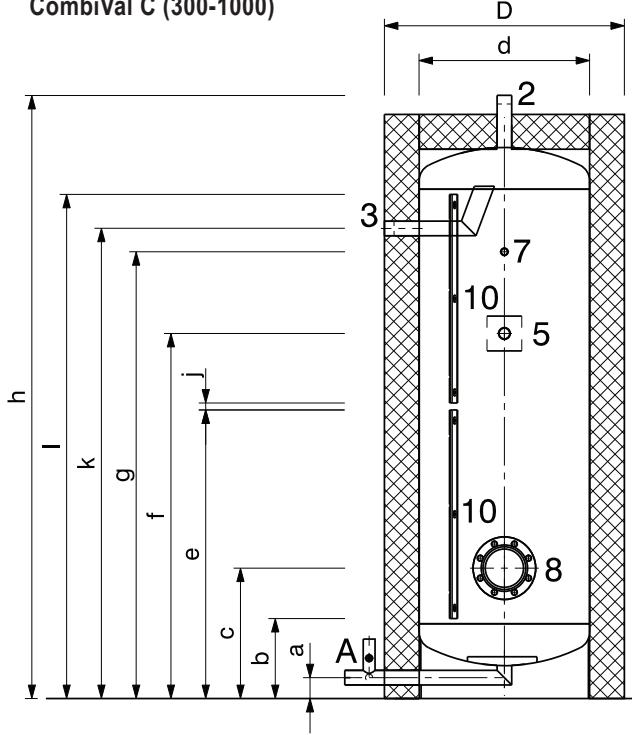
type	$\varnothing g1$	$\varnothing g2$	I1	I2 *
(300)	180	-	745	785
(500)	180	-	745	785
(800)	180	180	975	1020
(1000)	180	180	1075	1120
(1500)	180	180	1265	1310
(2000)	180	180	1465	1510

* Using a flange electrical immersion heater

CombiVal E

type	a	b	c	d	D	e	f	g	h	i	k	m	n	p	r	s	t	Tilting measure
(300)	235	325	613	500	650	735	1160	1505	1850	1584	-	-	-	-	-	-	1961	
(500)	238	276	966	597	750	1360	1225	1500	1960	1674	-	-	-	-	-	-	2082	
(800)	101	352	1150	750	950	1647	1893	347	2030	-	-	1336	1505	500	100	800	297	1960
(1000)	100	355	1158	850	1050	1655	1910	360	2060	-	-	1331	1500	500	100	800	305	2000
(1500)	105	375	1357	1000	1240	1782	2049	390	2240	890	1167	1521	1657	640	120	760	300	2370
(2000)	118	406	1388	1200	1440	1648	1933	421	2150	921	1118	1248	1498	520	100	760	330	2350

Variation because of the
production tolerance possible
Dimension +/- 10 mm

CombiVal C (200)
 (Dimensions in mm)
**CombiVal C (300-1000)**

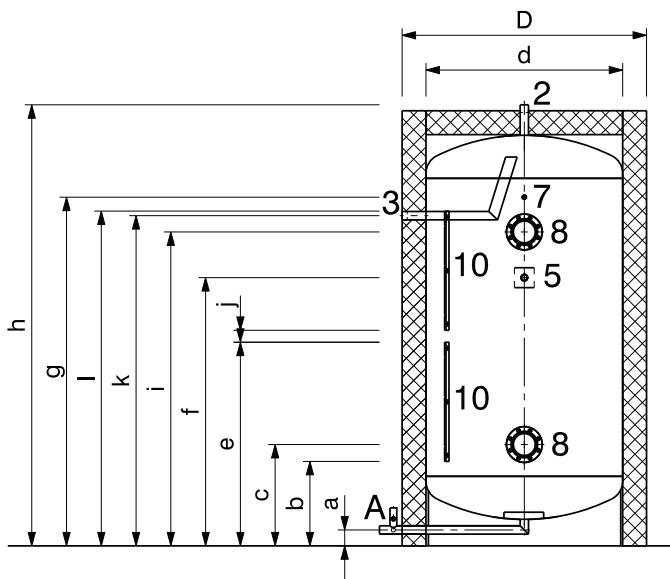
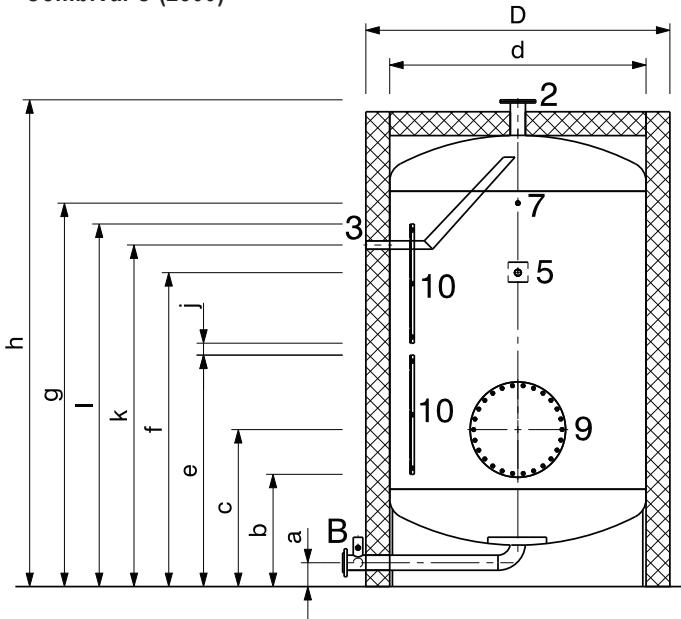
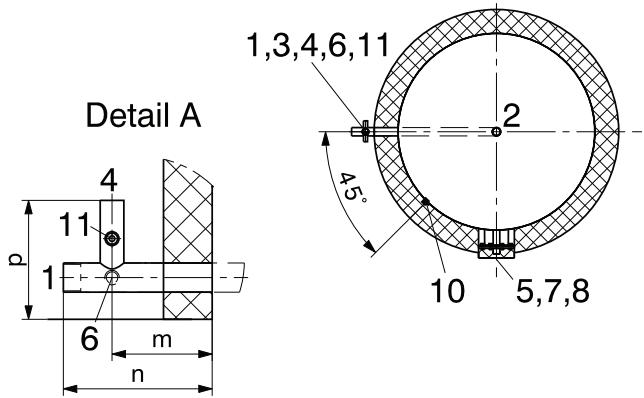
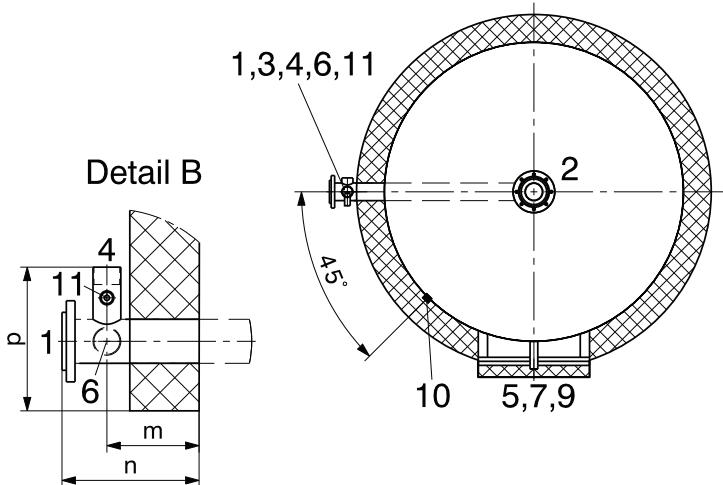
- | | | | |
|---------------------------------|-----------------|----------------|---|
| 1 Cold water with baffle plate | Type (200,300) | Rp 1 1/4" (IT) | 7 Sleeve (Rp 1/2" (IT)) for mountable immersion sleeve and thermometer (L = 100 mm, inner Ø = 8 mm) |
| | Type (400,500) | Rp 1 1/2" (IT) | 8 Hand-hole flange (17.7 Nm) |
| | Type (750,1000) | Rp 2" (IT) | Ø 180/120 mm, pitch circle 150 mm, 8 x M10 or optional:
- flange-mounted electric heating element or
- impressed current anode set with flange cover, 180 - 1 1/2" (IT) |
| 2 Hot water | Type (200,300) | Rp 1 1/4" (IT) | 10 Sensor terminal bar 600 x 30 mm
1 x type (200), 2 x type (300-1000) |
| | Type (400,500) | Rp 1 1/2" (IT) | |
| | Type (750,1000) | Rp 2" (IT) | |
| 3 Charging flow - hot | Type (200-500) | Rp 1" (IT) | 11 Immersion sleeve M16 x 1.5 for sensor/thermostat |
| | Type (750,1000) | Rp 1 1/4" (IT) | |
| 4 Charging return - cold | Type (200-500) | Rp 1" (IT) | |
| | Type (750,1000) | Rp 1 1/4" (IT) | |
| 5 Circulation with baffle plate | Type (200-500) | Rp 1" (IT) | |
| | Type (750,1000) | Rp 1 1/4" (IT) | |
| 6 Drain | Type (200-500) | Rp 1/2" (IT) | |
| | Type (750,1000) | Rp 3/4" (IT) | |

Variation because of the production tolerance possible
 Dimension +/- 10 mm

CombiVal C Type	a	b	c	d	D	e	f	g	h	j	k	l	m	n	p	Tilting measure
(200)	60	240	375	490	690	840	885	1035	1485	-	1125	-	130	190	174	1515
(300)	60	240	375	490	690	840	1050	1285	1735	20	1355	1460	135	205	174	1765
(400)	70	285	420	590	790	885	1095	1330	1745	20	1365	1505	135	205	184	1780
(500)	80	295	430	640	840	895	1105	1340	1765	20	1375	1515	130	190	194	1805
(750)	80	335	470	740	940	935	1310	1590	2085	60	1665	1595	135	205	194	2130
(1000)	80	365	500	890	1090	965	1215	1495	1890	20	1384	1585	135	205	203	1950

CombiVal C (1500,2000)

(Dimensions in mm)

**CombiVal C (2500)****Detail A****Detail B**

- 1 Cold water with baffle plate Type (1500,2000) Rp 2" (IT)
Type (2500) DN 65/PN 10
- 2 Hot water Type (1500,2000) Rp 2" (IT)
Type (2500) DN 65/PN 10
- 3 Charging flow - hot Type (1500-2000) Rp 1 ½" (IT)
- 4 Charging return - cold Type (1500-2000) Rp 1 ½" (IT)
- 5 Circulation with baffle plate Type (1500-2000) Rp 1 ½" (IT)
- 6 Drain Type (1500-2000) Rp ¾" (IT)
- 7 Sleeve (Rp ½" (IT)) for mountable immersion sleeve and thermometer (L = 100 mm, inner Ø = 8 mm)
- 8 Hand-hole flange (17.7 Nm)
Ø 180/120 mm, pitch circle 150 mm, 8 x M10 or optional:
- flange-mounted electric heating element or
- impressed current anode set with flange cover, 180 - 1½" (IT)

- 9 Manhole flange (40 Nm)
Ø 400/480 mm, pitch circle 445 mm, 26 x M14 or optional
Flange adapter:
- for electric heating element or
- for impressed current anode set with flange cover, 180 - 1½" (IT)
- 10 Sensor terminal bar 600 x 30 mm
2 x type (1500-2500)
- 11 Immersion sleeve M16 x 1.5 for sensor/thermostat

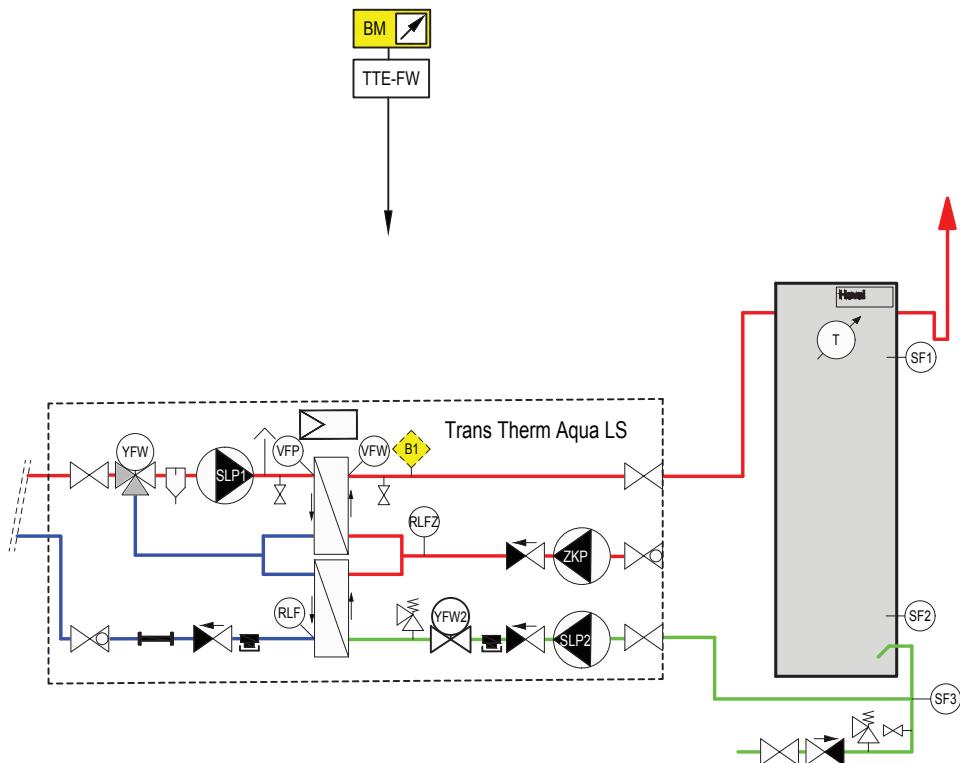
Variation because of the
production tolerance possible
Dimension +/- 10 mm

CombiVal C Type	a	b	c	d	D	e	f	g	h	i	j	k	m	n	p	Tilting measure
(1500)	80	375	510	990	1230	975	1350	1755	2220	1580	60	1674	165	235	203	2300
(2000)	80	405	530	1090	1330	1005	1580	2035	2525	1860	165	1909	165	235	203	2610
(2500)	120	515	790	1290	1530	1115	1580	1930	2450	-	60	1719	165	250	243	2570

Water heating

TransTherm® aqua LS

- 2 heat exchangers district heating
- Storage tank charging system



TTE-FW	Basic module district heating/fresh water
B1	Flow temperature monitor (if required)
VFP	Primary flow sensor
VFW	Flow sensor hot water
RLF	Primary return sensor
SF1	Calorifier sensor 1
SF2	Calorifier sensor 2
SF3	Calorifier sensor 3
RLFZ	Circulation sensor
SLP1	Calorifier charging pump primary
SLP2	Calorifier charging pump secondary
YFW	Three-way valve with actuator
YFW2	Two-way valve with actuator
ZKP	Recirculation pump

Option	
BM	TopTronic® E control module

Notice

A safety valve (6 bar) must be installed in the cold water line. The loading module is already protected with a safety valve (10 bar).

Calorifier continuous flow system

Consisting of:

- fresh water module TransTherm® aqua F
- energy buffer storage tank (option)

Fresh water module TransTherm® aqua F

- Fully installed station with plate heat exchanger for the provision of domestic hot water using the continuous flow principle
- Intended for wall installation
- The primary side (heating side) contains the three-way valve, high-efficiency pump, air-bleeding, sensor and drain valve, line balancing valve. These components ensure a constant flow temperature at the plate heat exchanger. Pipes made from steel
- The secondary side (DHW side) contains the safety valve (10 bar), non-return valve and a filling/drain valve. A flow sensor ensures the correct hot water temperature. Pipes made from stainless steel
- Stainless steel plate heat exchanger 1.4404, copper-soldered or copper-free
- EPP insulation, 30 mm, for the heat exchanger
- Flow sensor
- Switch-on and switch-off of the charging pump is regulated via two sensors (included in the scope of delivery) in the storage tank
- Mount tank sensor on the tank on site and connect it to the controller
- T-piece with dummy plug for on-site connection of the circulation group. Connect the pump to the controller on site
- TopTronic® E control with integrated thermal disinfection of the DHW storage tank (anti-legionella circuit)


Range

Fresh water module

TransTherm® aqua F type	Output kW
(6-10)	50
(6-16)	90
(6-20)	115
(6-30)	175
(6-40)	230
(6-50)	275

Delivery

- The energy buffer storage tank required is not included in the scope of delivery

On site

- Installation of a circulation unit; the necessary connection is provided
- Electrical connection of the controller

TopTronic® E controller
**TopTronic® E basic module
district heating/fresh water**

- Control unit for controlling district heating systems in non-communicative networks and the corresponding consumers with integrated control functions for
 - primary valve control
 - cascade management
 - 1 heating/cooling circuit with mixer
 - 1 heating/cooling circuit without mixer
 - 1 hot water charging circuit
 - various additional functions

- Various functions for hot water:
 - selection of different basic programs (week programs, economy mode, holiday until, etc.)
 - various operating modes (e.g. accumulator priority or parallel mode)
 - buffer storage circuit on the primary or secondary side
 - adjustable loading criteria (e.g. adjustable loading times, undershooting the minimum nominal value, etc.)

- adjustable switch-off criteria (e.g. achieving the setpoint valve, achieving the lower sensor setpoint value, etc.)
- adjustable loading block (if the loading flow temperature is too low, the setpoint temperature is not reached, differential temperature-dependent solar circuit control)
- Definable switching times for recirculation pump control
- Outdoor sensor
- Immersion sensor (calorifier sensor)
- Contact sensor (flow temperature sensor)
- Complete plug set for DH module
- RPM-regulated pumps

- Fault message management
- Analysis function
- Weather display (with HovalConnect option)
- Adaptation of the heating strategy based on the weather forecast (with HovalConnect option)

Notice

The TopTronic® E control module for operating the basic module district heating/fresh water must be ordered separately!

**Further information about the TopTronic® E
see "Controls"**
Delivery

- All armatures required for operation, such as flow balancing and shut-off valves, backflow preventer, air-bleeding and drain valve are fitted.

Caution

As a result of thermal disinfection of the domestic hot water for legionella protection, increased water temperatures (at least 65-70 °C) occur. Depending on the water quality, this may result in increased calcification at the installed armatures and heat exchangers and also brings the risk of scalding at the tapping points. Corresponding protective measures must be implemented on site.

No further module expansions or controller modules can be installed in the control panel!

Option
TopTronic® E control module

- Simple, intuitive operating concept
- Display of the most important operating states
- Configurable start screen
- Operating mode selection
- Configurable day and week programs
- Operation of all connected Hoval CAN bus modules
- Commissioning wizard
- Service and maintenance function

Fresh water module**TransTherm® aqua F**

Fully assembled station with plate heat exchanger for the provision of domestic hot water using the continuous flow principle and built-in Hoval TopTronic® E control.
The required energy buffer storage tank is not supplied.

TransTherm® aqua F	Output kW	
(6-10)	50	8006 387
(6-16)	90	8006 388
(6-20)	115	8006 389
(6-30)	175	8006 390
(6-40)	230	8006 391
(6-50)	275	8006 392

Version with copper-free heat exchanger**TransTherm® aqua F**

with copper-free heat exchanger

TransTherm® aqua F	Output kW	
(6-10)	50	8006 521
(6-16)	90	8006 522
(6-20)	115	8006 523
(6-30)	175	8006 524
(6-40)	230	8006 525
(6-50)	275	8006 526

**TopTronic® E control module black with 4.3" colour touchscreen**

For operation of all controller modules connected to the bus system (basic, solar, buffer modules etc.) Connection to the Hoval bus system via RJ45 plug connection or via plug terminals (max. 0.75 mm²), flat design with flexible installation option

Installation:

- in control panel of the heat generator
- in the Hoval wall casing
- in the control panel front, black high-gloss cover, customer-specific configurable start screen, Display of current weather or weather forecast (only possible in combination with HovalConnect)

Consisting of:

- TopTronic® E control module black
- Clamping device set control module
- RJ45 - Rast-5 CAN cable, L = 500

Part No.

8006 387

8006 388

8006 389

8006 390

8006 391

8006 392

8006 521

8006 522

8006 523

8006 524

8006 525

8006 526

6043 844

Accessories**Return changeover valve set**

Consisting of:

- Temperature sensor
- Changeover valve
- Drive (8 sec.)
- Seals
- Screw connections

Nominal diameter	Output kW	kvs m³/h	
DN 20	50-90	6.3	7010 832
DN 25	115-175	10	7010 836
DN 32	230-275	16	7011 009
DN 40	350	25	7011 025
DN 50	450	40	7016 331
DN 65	580	63	7016 332
DN 80	700	100	7016 333

Notice

When using a circulation set (also on-site recirculation pump), it is imperative to install a return switching valve set.

**Circulation set**

for TransTherm® aqua L, F

Piping of parts in contact with domestic water in stainless steel and gunmetal

Consisting of:

- Temperature sensor PT1000
- Recirculation pump Wilo Yonos PARA
- Regulating valve
- Non-return valve

Connection	Flow rate m³/h	Recirculation pump	
DN 20 ¾" Rp	1.9	Z15/7.0 RKC	8005 279
DN 25 1" Rp	3.4	Z25/1-8 (0-10 V)	8005 280
DN 32 1¼" Rp	5.8	Z25/1-8 (0-10 V)	8005 281

**Test valve DN 8 G ¼"**

for TransTherm® aqua L, LS and F, FS

Test valve suitable for flame treatment for hygienic-microbiologic tests.

2049 861



**Sludge separator with magnet
MB3/L DN25...DN50**
With variable connection for
vertical or horizontal pipelines
Fast and continuous removal of ferromagnetic
and non-magnetic dirt and sludge particles.
Sludge separation up to a particle size of 5 µm.
Brass housing
Max. operating pressure: 6 bar
Max. flow temperature: 110 °C

Type	Connec- tion	Flow rate [m³/h] at 1 m/s flow speed	
MB3 DN25	Rp 1"	2.0	
MBL DN32	Rp 1¼"	3.6	2062 165
MBL DN40	Rp 1½"	5.0	2062 166
MBL DN50	Rp 2"	7.0	2062 167
			2062 168

Additional sludge separators
see "Various system components"



Temperature monitor 0...120 °C
for TransTherm® aqua L, LS, F, FS

2048 299



Safety temperature monitor 70...130 °C
for TransTherm® aqua L, LS, F, FS

2048 300



Safety temperature limiter 70...130 °C
for TransTherm® aqua L, LS, F, FS

2049 619



**Immersion sleeve G 1/2" stainless steel
for thermostat**
for TransTherm® aqua L, LS, F, FS
Installation length = 100 mm
Outer Ø: 8 mm, inner Ø: 6.5 mm

2048 285



**Immersion sleeve G 1/2" stainless steel
for 2 thermostats**
for TransTherm® aqua L, LS, F, FS
Installation length = 100 mm
Outer Ø: 15 mm, inner Ø: 13.5 mm

2048 288

Performance data

TransTherm® aqua F (6-10 to 6-50)

Domestic water secondary	TransTherm® aqua F	Heating water temperature flow									
		55 °C (6-..)					60 °C (6-..)				
		(10)	(16)	(20)	(30)	(40)	(50)	(10)	(16)	(20)	(30)
60/5 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	dot V primary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	dot V secondary m³/h	-	-	-	-	-	-	-	-	-	-
60/10 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	dot V primary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	dot V secondary m³/h	-	-	-	-	-	-	-	-	-	-
60/15 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	dot V primary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	dot V secondary m³/h	-	-	-	-	-	-	-	-	-	-
60/20 °C	T return primary °C	-	-	-	-	-	-	-	-	-	-
	dot V primary m³/h	-	-	-	-	-	-	-	-	-	-
	Q max. kW	-	-	-	-	-	-	-	-	-	-
	dot V secondary m³/h	-	-	-	-	-	-	-	-	-	-
55/5 °C	T return primary °C	-	-	-	-	-	30	30	30	30	30
	dot V primary m³/h	-	-	-	-	-	1.25	2.04	2.51	3.71	4.76
	Q max. kW	-	-	-	-	-	43	70	86	127	163
	dot V secondary m³/h	-	-	-	-	-	0.74	1.2	1.48	2.18	2.8
55/10 °C	T return primary °C	-	-	-	-	-	30	30	30	30	30
	dot V primary m³/h	-	-	-	-	-	1.11	2.04	2.51	3.71	4.76
	Q max. kW	-	-	-	-	-	38	70	86	127	163
	dot V secondary m³/h	-	-	-	-	-	0.73	1.34	1.64	2.43	3.12
55/15 °C	T return primary °C	-	-	-	-	-	30	30	30	30	30
	dot V primary m³/h	-	-	-	-	-	0.76	1.46	1.95	3.06	4.23
	Q max. kW	-	-	-	-	-	26	50	67	105	145
	dot V secondary m³/h	-	-	-	-	-	0.56	1.08	1.44	2.26	3.12
55/20 °C	T return primary °C	-	-	-	-	-	30	30	30	30	30
	dot V primary m³/h	-	-	-	-	-	0.47	0.9	1.17	1.9	2.63
	Q max. kW	-	-	-	-	-	16	31	40	65	90
	dot V secondary m³/h	-	-	-	-	-	0.39	0.76	0.99	1.6	2.22
50/5 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	dot V primary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.28	2.04	2.51	3.71
	Q max. kW	37	58	72	105	135	162	44	70	86	127
	dot V secondary m³/h	0.71	1.11	1.37	2	2.58	3.09	0.84	1.34	1.64	2.43
50/10 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	dot V primary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.28	2.04	2.51	3.73
	Q max. kW	38	58	72	105	135	162	44	70	86	128
	dot V secondary m³/h	0.82	1.25	1.77	2.26	2.9	3.48	0.95	1.51	1.85	2.75
50/15 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	dot V primary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.11	1.95	2.48	3.76
	Q max. kW	37	58	72	105	135	162	38	67	85	129
	dot V secondary m³/h	0.91	1.43	1.77	2.58	3.32	3.99	0.94	1.65	2.09	3.18
50/20 °C	T return primary °C	30	30	30	30	30	30	30	30	30	30
	dot V primary m³/h	1.29	2.03	2.51	3.67	4.72	5.66	1.11	1.95	2.48	3.76
	Q max. kW	33	58	73	106	136	163	33	58	73	111
	dot V secondary m³/h	0.95	1.67	2.1	3.05	3.91	4.69	0.95	1.67	2.1	3.19
45/5 °C	T return primary °C	19.02	18.23	17.87	17.87	17.57	17.27	17.14	16.42	16.07	16.07
	dot V primary m³/h	0.86	1.91	2.9	2.9	3.8	4.61	0.86	1.92	2.91	3.82
	Q max. kW	35	80	123	123	162	199	42	95	145	192
	dot V secondary m³/h	0.76	1.73	2.65	2.65	3.50	4.27	0.90	2.05	3.13	4.14
45/10 °C	T return primary °C	21.39	20.71	20.39	20.39	20.16	19.91	19.73	19.13	18.71	18.71
	dot V primary m³/h	0.86	1.91	2.89	2.89	3.81	4.62	0.86	1.92	2.84	3.63
	Q max. kW	33	74	114	114	151	185	39	89	133	133
	dot V secondary m³/h	0.81	1.84	2.81	2.81	3.74	4.56	0.97	2.20	3.29	4.25
45/15 °C	T return primary °C	23.94	23.4	23.15	23.15	22.92	22.71	22.58	21.75	21.33	21.33
	dot V primary m³/h	0.86	1.91	2.91	2.91	3.81	4.62	0.87	1.8	2.61	3.33
	Q max. kW	30	69	106	106	139	170	37	78	115	148
	dot V secondary m³/h	0.88	1.99	3.05	3.05	4.02	4.90	1.07	2.26	3.31	4.26
45/20 °C	T return primary °C	26.68	26.26	26.06	26.06	25.78	25.54	25.48	24.59	24.26	24.26
	dot V primary m³/h	0.86	1.92	2.91	2.91	3.71	4.41	0.85	1.63	2.36	3.02
	Q max. kW	27	63	96	96	124	148	33	65	96	123
	dot V secondary m³/h	0.96	2.18	3.33	3.33	4.28	5.13	1.16	2.27	3.32	4.28

T return primary °C Temperature primary return

dot V primary m³/h Flow rate primary

Q max. kW Output

dot V secondary m³/h Flow rate secondary

The specified technical data relate to the full load of the module in each case.

Performance data

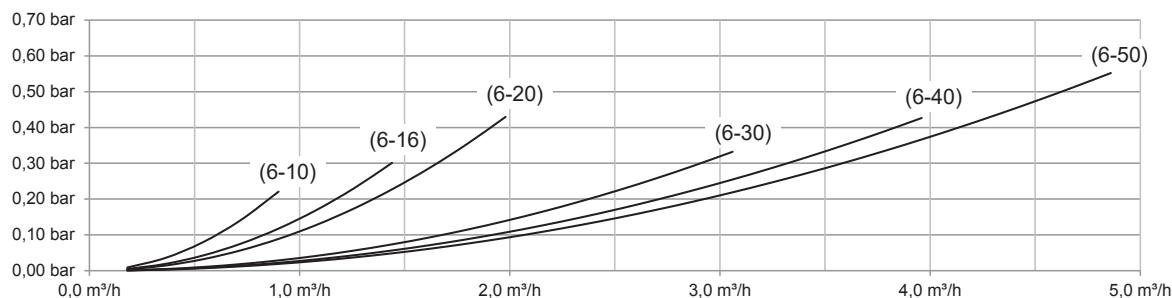
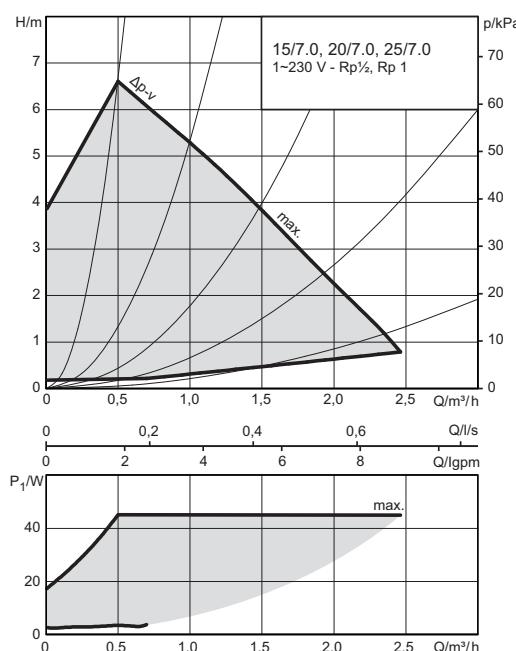
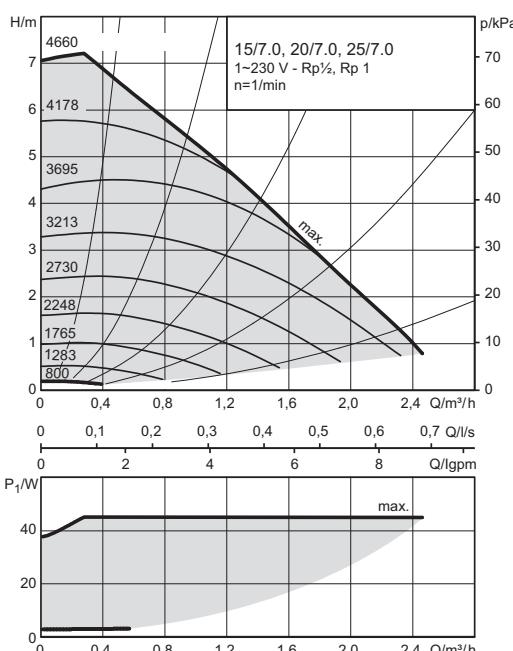
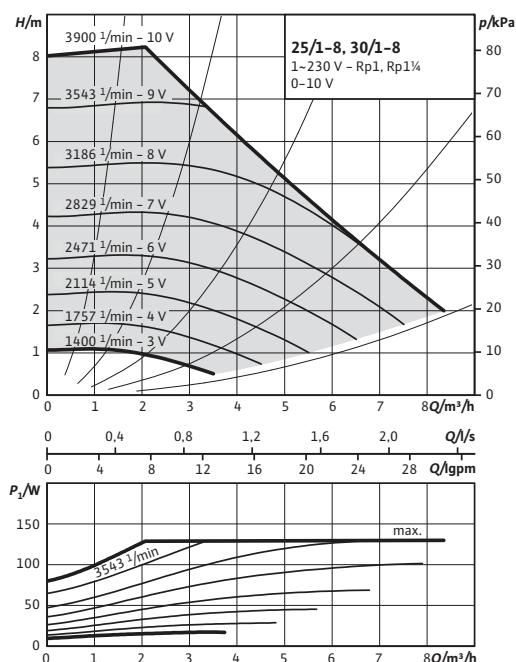
TransTherm® aqua F (6-10 to 6-50)

Domestic water secondary	TransTherm® aqua F		Heating water temperature flow											
			65 °C (6-..)					70 °C (6-..)						
			(10)	(16)	(20)	(30)	(40)	(50)	(10)	(16)	(20)	(30)		
60/5 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 1.08 43 0.67	30 1.88 75 1.17	30 2.5 100 1.55	30 3.73 149 2.33	30 4.84 193 3.01	30 5.77 230 3.59	30 1.32 60 0.94	30 2.09 95 1.48	30 2.59 118 1.84	30 3.76 171 2.67	30 4.82 219 3.42	30 5.72 260 4.06
60/10 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 0.8 32 0.55	30 1.5 60 1.03	30 2.01 80 1.38	30 3.16 126 2.17	30 4.34 173 2.98	30 5.39 215 3.7	30 1.08 50 0.86	30 1.94 90 1.54	30 2.48 115 1.98	30 3.77 175 3.01	30 4.95 230 3.95	30 5.92 275 4.73
60/15 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 0.55 22 0.42	30 1.05 42 0.8	30 1.38 55 1.05	30 2.13 85 1.63	30 3.08 123 2.35	30 3.96 158 3.02	30 0.97 44 0.84	30 1.8 82 1.57	30 2.37 108 2.08	30 3.73 170 3.24	30 4.84 220 4.21	30 5.72 260 4.98
60/20 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 0.3 12 0.26	30 0.6 24 0.52	30 1.28 32 0.69	30 1.75 51 1.1	30 2.33 70 1.51	30 2.33 93 2	30 0.62 28 0.6	30 1.14 52 1.12	30 2.05 68 1.47	30 2.4 109 2.36	30 3.43 156 3.36	30 4.22 192 4.14
55/5 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 0.8 32 0.55	30 1.5 60 1.03	30 2.01 80 1.38	30 3.16 126 2.17	30 4.34 173 2.98	30 5.39 215 3.7	30 1.08 50 0.86	30 2.09 95 1.63	30 2.53 115 1.97	30 3.74 170 2.92	30 4.84 220 3.78	30 5.76 262 4.5
55/10 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 1.3 52 0.99	30 2.06 82 1.57	30 2.53 101 1.93	30 3.71 148 2.83	30 4.81 192 3.67	30 5.64 225 4.3	30 1.08 49 0.94	30 1.87 85 1.62	30 2.42 110 2.1	30 3.74 170 3.24	30 4.84 220 4.21	30 5.72 260 4.98
55/15 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 0.97 44 0.95	30 1.65 75 1.61	30 2.11 96 2.07	30 3.71 148 3.19	30 4.81 192 4.13	30 5.64 225 4.84	30 1.1 44 0.94	30 1.88 75 1.62	30 2.41 96 2.1	30 3.74 148 3.19	30 4.22 192 4.21	30 5.1 232 5
55/20 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 0.95 38 0.94	30 1.68 67 1.65	30 2.13 85 2.09	30 3.23 129 3.18	30 4.24 169 4.16	30 5.14 205 5.05	30 0.84 38 0.94	30 1.47 67 1.65	30 1.87 85 2.09	30 2.84 129 3.18	30 3.72 169 4.16	30 4.51 205 5.05
50/5 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 1.25 50 0.95	30 2.06 82 1.57	30 2.53 101 1.93	30 3.71 148 2.83	30 4.81 192 3.67	30 5.64 225 4.3	30 1.08 49 0.94	30 1.87 85 1.62	30 2.42 110 2.1	30 3.56 162 3.09	30 4.84 220 4.21	30 5.72 260 4.98
50/10 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 1.1 44 0.95	30 1.88 75 1.61	30 2.41 96 2.07	30 3.71 148 3.19	30 4.81 192 4.13	30 5.64 225 4.84	30 0.97 44 0.95	30 1.65 75 1.61	30 2.11 96 2.07	30 3.25 148 3.19	30 4.22 192 4.13	30 5.1 232 5
50/15 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 0.95 38 0.94	30 1.68 67 1.65	30 2.13 85 2.09	30 3.23 129 3.18	30 4.24 169 4.16	30 5.14 205 5.05	30 0.84 38 0.94	30 1.47 67 1.65	30 1.87 85 2.09	30 2.84 129 3.18	30 3.72 169 4.16	30 4.51 205 5.05
50/20 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	30 0.83 33 0.95	30 1.45 58 1.67	30 1.81 73 2.1	30 2.44 111 3.19	30 3.63 145 4.17	30 4.44 177 5.09	30 0.73 33 0.95	30 1.28 58 1.67	30 1.61 73 2.1	30 2.44 111 3.19	30 3.19 145 4.17	30 3.89 177 5.09
45/5 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	15.93 0.87 48 1.04	14.89 1.83 104 2.24	14.27 2.64 152 3.27	14.27 2.64 152 3.27	13.87 3.38 196 4.23	13.51 4.03 236 5.07	14.77 0.84 52 1.13	13.28 1.47 104 2.24	12.75 1.87 152 2.26	12.75 2.35 152 3.28	12.38 2.35 196 4.23	12.05 3.01 236 5.07
45/10 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	18.68 0.87 45 1.13	17.4 1.69 91 2.27	16.93 2.45 134 3.31	16.93 2.45 134 3.31	16.59 3.13 172 4.26	16.29 3.73 206 5.11	17.23 0.77 46 1.13	16.05 1.49 91 2.24	15.64 2.17 133 2.26	15.64 2.35 133 3.29	15.34 2.78 148 4.24	15.09 3.32 206 5.09
45/15 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	21.26 0.8 39 1.14	20.25 1.55 78 2.27	19.87 2.24 115 3.31	19.87 2.24 115 3.31	19.61 2.87 148 4.26	19.4 3.43 178 5.11	20.1 0.71 40 1.13	19.16 1.36 78 2.24	18.85 1.98 114 2.26	18.85 2.54 114 3.30	18.63 2.54 148 4.26	18.43 3.03 177 5.10
45/20 °C	T return primary V primary Q max. V secondary	°C m³/h kW m³/h	24.16 0.72 33 1.16	23.43 1.4 66 2.29	23.14 2.02 96 3.32	23.14 2.02 96 3.32	22.96 2.59 123 4.28	22.81 3.1 148 5.13	23.25 0.63 33 1.15	22.6 1.22 65 2.27	22.39 1.78 65 3.32	22.39 2.29 96 4.29	22.24 2.73 124 5.13	22.1 2.73 148 5.13

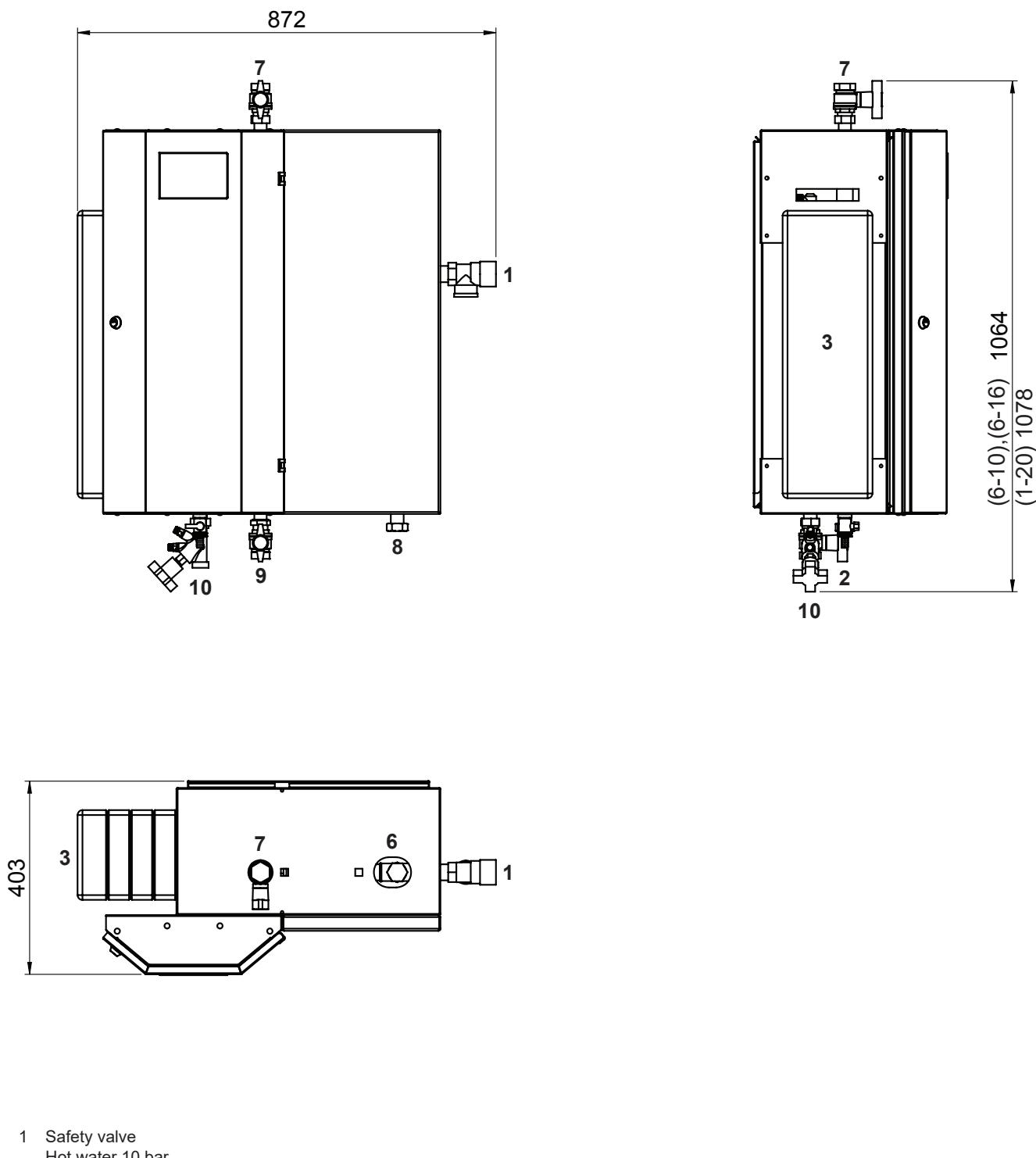
T return primary °C
 V primary m³/h
 Q max. kW
 V secondary m³/h

Temperature primary return
 Flow rate primary
 Output
 Flow rate secondary

The specified technical data relate to the full load of the module in each case.

Pressure drop (ΔP / Q max) - domestic water side (secondary)**Circulating pumps characteristic curves****for circulation set $\frac{3}{4}$ "** Δp_v (variable)**Constant speed****for circulation set 1" and 1 ¼"**

Charging module TransTherm® aqua F (6-10 to 6-20)
(Dimensions in mm)



- 1 Safety valve
Hot water 10 bar
2 Filling/drain valve
3 Heat exchanger

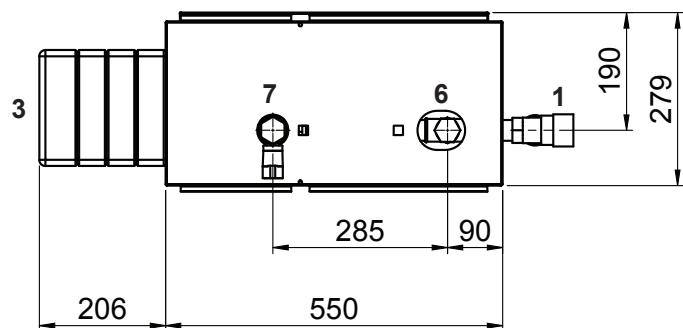
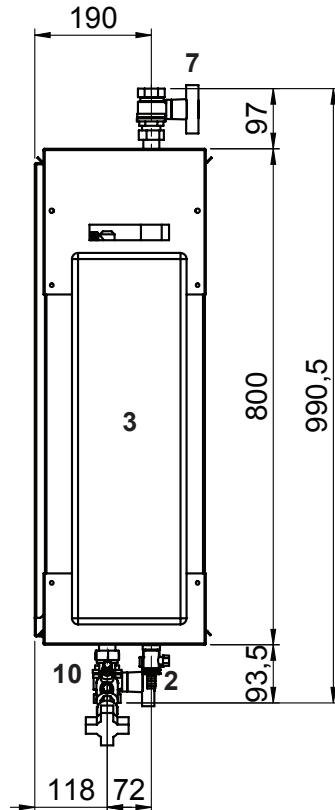
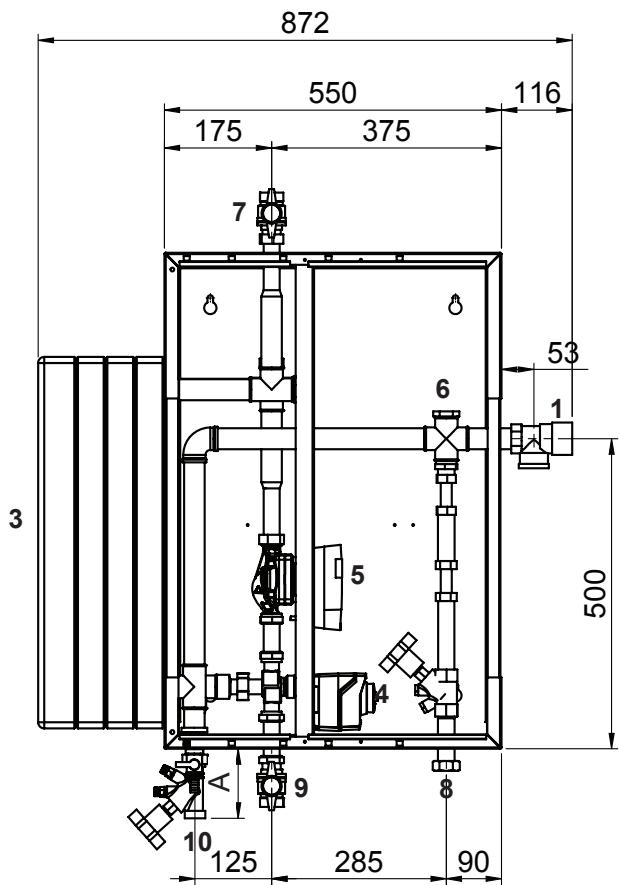
(6-10) (6-16) (6-20)

6 Circulation	DN 25, Rp 1" (20, Rp ¾") (IT)
7 Hot water	DN 25, Rp 1" (IT)
8 Cold water	DN 25, Gp 1" (IT)
9 Flow heating water	DN 25, Rp 1" (IT)
10 Return heating water	DN 20, Gp 1" (IT)

TransTherm® aqua F Weight in kg

(6-10)	52
(6-16)	54
(6-20)	56

Gp = straight internal thread

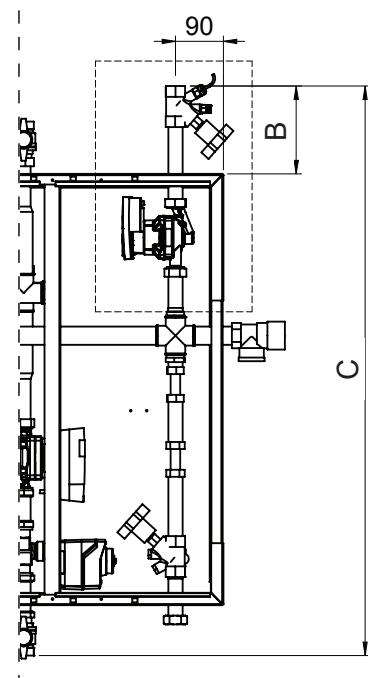
Charging module TransTherm® aqua F (6-10 to 6-20)
(Dimensions in mm)


	A	B	C
(6-10)	112	163	1056
(6-16)	112	163	1045
(6-20)	133	246	1143

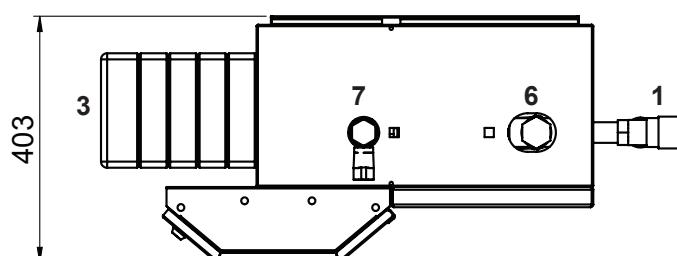
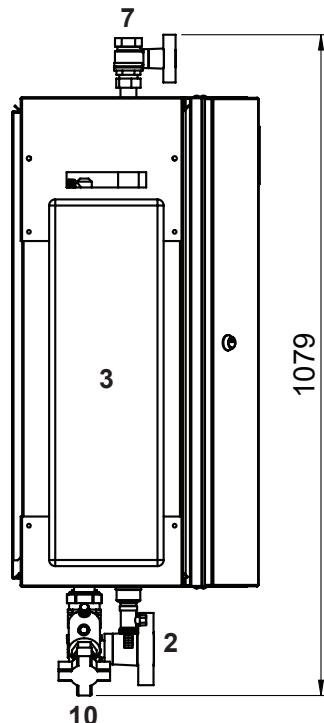
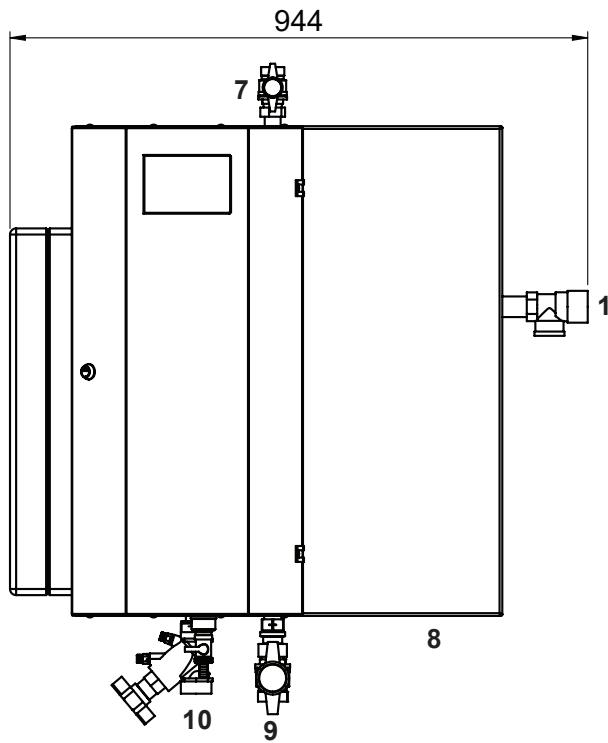
- 1 Safety valve
Hot water 10 bar
2 Filling/drain valve
3 Heat exchanger
4 Primary three-way valve
5 Primary circulating pump
- 6 Circulation
DN 25, Rp 1" (20, Rp ¾") (IT)
7 Hot water
DN 25, Rp 1" (IT)
8 Cold water
DN 25, Gp 1" (IT)
9 Flow heating water
DN 25, Rp 1" (IT)
10 Return heating water
DN 20, Gp 1" (IT)

- (6-10) (6-16) (6-20)
- DN 25, Rp 1" (20, Rp ¾") (IT)
DN 25, Rp 1" (IT)
DN 25, Gp 1" (IT)
DN 25, Rp 1" (IT)
DN 20, Gp 1" (IT)

Gp = straight internal thread

Version incl. circulation set


Charging module TransTherm® aqua F (6-30 to 6-50)
(Dimensions in mm)



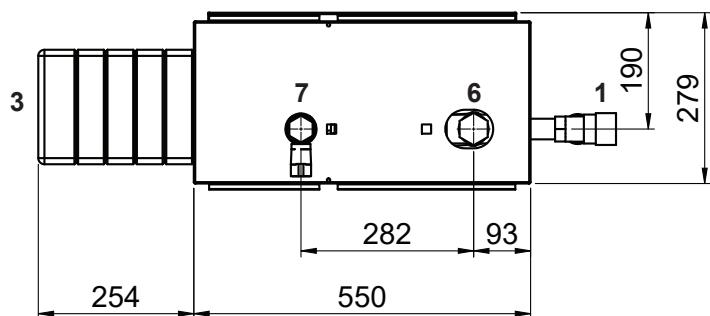
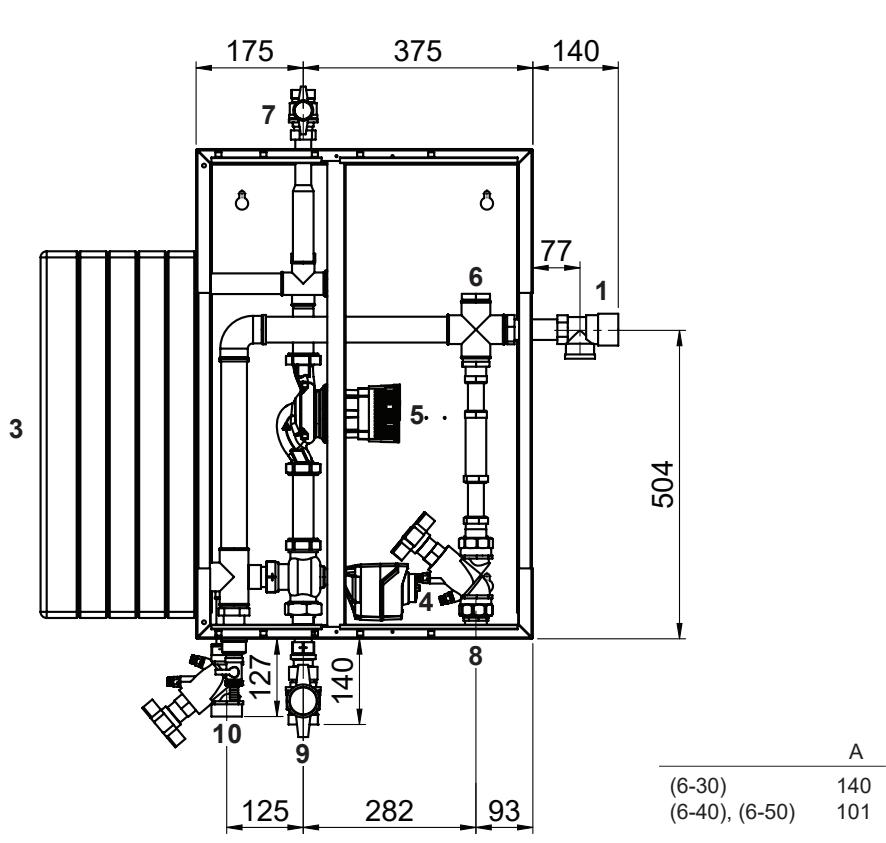
- 1 Safety valve
Hot water 10 bar
- 2 Filling/drain valve
- 3 Heat exchanger

(6-30) (6-40) (6-50)

6 Circulation	DN 32, Rp 1 1/4" (25 Rp 1") (20 Rp 3/4") (IT)
7 Hot water	DN 32, Rp 1 1/4" (IT)
8 Cold water	DN 32, Rp 1 1/4" (IT)
9 Flow heating water	DN 32, Rp 1 1/4" (IT)
10 Return heating water	DN 32, Rp 1 1/4" (IT)

TransTherm® aqua F Weight in kg

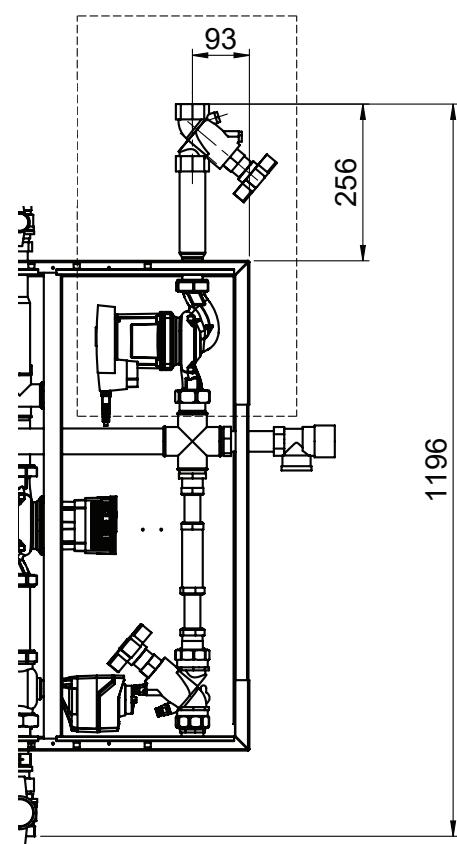
(6-30)	62
(6-40)	64
(6-50)	66

Charging module TransTherm® aqua F (6-30 to 6-50)
(Dimensions in mm)


- 1 Safety valve
Hot water 10 bar
- 2 Filling/drain valve
- 3 Heat exchanger
- 4 Primary three-way valve
- 5 Primary circulating pump

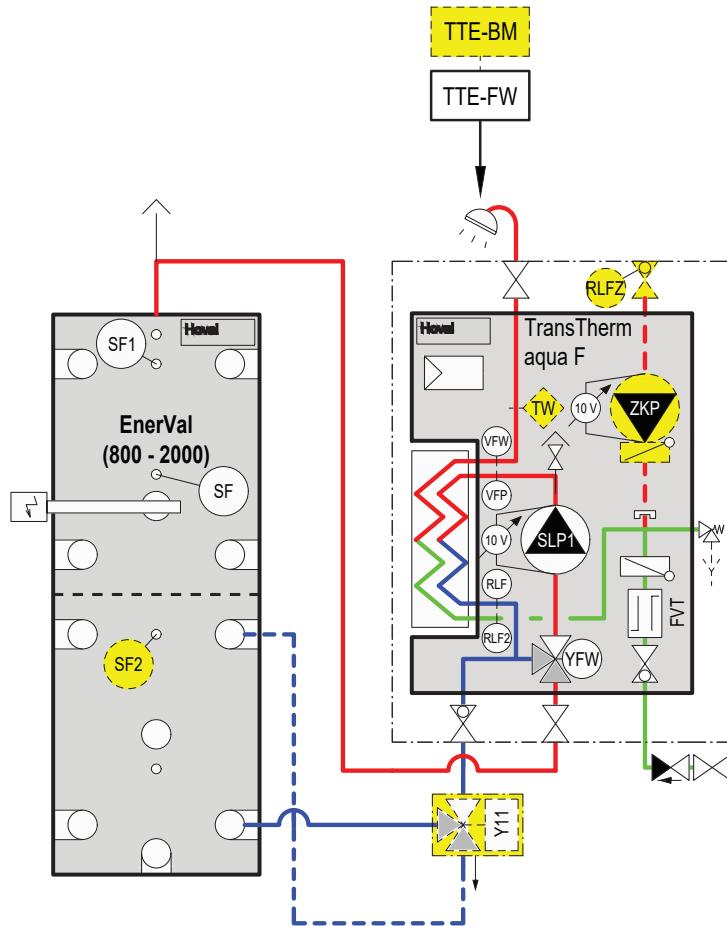
(6-30) (6-40) (6-50)

6 Circulation	DN 32, Rp 1 1/4" (25 Rp 1") (20 Rp 3/4") (IT)
7 Hot water	DN 32, Rp 1 1/4" (IT)
8 Cold water	DN 32, Rp 1 1/4" (IT)
9 Flow heating water	DN 32, Rp 1 1/4" (IT)
10 Return heating water	DN 32, Rp 1 1/4" (IT)

Version incl. circulation set

Water heating

TransTherm® aqua F



TTE-FW	Basic module district heating/fresh water
TW	Flow temperature monitor (if required)
VFP	Flow sensor primary
VFW	Flow sensor DHW
RLF	Return sensor primary
RLF2	Return sensor cold water
SF	Calorifier sensor
SF1	Calorifier sensor 1
RLFZ	Circulation sensor
SLP1	Calorifier charging pump primary
FVT	Flow rate sensor
YFW	Three-way valve with actuator
ZKP	Recirculation pump
Y11	Return switching with actuator

Option

BM	TopTronic® E control module
SF2	Calorifier sensor 2

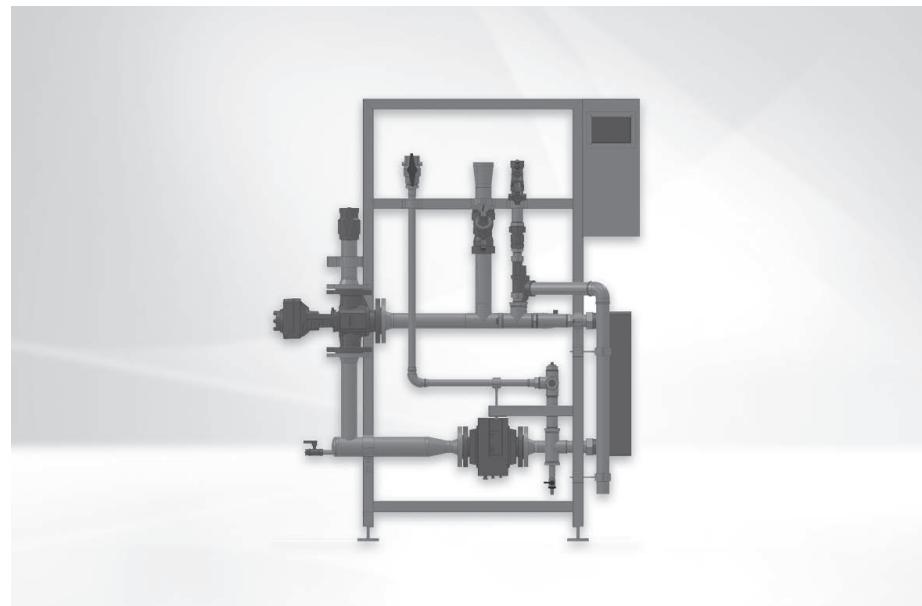
Calorifier continuous flow system

Consisting of:

- fresh water module TransTherm® aqua F
- energy buffer storage tank (option)

Fresh water module TransTherm® aqua F

- Fully installed station with plate heat exchanger for the provision of domestic hot water using the continuous flow principle
- Mounted on stand frame.
- Stand frame consisting of:
 - frame with corrosion protection coating RAL 9005
 - height-adjustable and vibration-damped feet
- The primary side (heating side) contains the three-way valve, high-efficiency pump, air-bleeding, sensor and drain valve, line balancing valve. These components ensure a constant flow temperature at the plate heat exchanger. Pipes made from steel
- The secondary side (DHW side) contains the safety valve (10 bar), non-return valve and a filling/drain valve. A flow sensor ensures the correct hot water temperature. Pipes made from stainless steel
- Stainless steel plate heat exchanger 1.4404, copper-soldered or copper-free
- Flow rate sensor
- T-piece with dummy plug for on-site connection of the circulation group. Connect the pump to the controller on site.
- TopTronic® E control with integrated thermal disinfection of the DHW storage tank (anti-legionella circuit)

**Range**

Fresh water module

TransTherm® aqua F type	Output kW
(6-60)	350
(6-70)	450
(6-80)	580
(6-90)	700

Thermal insulation consisting of:

- thermal insulation of the heat exchanger with 30-mm EPP mouldings
- thermal insulation of the pipes with EPP mouldings. Insulation thickness of 50 % according to EnEV
- deep black, similar to RAL 9005
- suitable for damp rooms
- CFC-free
- normal flammability according to DIN 4102-1 and EN 13501-1 (fuel class: B2)
- no bleaching and disintegration of the insulation under the influence of UV light

Delivery

- The energy buffer storage tank required is not included in the scope of delivery

On site

- Installation of a circulation unit; the necessary connection is provided.
- Electrical connection of the controller

TopTronic® E controller**TopTronic® E basic module district heating/fresh water**

- Control unit for controlling district heating systems in non-communicative networks and the corresponding consumers with integrated control functions for
 - primary valve control
 - cascade management
 - 1 heating/cooling circuit with mixer
 - 1 heating/cooling circuit without mixer
 - 1 hot water charging circuit
 - various additional functions

- Various functions for hot water:
 - selection of different basic programs (week programs, economy mode, holiday until, etc.)
 - various operating modes (e.g. accumulator priority or parallel mode)
 - buffer storage circuit on the primary or secondary side
 - adjustable loading criteria (e.g.: adjustable loading times, undershooting the minimum nominal value, etc.)
 - adjustable switch-off criteria (e.g. achieving the setpoint valve, achieving the lower sensor setpoint value, etc.)
 - adjustable loading block (if the loading flow temperature is too low, the setpoint temperature is not reached, differential temperature-dependent solar circuit control)
- Definable switching times for recirculation pump control
- Outdoor sensor
- Immersion sensor (calorifier sensor)
- Contact sensor (flow temperature sensor)
- Complete plug set for DH module
- RPM-regulated pumps

No further module expansions or controller modules can be installed in the control panel!

Option**TopTronic® E control module**

- Simple, intuitive operating concept
- Display of the most important operating states
- Configurable start screen

- Operating mode selection
- Configurable day and week programs
- Operation of all connected Hoval CAN bus modules
- Commissioning wizard
- Service and maintenance function
- Fault message management
- Analysis function
- Weather display (with HovalConnect option)
- Adaptation of the heating strategy based on the weather forecast (with HovalConnect option)

Notice

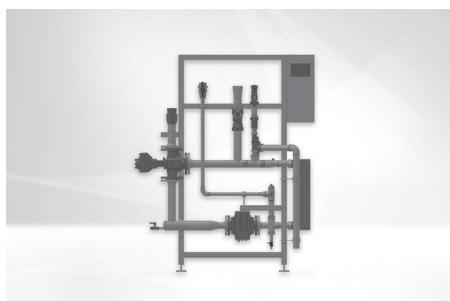
The TopTronic® E control module for operating the basic module district heating/fresh water must be ordered separately!

Further information about the TopTronic® E see "Controls"**Delivery**

- All armatures required for operation, such as strainers, flow balancing and shut-off valves, backflow preventer, air-bleeding and drain valve are fitted.

Caution

As a result of thermal disinfection of the domestic hot water for legionella protection, increased water temperatures (at least 65-70 °C) occur. Depending on the water quality, this may result in increased calcification at the installed armatures and heat exchangers and also brings the risk of scalding at the tapping points. Corresponding protective measures must be implemented on site.

Fresh water module**TransTherm® aqua F**

Fully assembled station with plate heat exchanger for the provision of domestic hot water using the continuous flow principle and built-in Hoval TopTronic® E control.
The required energy buffer storage tank is not supplied.

TransTherm® aqua F	Output kW	Part No.
(6-60)	350	8006 393
(6-70)	450	8006 394
(6-80)	580	8006 395
(6-90)	700	8006 396

**TopTronic® E control module black with 4.3" colour touchscreen**

For operation of all controller modules connected to the bus system (basic, solar, buffer modules etc.) Connection to the Hoval bus system via RJ45 plug connection or via plug terminals (max. 0.75 mm²), flat design with flexible installation option
Installation:
- in control panel of the heat generator
- in the Hoval wall casing
- in the control panel front, black high-gloss cover, customer-specific configurable start screen, Display of current weather or weather forecast (only possible in combination with HovalConnect)

Consisting of:

- TopTronic® E control module black
- Clamping device set control module
- RJ45 - Rast-5 CAN cable, L = 500

6043 844

Accessories**Return changeover valve set**

Consisting of:

- Temperature sensor
- Changeover valve
- Drive (8 sec.)
- Seals
- Screw connections

Nominal diameter	Output kW	kvs m³/h	
DN 20	50-90	6.3	7010 832
DN 25	115-175	10	7010 836
DN 32	230-275	16	7011 009
DN 40	350	25	7011 025
DN 50	450	40	7016 331
DN 65	580	63	7016 332
DN 80	700	100	7016 333

Notice

When using a circulation set (also on-site recirculation pump), it is imperative to install a return switching valve set.

**Circulation set**

for TransTherm® aqua L, F

Piping of parts in contact with domestic water in stainless steel and gunmetal

Consisting of:

- Temperature sensor PT1000
- Recirculation pump Wilo Yonos PARA
- Regulating valve
- Non-return valve

Connection	Flow rate m³/h	Recirculation pump	
DN 20 ¾" Rp	1.9	Z15/7.0 RKC	8005 279
DN 25 1" Rp	3.4	Z25/1-8 (0-10 V)	8005 280
DN 32 1¼" Rp	5.8	Z25/1-8 (0-10 V)	8005 281

**Test valve DN 8 G ¼"**

for TransTherm® aqua L, LS and F, FS

Test valve suitable for flame treatment for hygienic-microbiologic tests.

2049 861



**Sludge separator with magnet
MB3/L DN25...DN50**
With variable connection for
vertical or horizontal pipelines
Fast and continuous removal of ferromagnetic
and non-magnetic dirt and sludge particles.
Sludge separation up to a particle size of 5 µm.
Brass housing
Max. operating pressure: 6 bar
Max. flow temperature: 110 °C

Type	Connection	Flow rate [m³/h] at 1 m/s flow speed
CS 20	Rp 1"	2.0
CS 25	Rp 1½"	3.6
CS 32	Rp 1½"	5.0
CS 40	Rp 2"	7.0

Additional sludge separators
see "Various system components"

Part No.

2062 165
2062 166
2062 167
2062 168



Temperature monitor 0...120 °C
for TransTherm® aqua L, LS, F, FS

2048 299



Safety temperature monitor 70...130 °C
for TransTherm® aqua L, LS, F, FS

2048 300



Safety temperature limiter 70...130 °C
for TransTherm® aqua L, LS, F, FS

2049 619



**Immersion sleeve G ½" stainless steel
for thermostat**
for TransTherm® aqua L, LS, F, FS
Installation length = 100 mm
Outer Ø: 8 mm, inner Ø: 6.5 mm

2048 285



**Immersion sleeve G ½" stainless steel
for 2 thermostats**
for TransTherm® aqua L, LS, F, FS
Installation length = 100 mm
Outer Ø: 15 mm, inner Ø: 13.5 mm

2048 288

Performance data

TransTherm® aqua F (6-60 to 6-90)

Heating water temperature flow

Domestic water secondary	TransTherm® aqua F	65 °C				70 °C			
		(60)	(70)	(80)	(90)	(60)	(70)	(80)	(90)
60/5 °C	T return primary °C	30	30	30	29	26	26	25	25
	dot V primary m³/h	7.15	9.17	11.72	14.69	7.42	9.40	11.66	14.64
	Q max. kW	290	370	480	610	375	480	60	760
	dot V secondary m³/h	4.57	5.83	7.57	9.62	5.91	7.57	9.46	11.98
60/10 °C	T return primary °C	30	30	30	30	28	28	28	27
	dot V primary m³/h	5.45	6.94	9.41	12.88	7.23	9.29	11.92	14.15
	Q max. kW	220	280	380	520	350	450	580	700
	dot V secondary m³/h	3.82	4.86	6.59	9.02	6.07	7.80	10.06	12.14
60/15 °C	T return primary °C	30	30	30	30	30	30	30	30
	dot V primary m³/h	3.72	4.83	6.44	8.67	6.72	8.78	11.73	13.49
	Q max. kW	150	195	260	350	310	405	540	630
	dot V secondary m³/h	2.89	3.76	5.01	6.74	5.97	7.80	10.4	12.14
60/20 °C	T return primary °C	30	30	30	30	30	30	30	30
	dot V primary m³/h	2.11	2.85	3.72	4.95	4.34	5.64	7.37	9.97
	Q max. kW	85	115	150	200	200	260	340	460
	dot V secondary m³/h	1.84	2.49	3.25	4.34	4.34	5.64	7.37	9.97
55/5 °C	T return primary °C	24	24	23	23	22	21	21	21
	dot V primary m³/h	7.42	9.24	11.64	14.38	6.30	8.03	10.99	12.26
	Q max. kW	350	440	560	700	350	450	620	700
	dot V secondary m³/h	6.07	7.63	9.71	12.14	6.07	7.80	10.75	12.14
55/10 °C	T return primary °C	26	26	26	25	24	24	24	23
	dot V primary m³/h	7.06	8.96	11.66	13.66	5.96	7.6	10.25	11.6
	Q max. kW	315	405	530	630	315	405	550	630
	dot V secondary m³/h	6.07	7.80	10.21	12.14	6.07	7.80	10.6	12.14
55/15 °C	T return primary °C	29	28	28	27	27	26	26	26
	dot V primary m³/h	6.67	8.48	11.48	12.91	5.62	7.16	9.70	10.96
	Q max. kW	280	360	490	560	280	360	490	560
	dot V secondary m³/h	6.07	7.80	10.62	12.14	6.07	7.80	10.62	12.14
55/20 °C	T return primary °C	30	30	30	30	29	29	29	28
	dot V primary m³/h	5.95	7.80	10.4	12.14	5.13	6.64	9.01	10.16
	Q max. kW	240	315	420	490	245	315	430	490
	dot V secondary m³/h	5.95	7.80	10.4	12.14	6.07	7.80	10.65	12.14
50/5 °C	T return primary °C	20	20	19	19	18	18	17	17
	dot V primary m³/h	6.06	7.72	10.43	11.77	5.30	6.74	9.05	10.27
	Q max. kW	315	405	550	630	315	405	550	630
	dot V secondary m³/h	6.07	7.80	10.6	12.14	6.07	7.80	10.6	12.14
50/10 °C	T return primary °C	22	22	22	21	21	20	20	19
	dot V primary m³/h	5.69	7.28	9.81	11.08	4.90	6.24	8.46	9.57
	Q max. kW	280	360	490	560	280	360	490	560
	dot V secondary m³/h	6.07	7.80	10.62	12.14	6.07	7.80	10.62	12.14
50/15 °C	T return primary °C	25	25	24	24	23	23	22	22
	dot V primary m³/h	5.30	6.74	9.14	10.29	4.52	5.76	7.82	8.83
	Q max. kW	245	315	430	490	245	315	430	490
	dot V secondary m³/h	6.07	7.80	10.65	12.14	6.07	7.80	10.65	12.14
50/20 °C	T return primary °C	27	26	27	26	26	26	25	25
	dot V primary m³/h	4.84	6.00	8.38	9.43	4.12	5.26	7.16	8.07
	Q max. kW	210	270	370	420	210	270	370	420
	dot V secondary m³/h	6.07	7.80	10.69	12.14	6.07	7.80	10.69	12.14
45/5 °C	T return primary °C	16	16	16	15	15	14	14	13
	dot V primary m³/h	4.99	6.34	8.58	9.69	4.39	5.59	7.59	8.58
	Q max. kW	280	360	490	560	280	360	490	560
	dot V secondary m³/h	6.07	7.80	10.62	12.14	6.07	7.80	10.62	12.14
45/10 °C	T return primary °C	19	18	18	18	17	17	17	16
	dot V primary m³/h	4.57	5.85	7.92	8.94	4.02	5.13	6.98	7.90
	Q max. kW	245	315	430	490	245	315	430	490
	dot V secondary m³/h	6.07	7.80	10.65	12.14	6.07	7.80	10.65	12.14
45/15 °C	T return primary °C	21	21	21	20	20	20	20	19
	dot V primary m³/h	4.15	5.30	7.24	8.15	3.64	4.66	6.37	7.18
	Q max. kW	210	270	370	420	210	270	370	420
	dot V secondary m³/h	6.07	7.80	10.69	12.14	6.07	7.80	10.69	12.14
45/20 °C	T return primary °C	24	24	24	24	23	23	23	23
	dot V primary m³/h	3.71	4.75	6.51	7.31	3.24	4.15	5.71	6.42
	Q max. kW	175	225	310	350	175	225	310	350
	dot V secondary m³/h	6.07	7.80	10.75	12.14	6.07	7.80	10.75	12.14

T return primary °C Temperature primary return

dot V primary m³/h Flow rate primary

Q max. kW Output

dot V secondary m³/h Flow rate secondary

The specified technical data relate to the full load of the module in each case.

Performance data

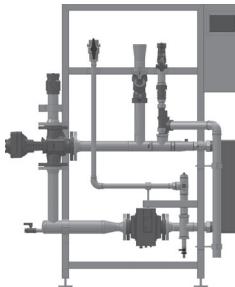
TransTherm® aqua F (6-60)

Performance data		Q	VS	VS	VS	Energy storage tank
primary	secondary	kW	l/s	l/min	m³/h	min. content in l ¹⁾
70 °C/30 °C	10 °C/60 °C	350	1.67	100.33	6.02	1405
65 °C/30 °C	10 °C/60 °C	220	1.05	63.07	3.78	883
65 °C/30 °C	10 °C/55 °C	315	1.67	100.33	6.02	1405
65 °C/30 °C	10 °C/50 °C	280	1.67	100.33	6.02	1405
60 °C/30 °C	10 °C/55 °C	255	1.35	81.22	4.87	1137
60 °C/30 °C	10 °C/50 °C	280	1.67	100.33	6.02	1405
55 °C/30 °C	10 °C/50 °C	230	1.37	82.42	4.95	1154
55 °C/30 °C	10 °C/45 °C	245	1.67	100.33	6.02	1405



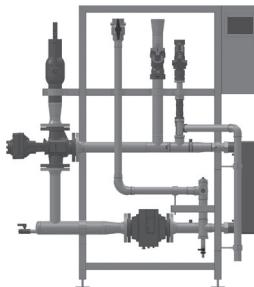
TransTherm® aqua F (6-70)

Performance data		Q	VS	VS	VS	Energy storage tank
primary	secondary	kW	l/s	l/min	m³/h	min. content in l ¹⁾
70 °C/30 °C	10 °C/60 °C	450	2.15	129.00	7.74	1806
65 °C/30 °C	10 °C/60 °C	280	1.34	80.27	4.82	1124
65 °C/30 °C	10 °C/55 °C	405	2.15	129.00	7.74	1806
65 °C/30 °C	10 °C/50 °C	360	2.15	129.00	7.74	1806
60 °C/30 °C	10 °C/55 °C	320	1.70	101.93	6.12	1427
60 °C/30 °C	10 °C/50 °C	360	2.15	129.00	7.74	1806
55 °C/30 °C	10 °C/50 °C	290	1.73	103.92	6.24	1455
55 °C/30 °C	10 °C/45 °C	315	2.15	129.00	7.74	1806



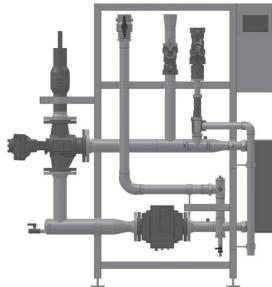
TransTherm® aqua F (6-80)

Performance data		Q	VS	VS	VS	Energy storage tank
primary	secondary	kW	l/s	l/min	m³/h	min. content in l ¹⁾
70 °C/30 °C	10 °C/60 °C	580	2.77	166.27	9.98	2328
65 °C/30 °C	10 °C/60 °C	380	1.82	108.93	6.54	1525
65 °C/30 °C	10 °C/55 °C	530	2.81	168.81	10.13	2363
65 °C/30 °C	10 °C/50 °C	490	2.93	175.58	10.54	2458
60 °C/30 °C	10 °C/55 °C	420	2.23	133.78	8.03	1873
60 °C/30 °C	10 °C/50 °C	485	2.90	173.79	10.43	2433
55 °C/30 °C	10 °C/50 °C	380	2.27	136.17	8.17	1906
55 °C/30 °C	10 °C/45 °C	430	2.93	176.10	10.57	2465



TransTherm® aqua F (6-90)

Performance data		Q	VS	VS	VS	Energy storage tank
primary	secondary	kW	l/s	l/min	m³/h	min. content in l ¹⁾
70 °C/30 °C	10 °C/60 °C	700	3.34	200.67	12.04	2809
65 °C/30 °C	10 °C/60 °C	520	2.48	149.07	8.94	2087
65 °C/30 °C	10 °C/55 °C	630	3.34	200.67	12.04	2809
65 °C/30 °C	10 °C/50 °C	560	3.34	200.67	12.04	2809
60 °C/30 °C	10 °C/55 °C	530	2.81	168.81	10.13	2363
60 °C/30 °C	10 °C/50 °C	560	3.34	200.67	12.04	2809
55 °C/30 °C	10 °C/50 °C	480	2.87	172.00	10.32	2408
55 °C/30 °C	10 °C/45 °C	490	3.34	200.67	12.04	2809



¹⁾ The calculation for the content of the energy storage tank depends on the temperature spread. Here, 0.7 has been set for the temperature spread and 2 for short non-draw-off times. See calculation of the required buffer volume

Performance data

Calculation of the required buffer volume

In order to provide the required energy for domestic water heating, a fresh water station is generally connected to a heating water puffer tank. The volume of the heating water buffer tank is determined by the domestic hot water requirement of the installation, the storage temperature in the heating water buffer tank and the user behaviour.

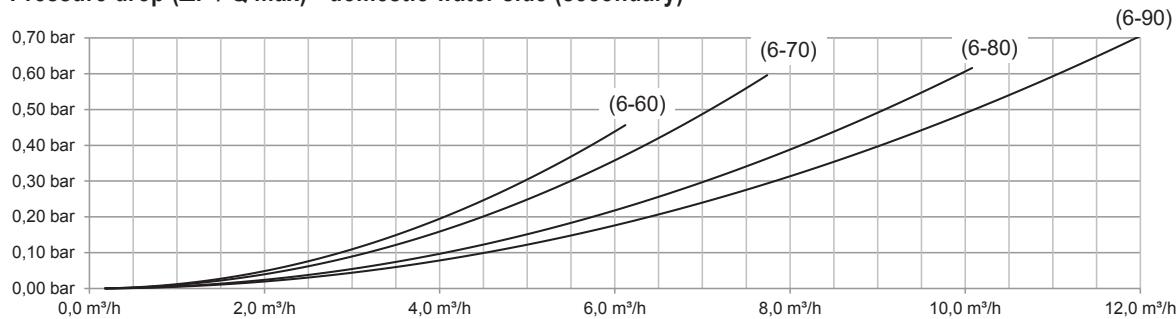
$$VP = V \times t \times (Tp/Tww) \times Sn$$

VP	Required minimum volume of the heating water buffer tank
V	Calculated peak flow of the fresh water module
t	Time for which the peak flow is required. The value can be gear towards, for example the duration of the tub filling, user information or the standard value from DIN 4708 (10 min.)
(Tp/Tww)	For the temperature spread between the heating water buffer tank and domestic water 0.5 for a high temperature spread (e.g. 90/45 °C) 0.7 for a medium temperature spread (e.g. 70/45 °C) 1 for a low temperature spread (e.g. 55/45 °C)
Sn	Safety factor for observing user behaviour 1 normal non-draw-off times 2 short non-draw-off times 3...4 very short non-draw-off times

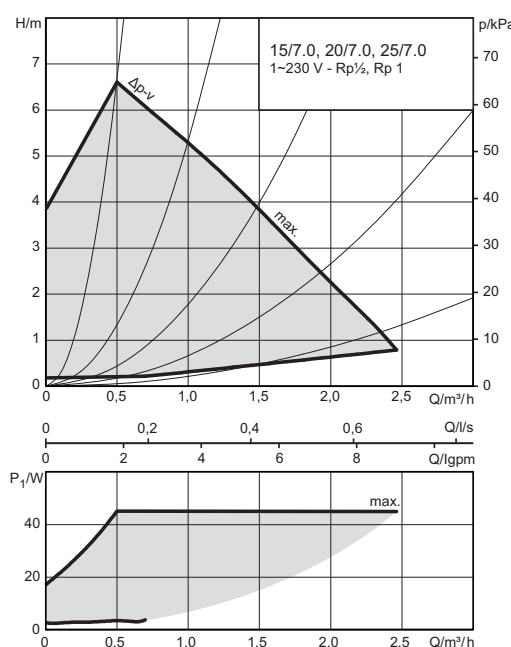
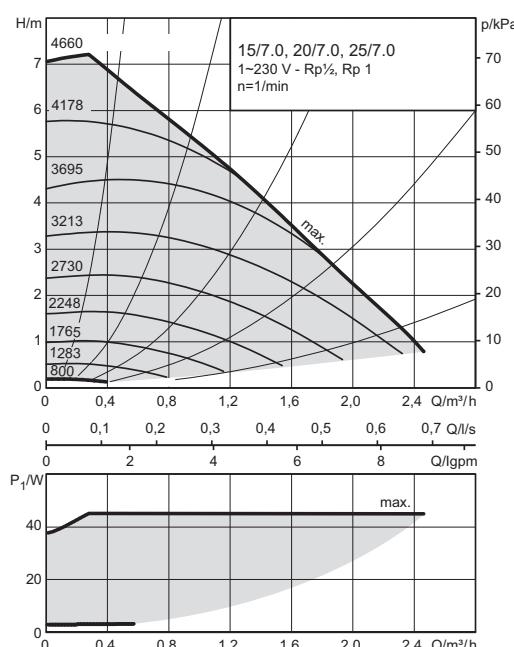
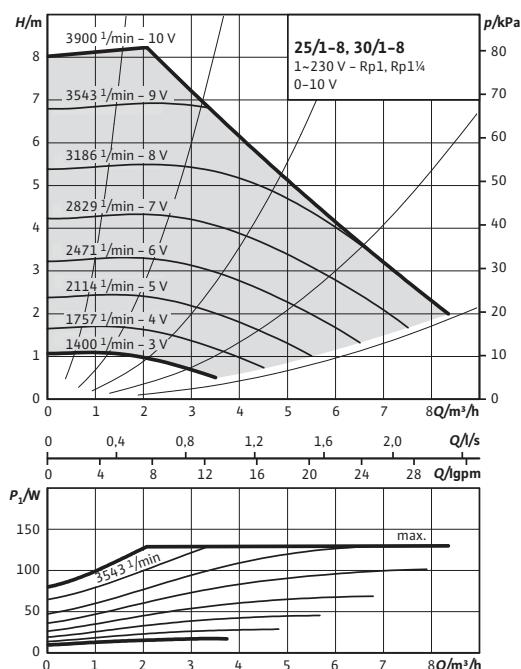
Example calculation

VP	V	t	(Tp/Tww)	Sn
(litr)	(l/min)	(min)		
1576	78.8	10.0	1.0	2.0

	Result
	Input

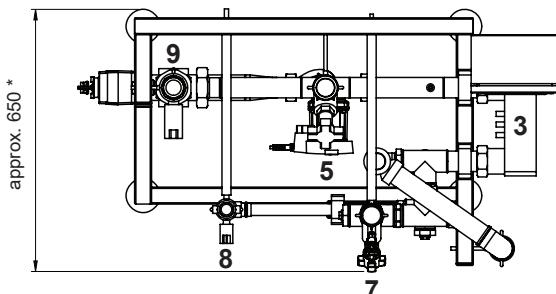
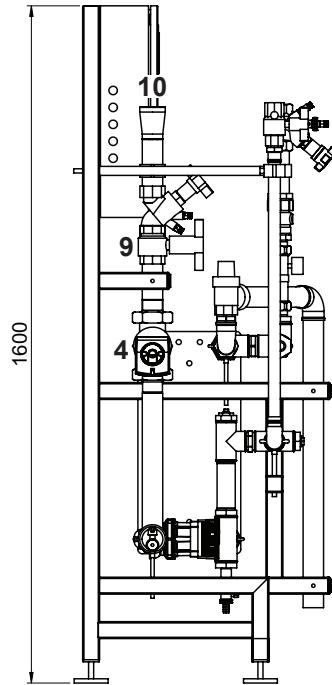
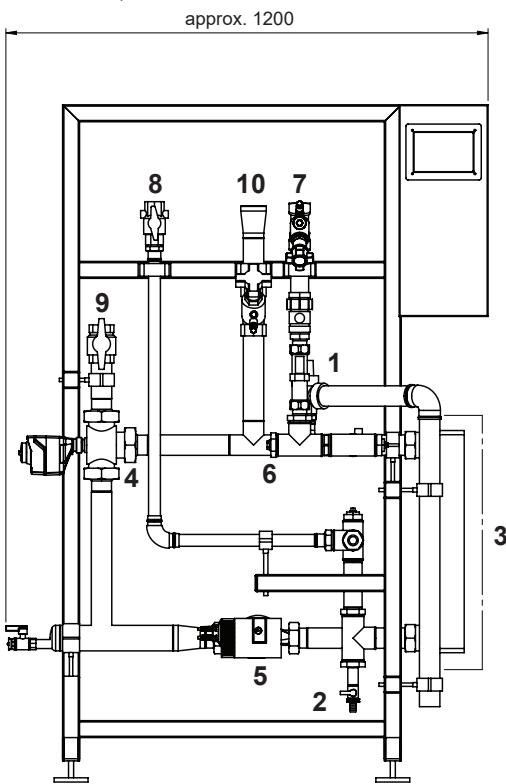
Pressure drop (ΔP / Q max) - domestic water side (secondary)**Circulating pump characteristic curves****for circulation set 3/4"**

Δp-v (variable)

**Constant speed****for circulation set 1" and 1 1/4"**

Charging module TransTherm® aqua F (6-60)

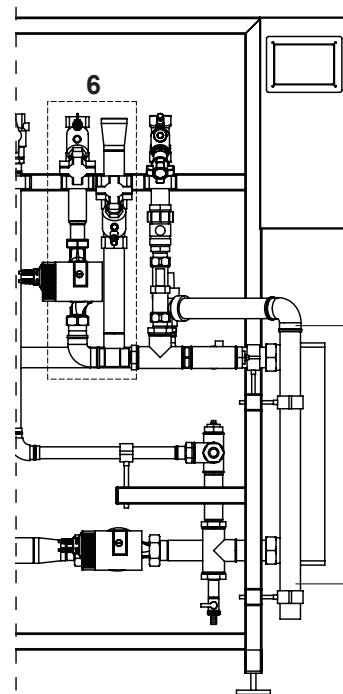
(Dimensions in mm)



* with circulation 680

- 1 Safety valve
Hot water 10 bar
- 2 Filling/drain valve
- 3 Heat exchanger
- 4 Three-way valve
- 5 Circulating pump
- 6 Circulation
DN 32, Rp 1 1/4" (DN 25, Rp 1") (IT)
- 7 Cold water
DN 32, Rp 1 1/4" (IT)
- 8 Hot water
DN 32, Rp 1 1/4" (IT)
- 9 Flow heating water
DN 40, Rp 1 1/2" (IT)
- 10 Return heating water
DN 40, Rp 1 1/2" (IT)

Version incl. circulation set

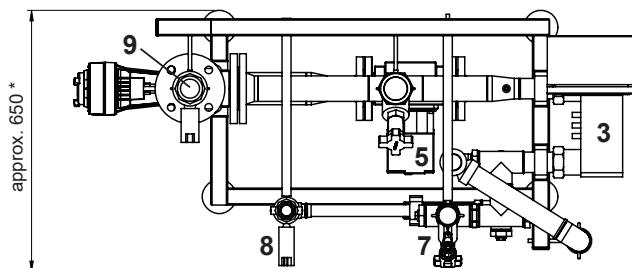
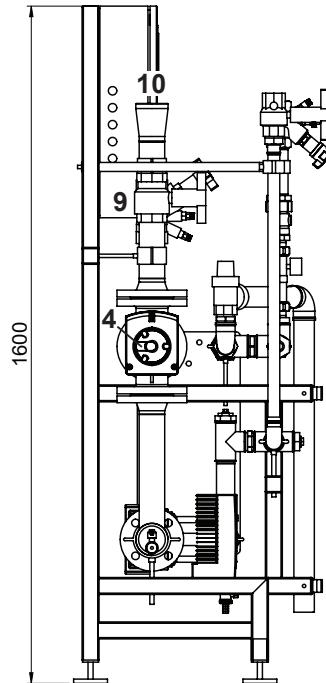
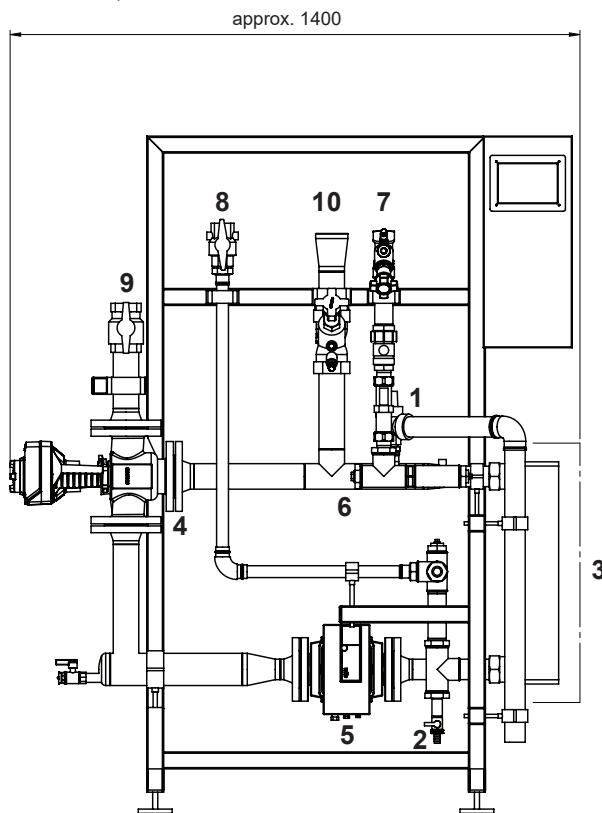


TransTherm® aqua F Weight in kg

(6-60)

123

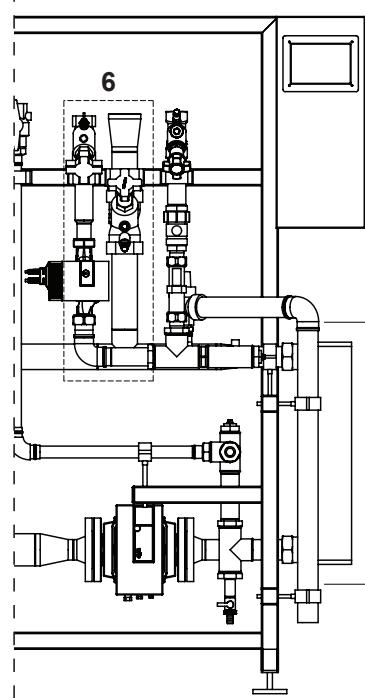
Charging module TransTherm® aqua F (6-70)
(Dimensions in mm)



* with circulation 680

- | | |
|----|---|
| 1 | Safety valve
Hot water 10 bar |
| 2 | Filling/drain valve |
| 3 | Heat exchanger |
| 4 | Three-way valve |
| 5 | Circulating pump |
| 6 | Circulation
DN 32, Rp 1 1/4" (DN 25, Rp 1") (IT) |
| 7 | Cold water
DN 32, Rp 1 1/4" (IT) |
| 8 | Hot water
DN 32, Rp 1 1/4" (IT) |
| 9 | Flow heating water
DN 50, Rp 2" (IT) |
| 10 | Return heating water
DN 50, Rp 2" (IT) |

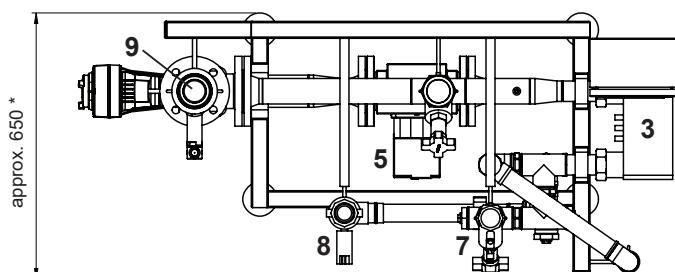
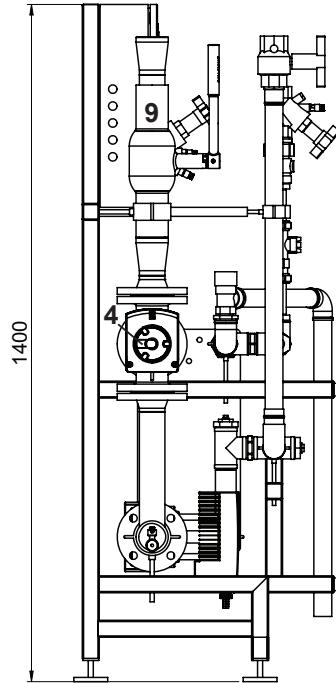
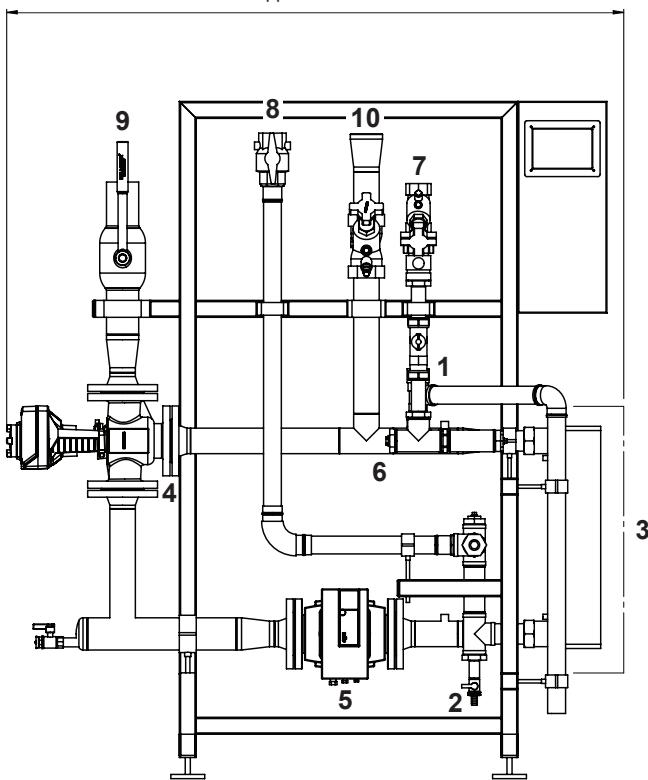
Version incl. circulation set



Charging module TransTherm® aqua F (6-80)

(Dimensions in mm)

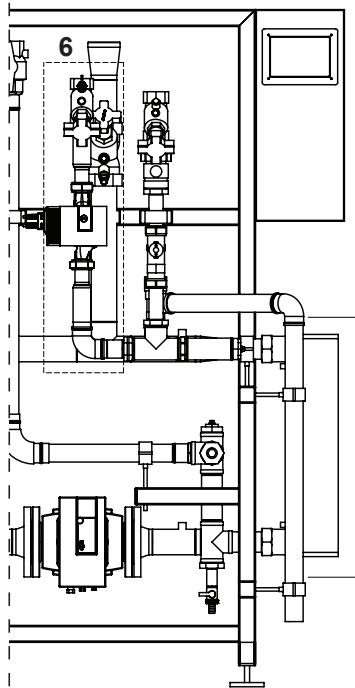
approx. 1500



* with circulation 680

- 1 Safety valve
Hot water 10 bar
- 2 Filling/drain valve
- 3 Heat exchanger
- 4 Three-way valve
- 5 Circulating pump
- 6 Circulation DN 32, Rp 1 1/4" (DN 25, Rp 1") (IT)
- 7 Cold water DN 40, Rp 1 1/2" (IT)
- 8 Hot water DN 40, Rp 1 1/2" (IT)
- 9 Flow heating water DN 65 AE (weld-on end)
- 10 Return heating water DN 65 AE (weld-on end)

Version incl. circulation set



TransTherm® aqua F Weight in kg

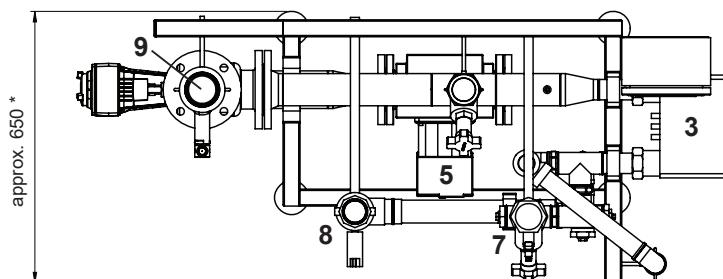
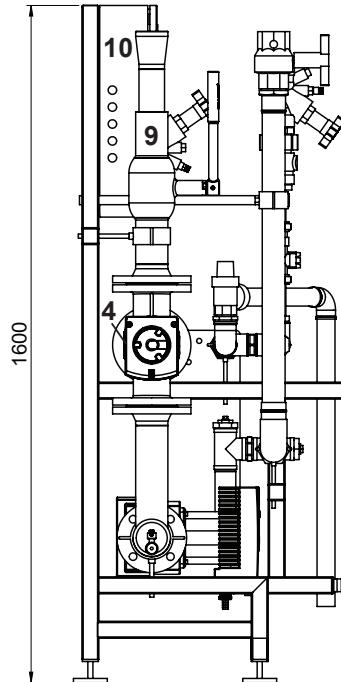
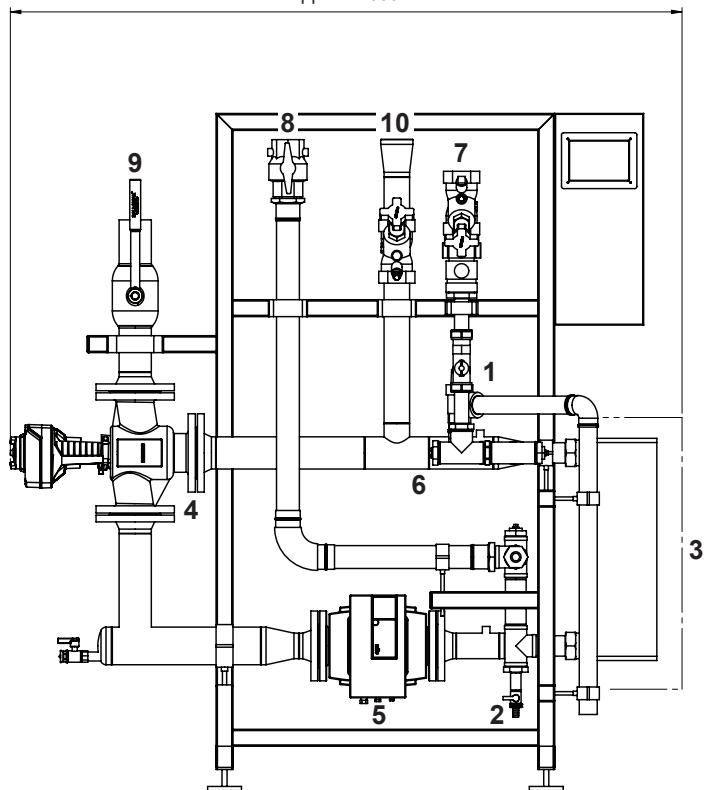
(6-80)

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Charging module TransTherm® aqua F (6-90)

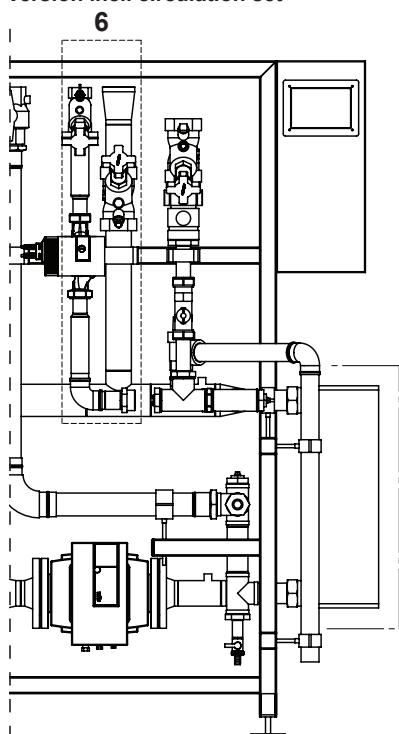
(Dimensions in mm)

approx. 1650



* with circulation 700

- | | | |
|----|----------------------------------|--------------------------------------|
| 1 | Safety valve
Hot water 10 bar | |
| 2 | Filling/drain valve | |
| 3 | Heat exchanger | |
| 4 | Three-way valve | |
| 5 | Circulating pump | |
| 6 | Circulation | DN 32, Rp 1 1/4" (DN 25, Rp 1") (IT) |
| 7 | Cold water | DN 50, Rp 2" (IT) |
| 8 | Hot water | DN 50, Rp 2" (IT) |
| 9 | Flow heating water | DN 65 AE (weld-on end) |
| 10 | Return heating water | DN 65 AE (weld-on end) |

Version incl. circulation set

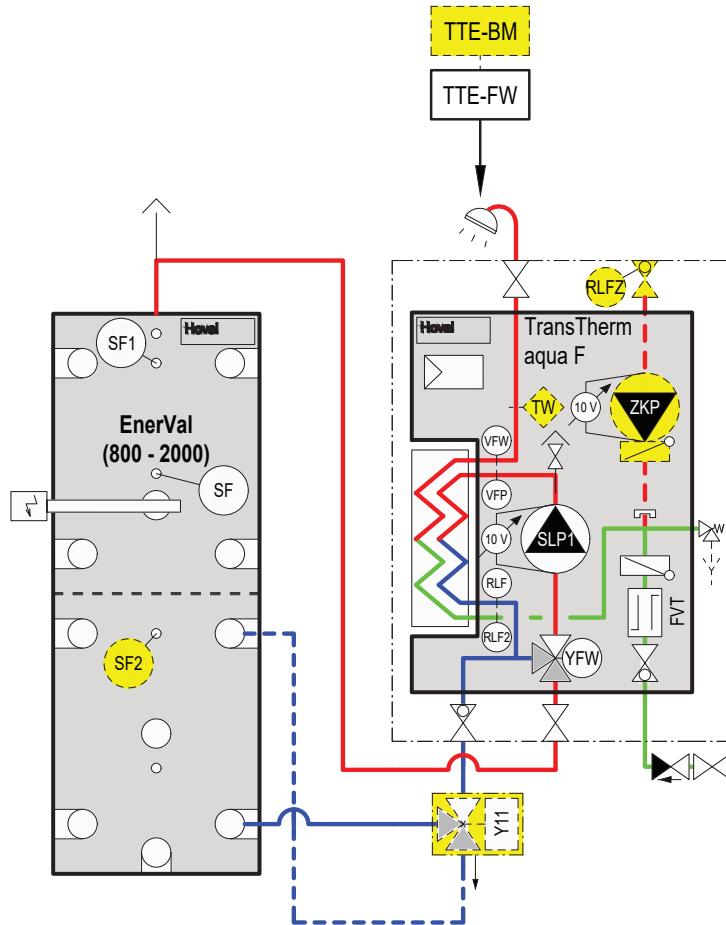
TransTherm® aqua F Weight in kg

(6-90)

214

Water heating

TransTherm® aqua F



TTE-FW	Basic module district heating/fresh water
TW	Flow temperature monitor (if required)
VFP	Flow sensor primary
VFW	Flow sensor DHW
RLF	Return sensor primary
RLF2	Return sensor cold water
SF	Calorifier sensor
SF1	Calorifier sensor 1
RLFZ	Circulation sensor
SLP1	Calorifier charging pump primary
FVT	Flow rate sensor
YFW	Three-way valve with actuator
ZKP	Recirculation pump
Y11	Return switching with actuator
<i>Option</i>	
BM	TopTronic® E control module
SF2	Calorifier sensor 2

Calorifier continuous flow system

Consisting of:

- fresh water module TransTherm® aqua FS
- energy buffer storage tank (option)

Fresh water module TransTherm® aqua FS

Consisting of:

- Charging circuit flow:
- ball valve with thermometer handle
 - 3-way valve YXG 48
 - drive Siemens SAT 61 (0-10 V)
 - Stratos pump
 - sleeve for cable sensor M10x1
 - sleeve for AGFW sensor
- Charging circuit high temperature return:
- flow rate limiter Hydrocontrol VTR
 - test port OVENTROP set 2
 - three-way valve YXG 48
 - drive Siemens SAT 61 (0-10 V)
 - sleeve for cable sensor M10x1
 - sleeve for AGFW sensor

Charging circuit low temperature return:

- flow rate limiter Hydrocontrol VTR
- test port OVENTROP set 2
- ball valve WESA 1533
- sleeve for cable sensor M10x1
- sleeve for AGFW sensor

Heat exchanger supplementary heater:

- plate heat exchanger DANFOSS

Heat exchanger preheater:

- plate heat exchanger DANFOSS

Domestic hot water DHW:

- ball valve OVENTROP Optibal TW
- bimetallic thermometer OVENTROP TW
- sampling valve OVENTROP Aquastrom P (optional)
- ball valve OVENTROP
- sleeve for AGFW sensor

Domestic hot water circulation DHWC:

- flow rate limiter Aquastrom
- sampling valve OVENTROP Aquastrom P
- measurement nozzle OVENTROP
- pump STRATOS P. Z25/1-8 RKA
- non-return valve TS73S
- sleeve for AGFW sensor

Domestic water DW:

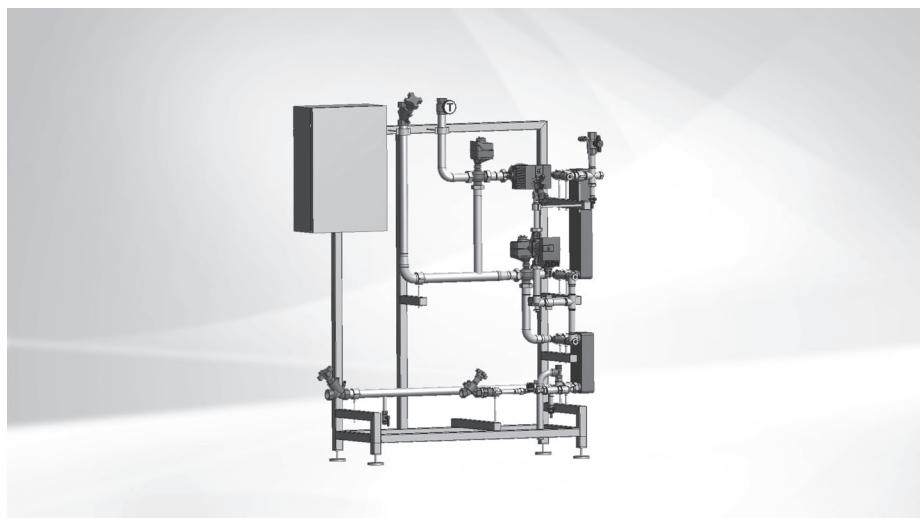
- flow rate limiter Aquastrom C
- non-return valve ROSSWEINER
- adapter
- flow rate sensor HUBA
- ball valve OVENTROP
- sleeve for AGFW sensor
- diaphragm safety valve W

Control panel control system:

- control panel casing SCHNEIDER
- control TTE-FW
- fuses
- sockets
- terminals

Stand frame:

- frame with corrosion protection coating RAL 9005
- height-adjustable and vibration-damped feet



Range

Fresh water module

TransTherm® aqua FS type	Output kW
(7-10)	50
(7-16)	90
(7-20)	130
(7-30)	175
(7-40)	220
(7-50)	275
(7-60)	358
(7-70)	453
(7-80)	569
(7-90)	717

Thermal insulation:

- thermal insulation of the heat exchanger with 30 mm EPP mouldings
- thermal insulation of the pipes with EPP mouldings. insulation thickness of 50% according to EnEV
- deep black, similar to RAL 9005
- suitable for damp rooms
- CFC-free
- normal flammability according to DIN 4102-1 and EN 13501-1 (fuel class: B2)
- no bleaching or disintegration of the insulation under the influence of UV

Delivery

- The energy buffer storage tank required is not included in the scope of delivery

On site

- Electrical connection of the controller

Suitable energy buffer storage tanks

see separate chapter

TopTronic® E controller

TopTronic® E basic module District heating/fresh water

- Control unit for controlling district heating systems in non-communicative networks and the corresponding consumers with integrated control functions for
 - primary valve control
 - cascade management
 - 1 heating circuit with mixer
 - 1 heating circuit without mixer
 - 1 hot water charging circuit
 - various additional functions
- Various functions for domestic hot water:
 - selection of different basic programs (week programs, eco mode, holiday, etc.)
 - various operating modes (e.g. accumulator priority or parallel mode)
 - buffer storage circuit on the primary or secondary side
 - adjustable loading criteria (e.g. adjustable loading times, undershooting the minimum nominal value, etc.)
 - adjustable switch-off criteria (e.g. achieving the set value, achieving the lower sensor set value, etc.)
 - adjustable loading block (if the loading flow temperature is too low, the setpoint temperature is not reached, differential temperature-dependent solar circuit control)
- Definable switching times for circulating pump control

- Outdoor sensor
- Immersion sensor (calorifier sensor)
- Contact sensor (flow temperature sensor)
- Complete plug set for district heating module
- Speed-controlled pumps

No further module expansions or controller modules can be installed in the control panel!

Option**TopTronic® E control module**

- Simple, intuitive operating concept
- Display of the most important operating states
- Configurable start screen
- Operating mode selection
- Configurable day and week programmes
- Operation of all connected Hoval CAN bus modules
- Commissioning wizard
- Service and maintenance function
- Fault message management
- Analysis function
- Weather display (with HovalConnect option)
- Adaptation of the heating strategy based on the weather forecast (with HovalConnect option)

Delivery

- Incl. thermometer, non-return valves, cut-off ball valves on the domestic water side
- All fittings required for operation, such as strainers, flow balancing and shut-off valves, non-return valves, air vent and drain valve are fitted

Caution

As a result of thermal disinfection of the domestic hot water for legionella protection, increased water temperatures (at least 65-70 °C) occur. Depending on the water quality, this may result in increased calcification at the installed fittings and heat exchangers and also brings the risk of scalding at the tapping points. Corresponding protective measures must be implemented on site.

Notice

The TopTronic® E control module for operating the basic module district heating/fresh water must be ordered separately!

**For further information about the
TopTronic® E,
see "Controls"**

Fresh water module**TransTherm® aqua FS**

Fully assembled station with 2 plate heat exchangers for the provision of domestic hot water using the continuous flow principle and built-in Hoval TopTronic® E control. The energy buffer storage tanks required for this are not included in the scope of delivery.

TransTherm® aqua FS	Output kW	Part No.
(7-10)	50	8008 017
(7-16)	90	8008 018
(7-20)	130	8008 019
(7-30)	175	8008 020
(7-40)	220	8008 021
(7-50)	275	8008 022
(7-60)	358	8008 023
(7-70)	453	8008 024
(7-80)	569	8008 025
(7-90)	717	8008 026

**Version with copper-free
heat exchanger****TransTherm® aqua FS
with copper-free heat exchanger**

TransTherm® aqua FS	Output kW	Part No.
(7-10)	50	8008 027
(7-16)	90	8008 028
(7-20)	130	8008 029
(7-30)	175	8008 030
(7-40)	220	8008 031

**TopTronic® E control module black
with 4.3" colour touchscreen**

For operation of all controller modules connected to the bus system (basic, solar, buffer modules etc.) Connection to the Hoval bus system via RJ45 plug connection or via plug terminals (max. 0.75 mm²), flat design with flexible installation option
Installation:
- in control panel of the heat generator
- in the Hoval wall casing
- in the control panel front, black high-gloss cover, customer-specific configurable start screen,
Display of current weather or weather forecast (only possible in combination with HovalConnect)

6043 844

Consisting of:

- TopTronic® E control module black
- Clamping device set control module
- RJ45 - Rast-5 CAN cable, L = 500



Test valve DN 8 G 1/4"
 for TransTherm® aqua L, LS and F, FS
 Test valve suitable for flame treatment
 for hygienic-microbiologic
 tests.

Part No.

2049 861



**Sludge separator with magnet
 MB3/L DN25...DN50**
 With variable connection for
 vertical or horizontal pipelines
 Fast and continuous removal of ferromagnetic
 and non-magnetic dirt and sludge particles.
 Sludge separation up to a particle size of 5 µm.
 Brass housing
 Max. operating pressure: 6 bar
 Max. flow temperature: 110 °C

Type	Connection	Flow rate [m³/h] at 1 m/s flow speed	
CS 20	Rp 1"	2.0	2062 165
CS 25	Rp 1 1/4"	3.6	2062 166
CS 32	Rp 1 1/2"	5.0	2062 167
CS 40	Rp 2"	7.0	2062 168

Additional sludge separators
 see "Various system components"

Part No.



Temperature monitor 0...120 °C
for TransTherm® aqua L, LS, F, FS

2048 299



Safety temperature monitor 70...130 °C
for TransTherm® aqua L, LS, F, FS

2048 300



Safety temperature limiter 70...130 °C
for TransTherm® aqua L, LS, F, FS

2049 619



**Immersion sleeve G 1/2" stainless steel
for thermostat**
for TransTherm® aqua L, LS, F, FS
Installation length = 100 mm
Outer Ø: 8 mm, inner Ø: 6.5 mm

2048 285



**Immersion sleeve G 1/2" stainless steel
for 2 thermostats**
for TransTherm® aqua L, LS, F, FS
Installation length = 100 mm
Outer Ø: 15 mm, inner Ø: 13.5 mm

2048 288

Performance data

TransTherm® aqua FS (7-60 to 7-90)

Domestic water secondary	TransTherm® aqua FS	Heating water temperature flow							
		65 °C				70 °C			
		(60)	(70)	(80)	(90)	(60)	(70)	(80)	(90)
60/5 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	30 7.15 290 4.57	30 9.17 370 5.83	30 11.72 480 7.57	29 14.69 610 9.62	26 7.42 375 5.91	26 9.40 480 7.57	25 11.80 549 9.44	25 14.64 760 11.98
60/10 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	30 5.45 220 3.82	30 6.94 280 4.86	30 9.41 380 6.59	30 12.88 520 9.02	28 7.23 358 6.16	28 9.29 453 7.80	28 12.23 569 9.79	27 15.42 717 12.14
60/15 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	30 3.72 150 2.89	30 4.83 195 3.76	30 6.44 260 5.01	30 8.67 350 6.74	30 6.72 310 5.97	30 8.78 405 7.80	30 11.73 540 10.4	30 13.49 630 12.14
60/20 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	30 2.11 85 1.84	30 2.85 115 2.49	30 3.72 150 3.25	30 4.95 200 4.34	30 4.34 200 4.34	30 5.64 260 5.64	30 7.37 340 7.37	30 9.97 460 9.97
55/5 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	24 7.42 350 6.07	24 9.24 440 7.63	23 11.64 560 9.71	23 14.38 700 12.14	22 6.30 350 6.07	21 8.03 450 7.80	21 10.99 620 10.75	21 12.26 700 12.14
55/10 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	26 7.06 315 6.07	26 8.96 405 7.80	25 11.66 530 10.21	25 13.66 630 12.14	24 5.96 315 6.07	24 7.6 405 7.80	24 10.25 550 10.6	23 11.6 630 12.14
55/15 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	29 6.67 280 6.07	28 8.48 360 7.80	27 11.48 490 10.62	27 12.91 560 12.14	27 5.62 280 6.07	26 7.16 360 7.80	26 9.70 490 10.62	26 10.96 560 12.14
55/20 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	30 5.95 240 5.95	30 7.80 315 7.80	30 10.4 420 10.4	30 12.14 490 12.14	29 5.13 245 6.07	29 6.64 315 7.80	29 9.01 430 10.65	28 10.16 490 12.14
50/5 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	20 6.06 315 6.07	20 7.72 405 7.80	19 10.43 550 10.6	19 11.77 630 12.14	18 5.30 315 6.07	18 6.74 405 7.80	17 9.05 550 10.6	17 10.27 630 12.14
50/10 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	22 5.69 280 6.07	22 7.28 360 7.80	22 9.81 490 10.62	21 11.08 560 12.14	21 4.90 280 6.07	20 6.24 360 7.80	20 8.46 490 10.62	19 9.57 560 12.14
50/15 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	25 5.30 245 6.07	25 6.74 315 7.80	24 9.14 430 10.65	24 10.29 490 12.14	23 4.52 245 6.07	23 5.76 315 7.80	22 7.82 430 10.65	22 8.83 490 12.14
50/20 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	27 4.84 210 6.07	26 6.00 270 7.80	26 8.38 370 10.69	26 9.43 420 12.14	26 4.12 210 6.07	26 5.26 270 7.80	25 7.16 370 10.69	25 8.07 420 12.14
45/5 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	16 4.99 280 6.07	16 6.34 360 7.80	16 8.58 490 10.62	15 9.69 560 12.14	15 4.39 280 6.07	14 5.59 360 7.80	14 7.59 490 10.62	13 8.58 560 12.14
45/10 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	19 4.57 245 6.07	18 5.85 315 7.80	18 7.92 430 10.65	18 8.94 490 12.14	17 4.02 245 6.07	17 5.13 315 7.80	17 6.98 430 10.65	16 7.90 490 12.14
45/15 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	21 4.15 210 6.07	21 5.30 270 7.80	21 7.24 370 10.69	21 8.15 420 12.14	20 3.64 210 6.07	20 4.66 270 7.80	20 6.37 370 10.69	19 7.18 420 12.14
45/20 °C	T return primary °C V primary m³/h Q max. kW V secondary m³/h	24 3.71 175 6.07	24 4.75 225 7.80	24 6.51 310 10.75	24 7.31 350 12.14	23 3.24 175 6.07	23 4.15 225 7.80	23 5.71 310 10.75	23 6.42 350 12.14

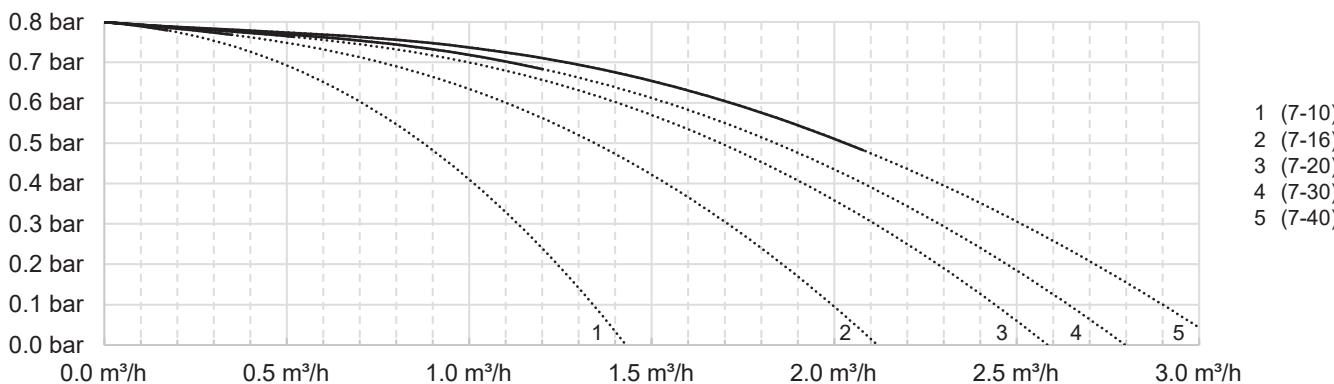
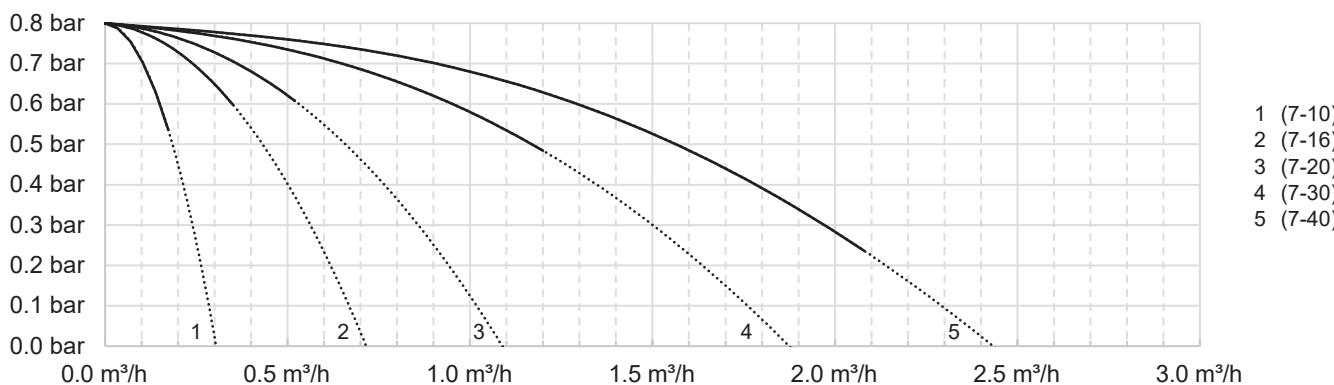
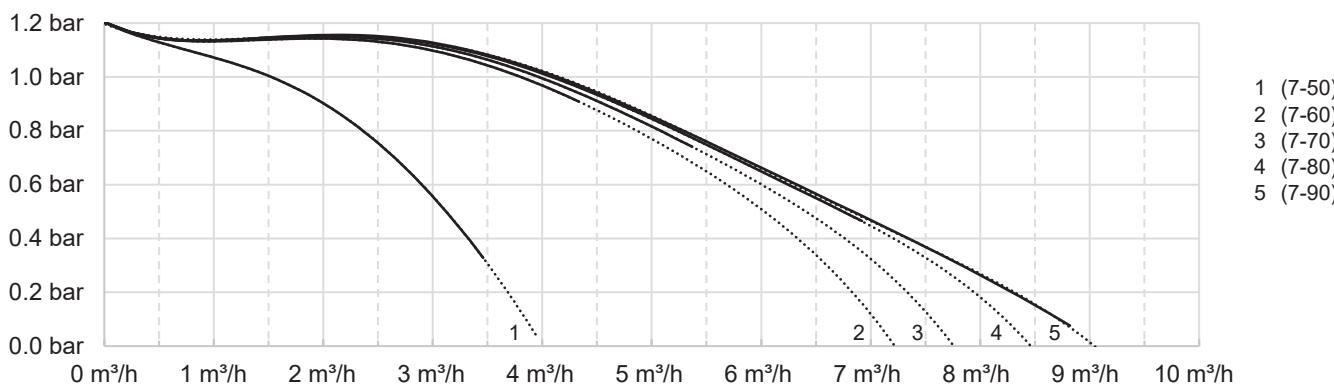
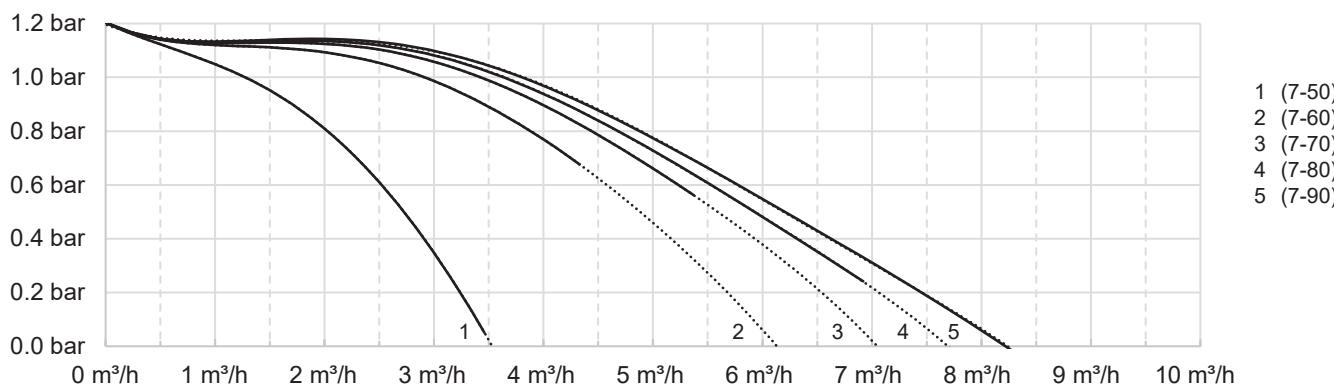
T return primary °C Temperature primary return

V primary m³/h Flow rate primary

Q max. kW Output

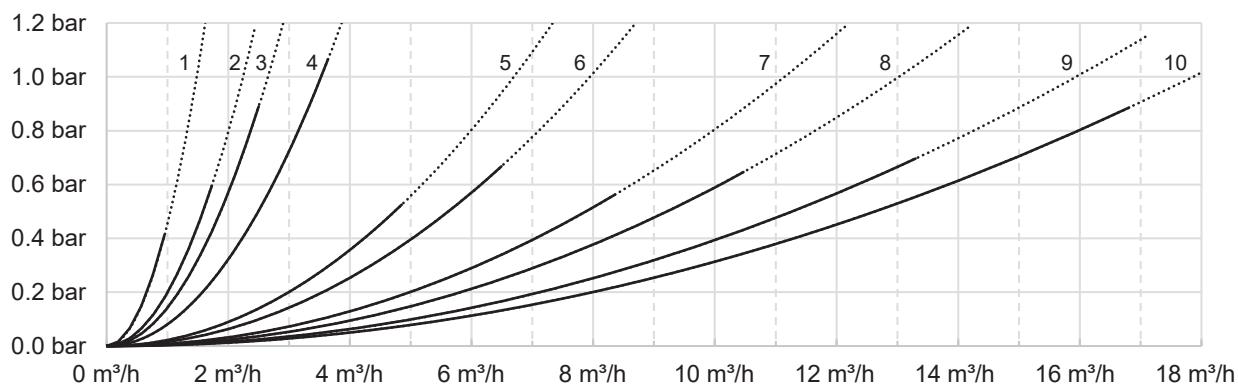
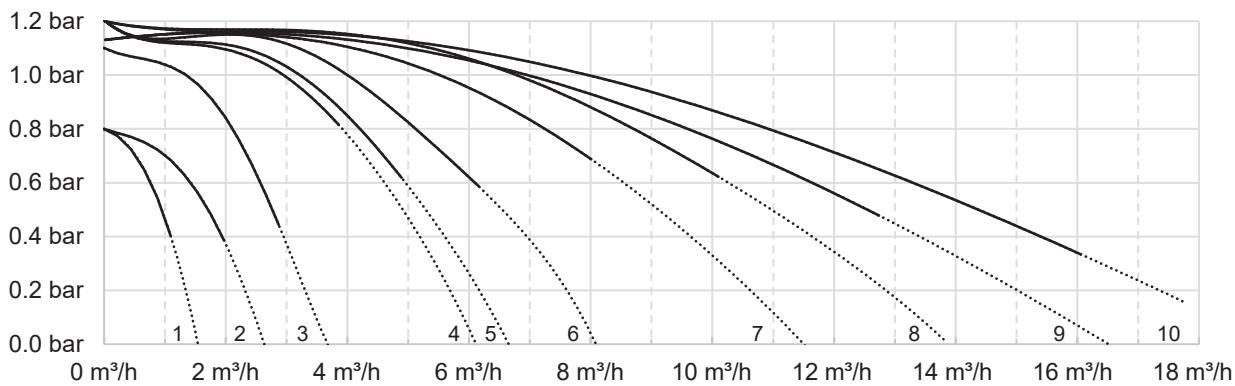
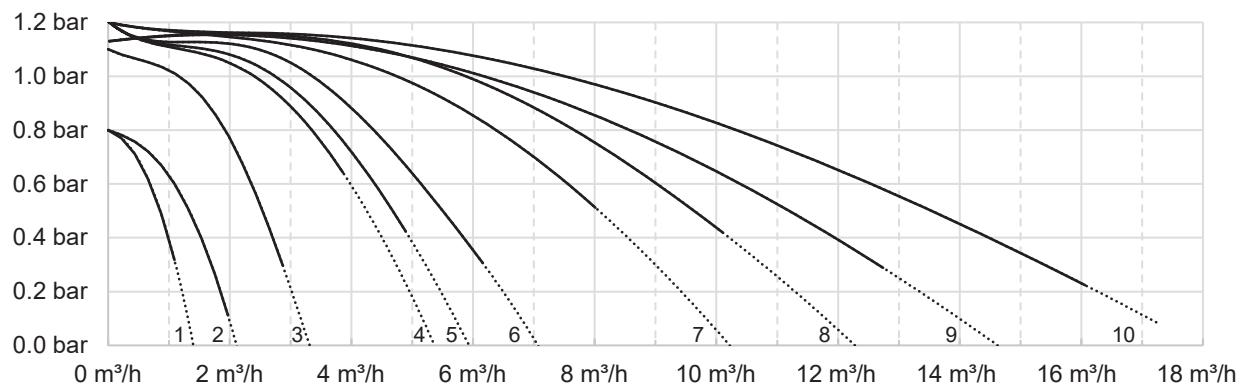
V secondary m³/h Flow rate secondary

The specified technical data relate to the full load of the module in each case.

Residual overpressure / V domestic hot water circulation > draw-off standby**Residual overpressure / domestic hot water circulation > with draw-off Vs****Residual overpressure / V domestic hot water circulation > draw-off standby****Residual overpressure / domestic hot water circulation > with draw-off Vs**

all values with open line balancing valve

dotted lines = values above nominal performance range

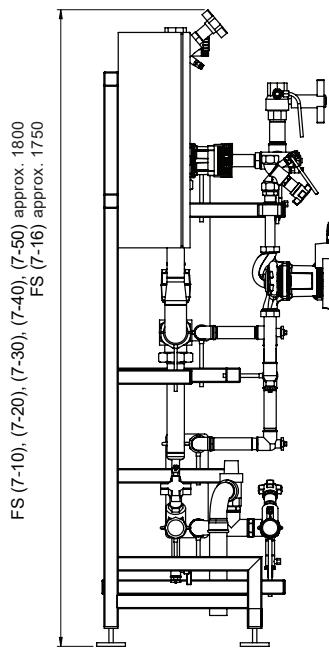
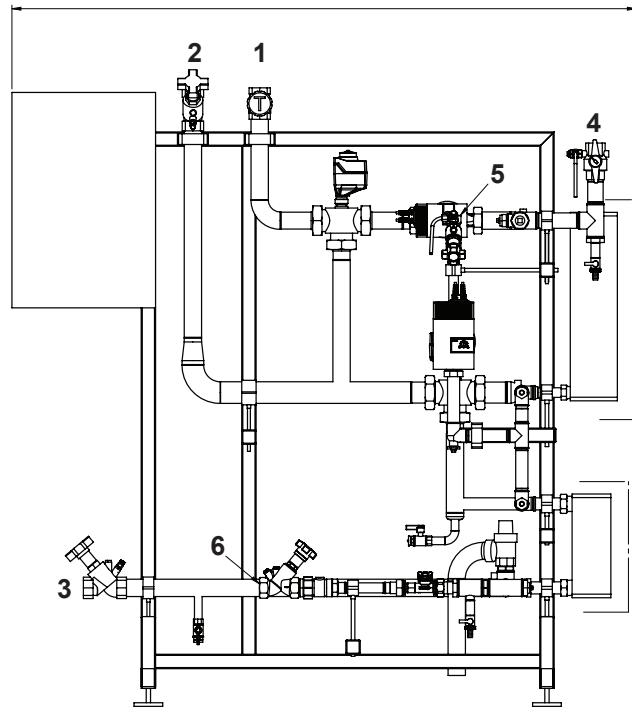
ΔP / V max / cold water > domestic hot water**Residual overpressure / charging circuit flow HT****Residual overpressure / charging circuit flow LT**

all values with open line balancing valve
dotted lines = values above nominal performance range

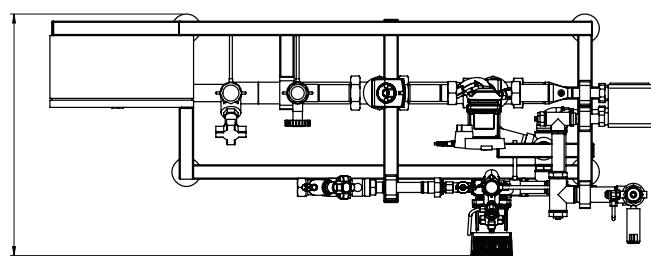
Charging module TransTherm® aqua FS (7-10 to 7-50)

(Dimensions in mm)

FS (7-10) approx. 1500
 FS (7-16), (7-20), (7-30) approx. 1550
 FS (7-40) approx. 1650
 FS (7-50) approx. 1750



FS (7-10), (7-16), (7-20), (7-30), (7-40) approx. 650
 FS (7-50) approx. 700

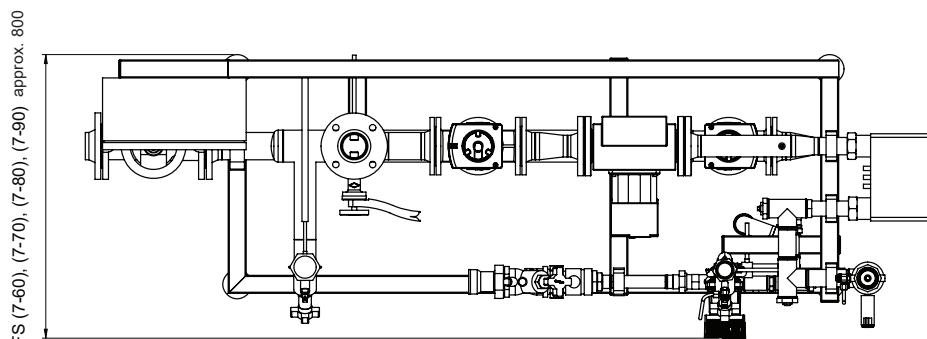
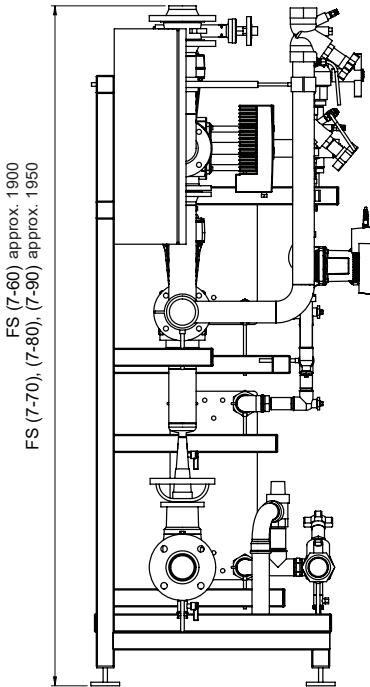
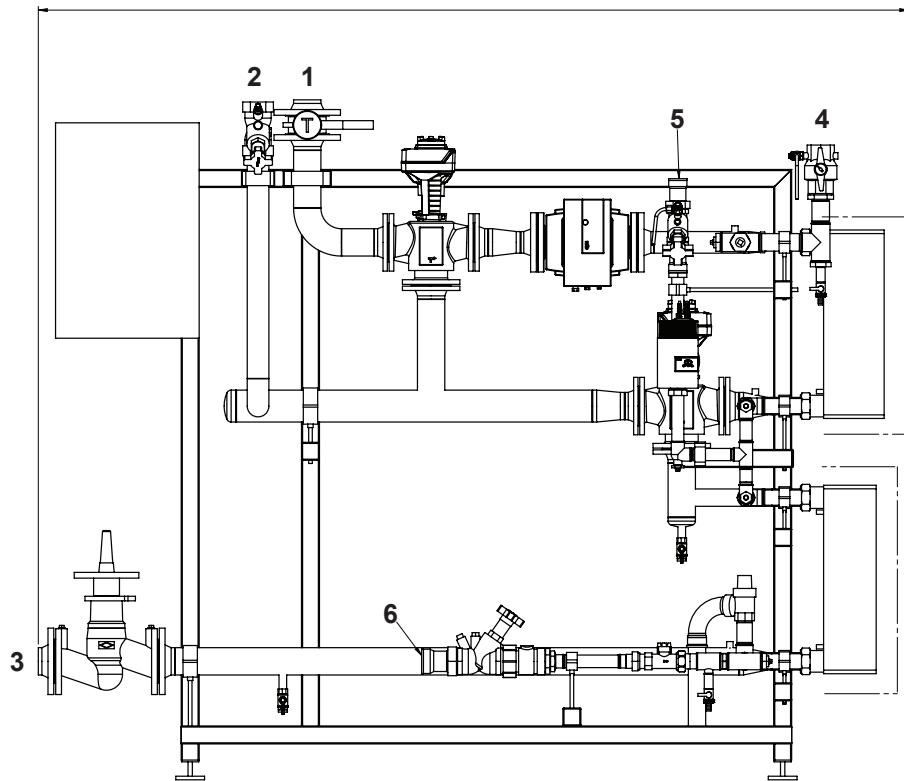


	(7-10)	(7-16)	(7-20) (7-30)	(7-40)	(7-50)
1 Charging circuit FL	DN 20, Rp $\frac{3}{4}$ "	DN 25, Rp 1"	DN 32, Rp $1\frac{1}{4}$ "	DN 32, Rp $1\frac{1}{4}$ "	DN 40, Rp $1\frac{1}{2}$ "
2 Charging circuit HT RT	DN 20, Rp $\frac{3}{4}$ "	DN 25, Rp 1"	DN 32, Rp $1\frac{1}{4}$ "	DN 32, Rp $1\frac{1}{4}$ "	DN 40, Rp $1\frac{1}{2}$ "
3 Charging circuit LT RT	DN 20, Rp $\frac{3}{4}$ "	DN 25, Rp 1"	DN 32, Rp $1\frac{1}{4}$ "	DN 32, Rp $1\frac{1}{4}$ "	DN 40, Rp $1\frac{1}{2}$ "
4 Domestic hot water	DN 20, Rp $\frac{3}{4}$ "	DN 20, Rp $\frac{3}{4}$ "	DN 25, Rp 1"	DN 32, Rp $1\frac{1}{4}$ "	DN 32, Rp $1\frac{1}{4}$ "
5 Domestic hot water circulation	DN 20, Rp $\frac{3}{4}$ "	DN 20, Rp $\frac{3}{4}$ "	DN 20, Rp $\frac{3}{4}$ "	DN 25, Rp 1"	DN 25, Rp 1"
6 Cold water	DN 20, Rp $\frac{3}{4}$ "	DN 20, Rp $\frac{3}{4}$ "	DN 25, Rp 1"	DN 32, Rp $1\frac{1}{4}$ "	DN 32, Rp $1\frac{1}{4}$ "

Rp = Internal thread

Charging module TransTherm® aqua FS (7-60 to 7-90)
(Dimensions in mm)

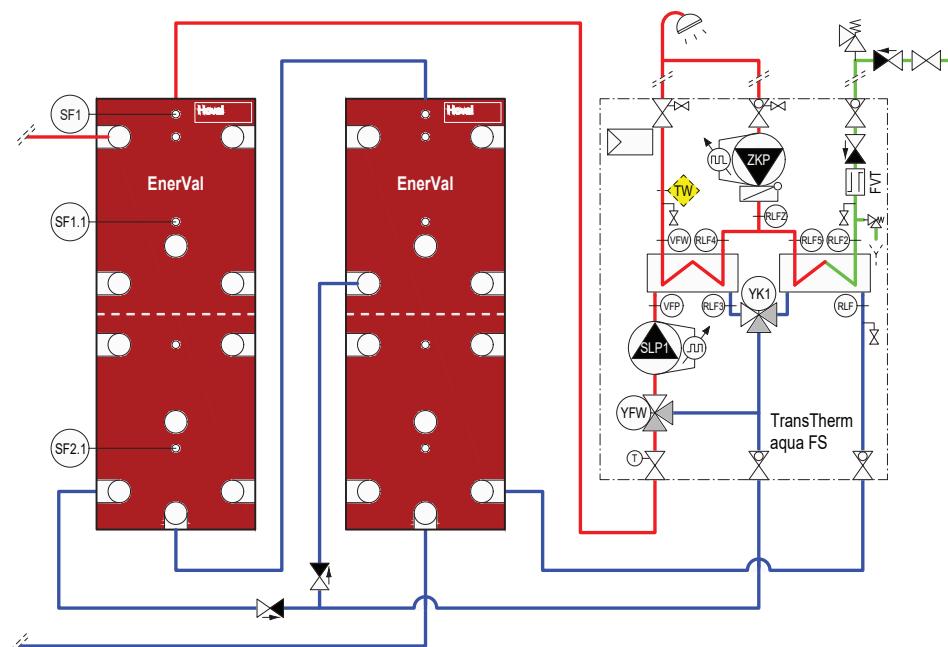
FS (7-60) approx. 2050
FS (7-70) approx. 2100
FS (7-80) approx. 2400
FS (7-90) approx. 2450



	(7-60) (7-70)	(7-80) (7-90)
1 Charging circuit FL	DN 50, Rp 2" (IT)	DN 65, Rp 2½" (IT)
2 Charging circuit HT RT	DN 50, Rp 2" (IT)	DN 65, Rp 2½" (IT)
3 Charging circuit LT RT	DN 50, Rp 2" (IT)	DN 65, Rp 2½" (IT)
4 Domestic hot water	DN 40, Rp 1½" (IT)	DN 50, Rp 2" (IT)
5 Domestic hot water circulation	DN 32, Rp 1¼" (IT)	DN 40, Rp 1½" (IT)
6 Cold water	DN 40, Rp 1½" (IT)	DN 50, Rp 2" (IT)

Water heating

TransTherm® aqua FS



TTE-FW	Basic module district heating/fresh water
TW	Temperature monitor (if required)
VFW	Flow sensor DHW
RLF4	Return sensor DHW
RLF5	Return sensor DHW
RLF2	Return sensor cold water
RLFZ	Return sensor circulation
SF1	Calorifier sensor
SF1.1	Calorifier sensor (heat generator)
SF2.1	Calorifier sensor (heat generator)
ZKP	Circulation sensor
FVT	Flow rate sensor
VFP	Flow sensor primary
RLF3	Return sensor HT primary
RLF	Return sensor LT primary
SLP1	Calorifier charging pump
YFW	Three-way valve with drive (mixing valve)
YK1	Three-way valve with drive (distributor valve)
ZKP	Circulating pump

Option
BM

TopTronic® E control module

Notice

A safety valve (6 bar) must be installed in the cold water line.
The fresh water module is already protected with a safety valve (10 bar).

Fresh water module**TransTherm® aqua FT/FTC**

Fresh water module for hygienic water heating in the continuous flow principle for single- and two-family homes with:

- high-output, soldered stainless steel plate heat exchanger (heat exchanger solder - FT: copper, FTC: stainless steel)
- integrated heating water charging pump
- flow switch for heating water charging pump
- cut-off armatures
- thermostatic hot water temperature control
- stainless steel piping for quick assembly
- wall attachment
- ready-to-connect
- casing made of sheet steel painted in red or white
- base plate

The quick-acting hot water temperature sensor accelerates the closing function of the regulating valve and protects the heat exchanger against overheating and scaling.

Output 65 kW (27 l/min)
 57 kW (23 l/min)

**Circulation module**

for TransTherm® aqua FT (65), FTC (57)

- Pre-assembled, for installation on-site, incl. cable and plug
- Recirculation pump with integrated timer and circulation temperature control, as well as with pre-mounted safety valve (option)

Minimum requirements on water quality
for fresh water modules see
Engineering hot water

■ Part numbers**Part No.****Fresh water module****TransTherm® aqua FT/FTC**

Fresh water module for hygienic water heating with thermostatic control of the hot water temperature by means of quick-acting water temperature controller

Fresh water module TransTherm® aqua	Output kW	
FT (65)	65	6040 453
FTC (57)	57	6048 769

TransTherm® aqua FT (65)
TransTherm® aqua FTC (57)

Accessories

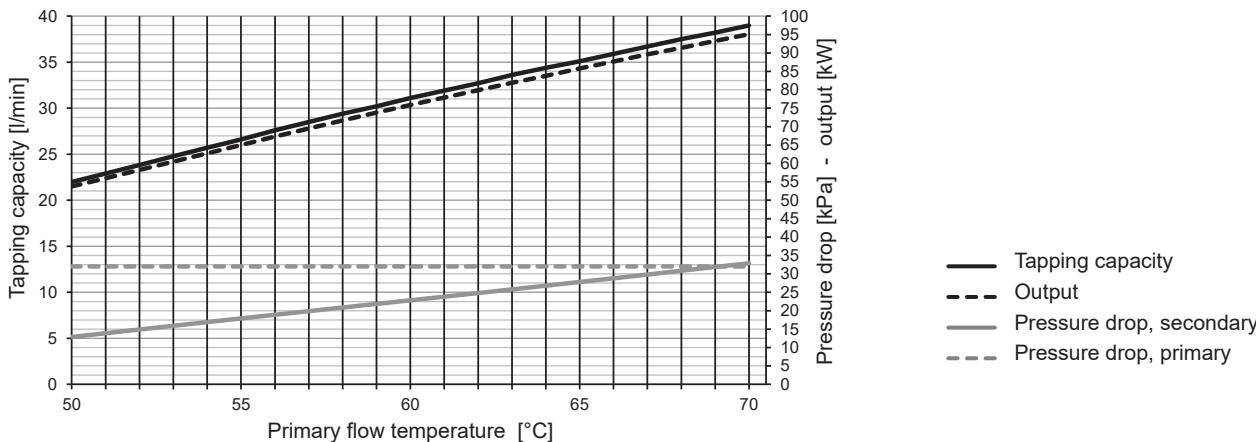
	Part No.
KH set DVGW version for TransTherm® aqua FT/FTC	6040 456
	
Casing for TransTherm® aqua FT/FTC White colour	6044 175
	
Casing for TransTherm® aqua FT/FTC Red colour	6045 319
	
Circulation heat exchanger lance R 1" is screwed into the buffer storage tank and integrated into the circulation line. Material: Copper, tinned inside Transmission power approx. 1 kW at 60 °C Hot water temperature in the buffer storage tank without mixing through the storage tank temperature. Circulation connections R ½" Installation length 660 mm	2038 434
	
Circulation module for TransTherm® aqua FT (65) for TransTherm® aqua FTC (57) reassembled, for subsequent installation on the fresh water module comprising: Circulation pump with timer switch Integrated control of the temperature Non-return flap, ball valve Rp ¾" cable and plug, safety valve 10 bar	6040 455

TransTherm® aqua FT/FTC

Type		FT (65)	FTC (57)
• Output	kW	65	57
• Connection dimension	Inches	G ¾" (ext. thread)	
Cold/hot water	Inches	G ¾" (ext. thread)	
• Dimensions W x H x D	mm	440 x 655 x 140	
Without casing	mm	450 x 715 x 150	
With casing	mm	440/450 x 940 x 140/150	
With circulation	kg	20	23
• Weight (incl. packaging)	V	IP 54	IP 54
• Controller protection class		230	
• Supply voltage		copper-soldered	soldered stainless steel
• Plate heat exchanger stainless steel			
Heat exchanger DHW side			
• Operating pressure max.	bar	0.5	
• Test pressure	bar	10	
• DHW temperature max.	°C	70	
Design temperatures DHW side			
• Cold water	°C	10	
• Hot water	°C	45	
• Continuous output	l/min	27	23
Heat exchanger heating side			
• Operating pressure max.	bar	10	
• Max. permissible operating temperature	°C	100	
Design temperatures heating side			
• Heating flow	°C	55	
• Heating return	°C	20	
• Flow resistance	kPa	34	

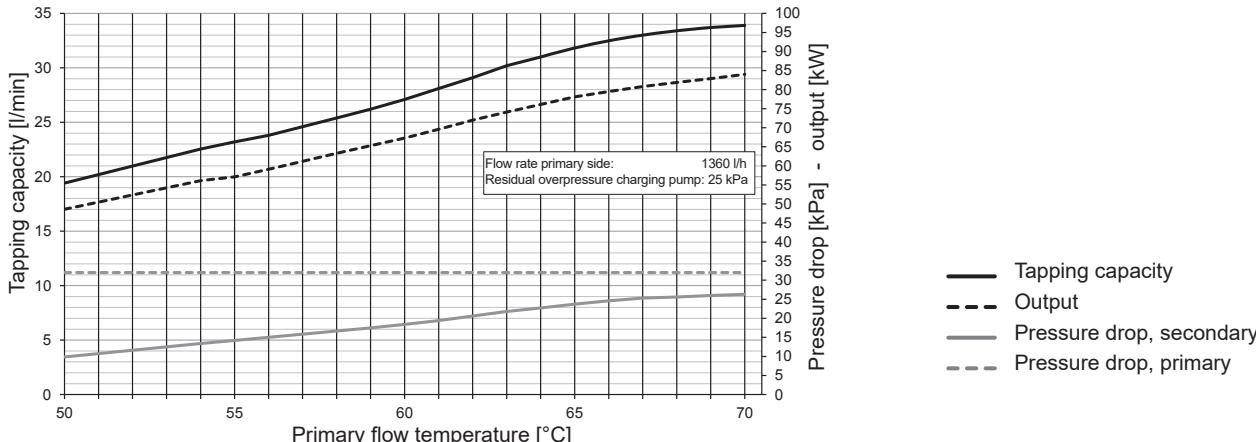
TransTherm® aqua FT (65)

HW temperature 45 °C: Tapping capacity - Output - Pressure drops

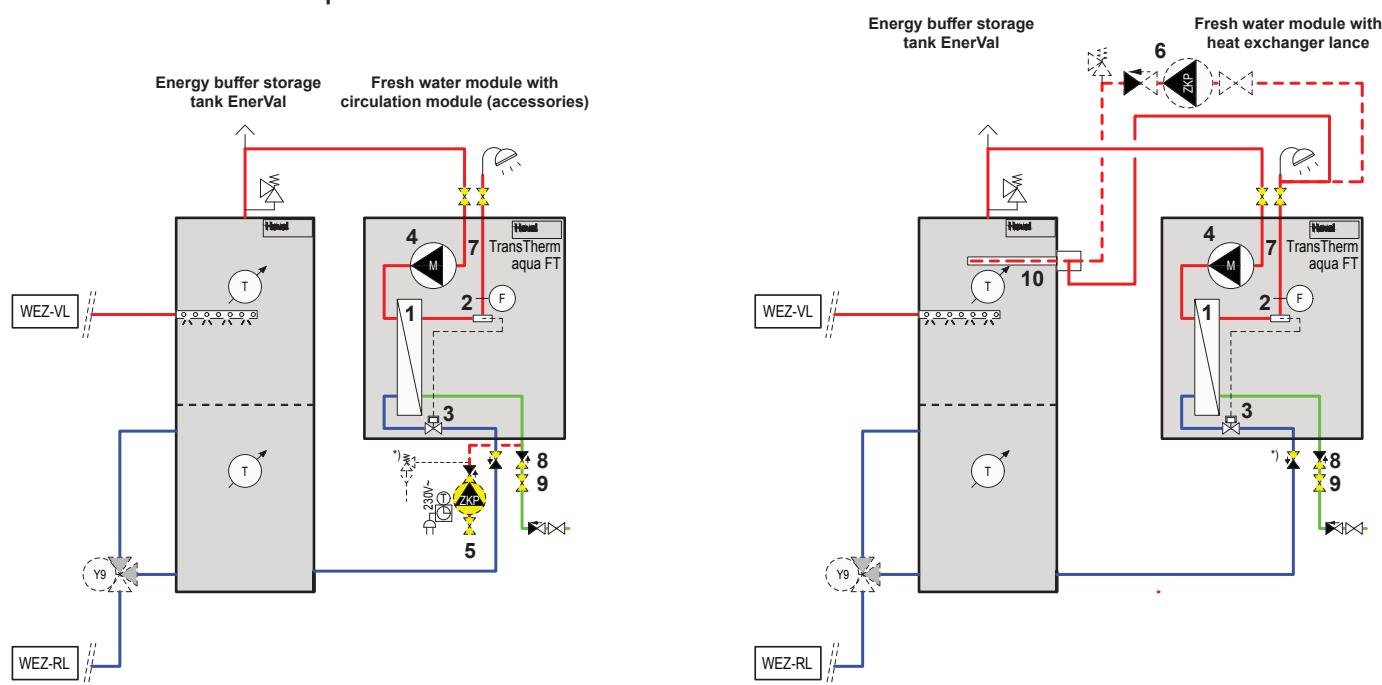


TransTherm® aqua FTC (57)

HW temperature 45 °C: Tapping capacity - Output - Pressure drops



Construction TransTherm® aqua FT/FTC



- 1 Stainless steel plate heat exchanger
- 2 Hot water sensor, quick-acting
- 3 Thermostatic control
- 4 Heating water charging pump
- 5 Circulation incl. safety valve (optional)
- 6 Circulation (optional)
- 7 Flow switch
- 8 Non-return valve (optional)
- 9 Cut-off ball valve - flat-sealing (optional)
- 10 Heat exchanger lance

* Safety valve also necessary with recirculation pump on site

Installation of strainer on site

Functional description

Hoval TransTherm® aqua FT/FTC

The Hoval fresh water module TransTherm® aqua FT/FTC, with all piping pre-installed and ready-to-connect, consists of a soldered stainless-steel plate heat exchanger (heat exchanger solder - FT: copper, FTC: stainless steel), an integrated heating water charging pump, a thermostatic controller with tapping detection and hot water temperature control and cut-off devices.

When a hot water tapping point is opened, the heating water charging pump is switched on via the flow detection device and the heating water transported from the buffer storage tank to the heat exchanger.

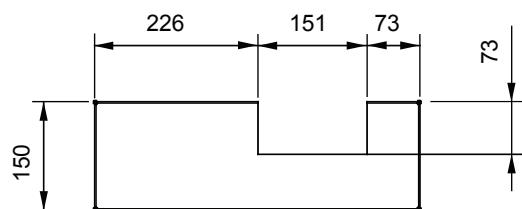
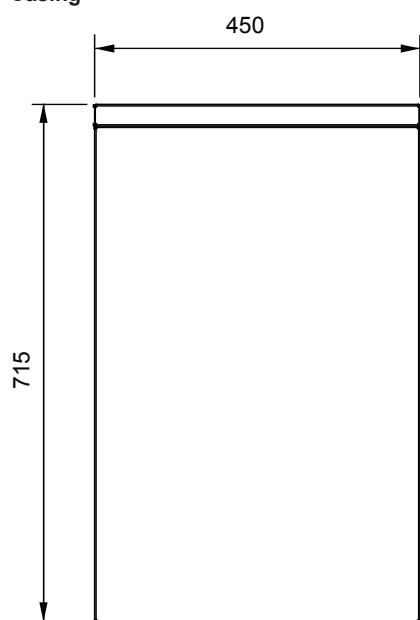
In the large-dimension plate heat exchanger, the hot water is heated in the counterflow principle, directly before removal and in a continuous flow process, from the cold water temperature to the desired DHW temperature.

The quick-acting water temperature controller ensures maintenance of the desired hot water temperature, providing a constant tapping temperature and optimum maintenance of stratification in the buffer storage tank.

An optional recirculation pump with thermostat ensures that the circulating water maintains the desired temperature.

TransTherm® aqua FT/FTC

(Dimensions in mm)

Casing**Base plate**